



1		NUT, HEX, #4-40 UNC-2B, SST 316	4
2		NUT, HEX, #8-32 UNC-2B, SST 316	4
3		NUT, HEX, 2-56 UNC-2B, SST 316	5
4		SCREW, CAP, SCH, HEX, #4-40 UNC-3A X 2.0, SST 316, SILVER PLATED	4
5		SCREW, CAP, SCH, HEX, #8-32 UNC-3A X 1.0, SST 316, SILVER PLATED	2
6		SCREW, CAP, SCH, HEX, #8-32 UNC-3A X 1.75, SST 316, SILVER PLATED	2
7		SCREW, MACH, PHILLIPS PAN HEAD, 2-56 UNC-2A X .50, 316SST, Ag PI	5
8	PF-264-600-28	ROD	1
9	PF-264-600-29	CLAMP	1
10	PF-264-600-30	TUNGSTEN FOIL	1
11	PF-264-600-32	SHAFT CLAMP	1
12	PF-264-611-16	FRAME, TARGET HOLDER	1
13	PF-264-611-17	TARGET CLAMP BLOCK - L	1
14	PF-264-611-18	CALIBRATION TARGET CLAMP BAR - I	1
15	PF-264-611-19	CALIBRATION TARGET SUPPORT	1
16	PF-264-611-71	CALIBRATION TARGET - CH2	1
17	PF-264-611-70	CALIBRATION TARGET - C	1
ITEM	STOCK OR PART NO	TITLE OR DESCRIPTION	QTY

CHECK-PRINT
cookrl
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NOTES: UNLESS OTHERWISE SPECIFIED

1. CLEAN HANDLING: ASSEMBLE USING CLEAN ROOM METHODS INCLUDING GLOVES AND A CLEAN WORK SPACE TO MAINTAIN PART/ASSEMBLY CLEANLINESS. AFTER ASSEMBLY WRAP IN TISSUE AND FOIL; BAG AND LABEL WITH PART NUMBER AND REVISION SHOWING.

---	DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5-2009	SCALE: 2:1 DO NOT SCALE DRAWING	ESTIMATED MASS: .585 lbm	CAD FILE NAME: sa26461115-0.dft
---	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.	U.S. DEPARTMENT OF ENERGY <small>NATIONAL ACCELERATOR LABORATORY</small>	HPS SHIFTER VACUUM BOX ASSY TARGET CF ASSY	
---	TOLERANCES: BREAK EDGES .005-.015 INTERNAL CORNERS R.015 MAX FRACTIONS ± --- DEC .XX± --- .XXX± --- .XXXX± --- ANGLE ± .5°		<small>THE DRAWINGS, SPECIFICATIONS AND OTHER DATA HEREIN PROVIDED SHALL NOT BE COPIED, PUBLISHED OR OTHERWISE FURTHER DISSEMINATED WITHOUT PRIOR WRITTEN PERMISSION OF STANFORD UNIVERSITY/SLAC</small>	
---	mo26461100	ENGR S. OSIER DWN R. COOK CHKR D. ARNETT	DATE 2014-8-26	APPROVALS M. ORIUNNO
---	NEXT ASSEMBLIES:	DRAWING NUMBER SA-264-611-15		REVISION NUMBER 0
		TITLE OR DESCRIPTION SA-264-611-15		DATE D