

REV	DESCRIPTION	DWN	CHKR	APVD	DATE
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CHECK-PRINT
cookrl
08-27-2014 02:24:43 PM

**ULTRA HIGH
VAC PART**
FABRICATE PER
FP-202-631-14

NOTES: UNLESS OTHERWISE SPECIFIED

1. CHEMICAL CLEANING: CLEAN PER SLAC SPEC FP-202-631-14 FOR UHV APPLICATIONS AFTER MACHINING.
2. UHV HANDLING: AFTER UHV CLEANING OR PLATING, HANDLE WITH CLEAN LATEX OR NITRILE GLOVES IN/ON A CLEAN ROOM/SURFACE. FOR STORAGE OR SHIPPING: PLACE IN CLEAN, SEALED, VAC GRADE PLASTIC BAGS THAT ARE BACK-FILLED WITH NITROGEN, WITH PART NUMBER AND REV VISIBLE. ALTERNATIVELY, PARTS MAY BE WRAPPED IN CLEAN LINT FREE TISSUE AND UHV FOIL, AND SEALED IN CLEAN PLASTIC BAGS WITH PART NUMBER AND REV VISIBLE.

STOCK NO	CH2 FILM 4 MICRONS THICK
ESTIMATED MASS: .000 lbm	CAD FILE NAME: pf26461171-0.dft

---	DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5-2009	SCALE: 10:1 DO NOT SCALE DRAWING		HPS TARGET CF ASSY CALIBRATION TARGET - CH2 --- DRAWING NUMBER PF-264-611-71	
---	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: BREAK EDGES .005-.015 INTERNAL CORNERS R.015 MAX FRACTIONS ± --- DEC .XX± .02 .XXX± --- .XXXX± --- ANGLE ± .5°			APPROVALS ENGR <u>S. OSIER</u> DATE DWN <u>R. COOK</u> 2014-8-26 CHKR <u>D. ARNETT</u>	REVISION NUMBER 0
---		THE DRAWINGS, SPECIFICATIONS AND OTHER DATA HEREIN PROVIDED SHALL NOT BE COPIED, PUBLISHED OR OTHERWISE FURTHER DISSEMINATED WITHOUT PRIOR WRITTEN PERMISSION OF STANFORD UNIVERSITY/SLAC	--- --- ---	C	
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---		SA-264-611-15 NEXT ASSEMBLIES:	--- --- ---	C	