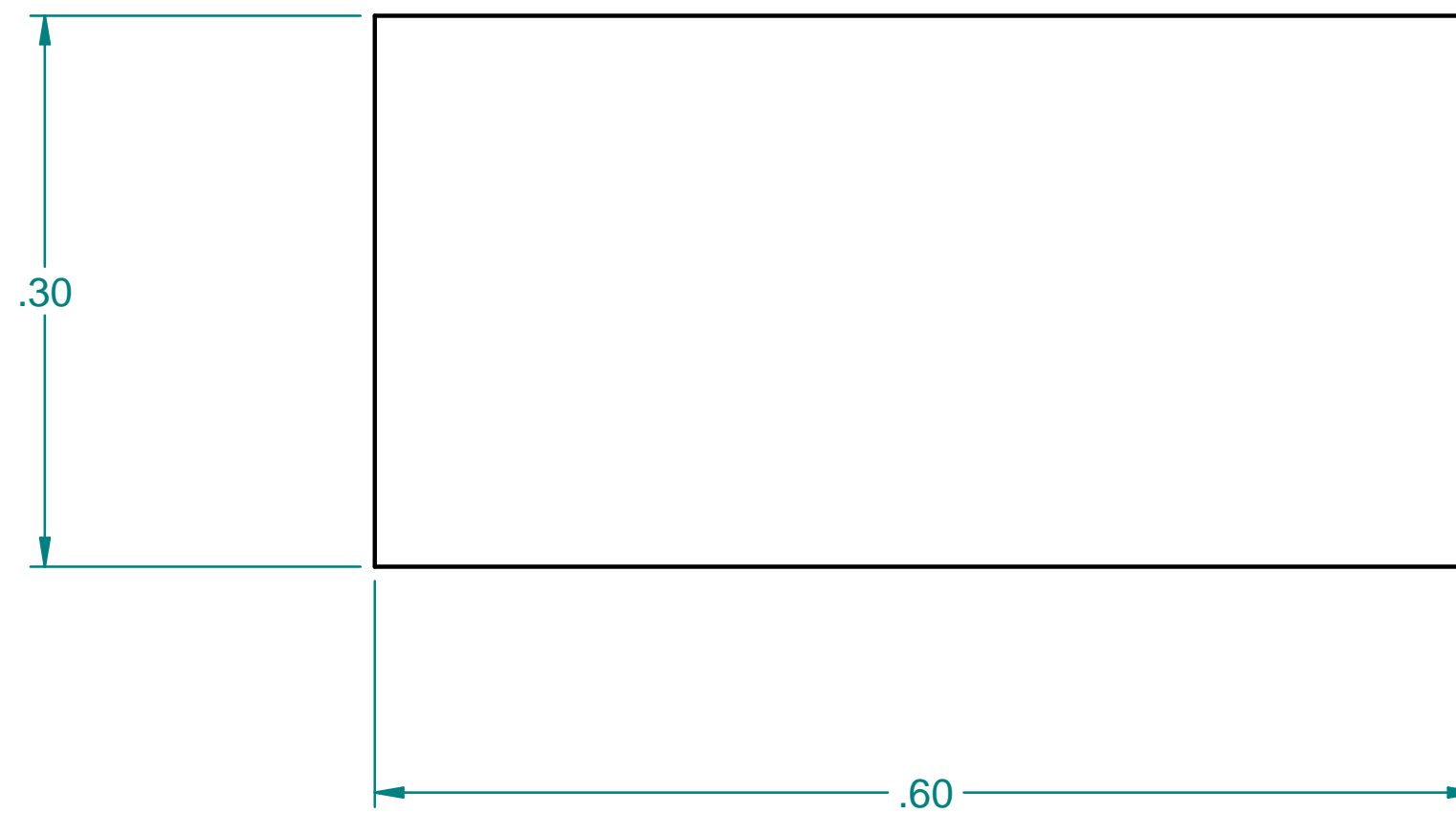


REV	DESCRIPTION	DWN	CHKR	APVD	DATE
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**ULTRA HIGH
VAC PART**
FABRICATE PER
FP-202-631-14

CHECK-PRINT
cookrl
08-27-2014 03:08:03 PM

NOTES: UNLESS OTHERWISE SPECIFIED

- CHEMICAL CLEANING: CLEAN PER SLAC SPEC FP-202-631-14 FOR UHV APPLICATIONS AFTER MACHINING.
- UHV HANDLING: AFTER UHV CLEANING OR PLATING, HANDLE WITH CLEAN LATEX OR NITRILE GLOVES IN/ON A CLEAN ROOM/SURFACE. FOR STORAGE OR SHIPPING: PLACE IN CLEAN, SEALED, VAC GRADE PLASTIC BAGS THAT ARE BACK-FILLED WITH NITROGEN, WITH PART NUMBER AND REV VISIBLE. ALTERNATIVELY, PARTS MAY BE WRAPPED IN CLEAN LINT FREE TISSUE AND UHV FOIL, AND SEALED IN CLEAN PLASTIC BAGS WITH PART NUMBER AND REV VISIBLE.

---	DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5-2009	SCALE: 10:1 DO NOT SCALE DRAWING	ESTIMATED MASS: .000 lbm	CAD FILE NAME: pf26461170-0.dft
---	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.	SLAC NATIONAL ACCELERATOR LABORATORY	U.S. DEPARTMENT OF ENERGY	
---	TOLERANCES: BREAK EDGES .005-.015	THE DRAWINGS, SPECIFICATIONS AND OTHER DATA HEREIN PROVIDED SHALL NOT BE COPIED, PUBLISHED OR OTHERWISE FURTHER DISSEMINATED WITHOUT PRIOR WRITTEN PERMISSION OF STANFORD UNIVERSITY/SLAC		
---	INTERNAL CORNERS R.015 MAX	ENGR S. OSIER DWN R. COOK CHKR D. ARNETT	APPROVALS M. ORIUNNO	
---	FRACTIONS ± --- DEC .XX± .02 .XXX± --- .XXXX± ---	HPS TARGET CF ASSY CALIBRATION TARGET - C		
---	ANGLE ± .5° ALL SURF ✓	DRAWING NUMBER PF-2646-611-70		REVISION NUMBER 0 C
NEXT ASSEMBLIES:		HPS TGT CF ASSY CAL TGT C		

PF-2646-611-70 0 C SH 1 OF 1