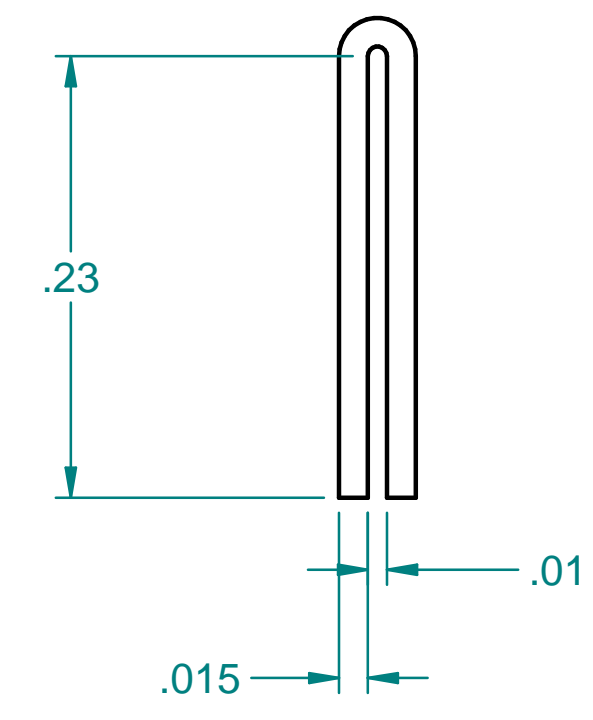


REV	DESCRIPTION	DWN	CHKR	APVD	DATE
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CHECK-PRINT
cookrl
08-27-2014 03:42:11 PM

ULTRA HIGH VAC PART
FABRICATE PER
FP-202-631-14

NOTES: UNLESS OTHERWISE SPECIFIED

1. AFTER FABRICATION, DEGREASE AND CLEAN W/ ALCOHOL, WRAP IN TISSUE AND FOIL, PROTECT FROM HANDLING DAMAGE.
2. UHV HANDLING: AFTER UHV CLEANING OR PLATING, HANDLE WITH CLEAN LATEX OR NITRILE GLOVES IN/ON A CLEAN ROOM/SURFACE. FOR STORAGE OR SHIPPING: PLACE IN CLEAN, SEALED, VAC GRADE PLASTIC BAGS THAT ARE BACK-FILLED WITH NITROGEN, WITH PART NUMBER AND REV VISIBLE. ALTERNATIVELY, PARTS MAY BE WRAPPED IN CLEAN LINT FREE TISSUE AND UHV FOIL, AND SEALED IN CLEAN PLASTIC BAGS WITH PART NUMBER AND REV VISIBLE.

ALUMINUM ALLOY 1100
STOCK NO
MATERIAL DESCRIPTION

---	DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5-2009	SCALE: 10:1 DO NOT SCALE DRAWING	ESTIMATED MASS: .000 lbm	CAD FILE NAME: pf26461119-0.dft
---	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.	SLAC NATIONAL ACCELERATOR LABORATORY	U.S. DEPARTMENT OF ENERGY	HPS TARGET HOLDER ASSEMBLY TARGET SUPPORT
---	TOLERANCES: BREAK EDGES .005-.015	THE DRAWINGS, SPECIFICATIONS AND OTHER DATA HEREIN PROVIDED SHALL NOT BE COPIED, PUBLISHED OR OTHERWISE FURTHER DISSEMINATED WITHOUT PRIOR WRITTEN PERMISSION OF STANFORD UNIVERSITY/SLAC	APPROVALS M. ORIUNNO	---
---	INTERNAL CORNERS R.015 MAX	ENGR S.OSIER DWN R.COOK CHKR D.ARNETT	DATE 2014-8-26	DRAWING NUMBER PF-264-611-19
---	FRACTIONS ± --- DEC .XX± .02 .XXX± .005 .XXXX± ---	63 ALL SURF ✓	---	REVISION NUMBER 0
SA-264-611-15	ANGLE ± .5°	---	---	C
NEXT ASSEMBLIES:	---	---	---	---