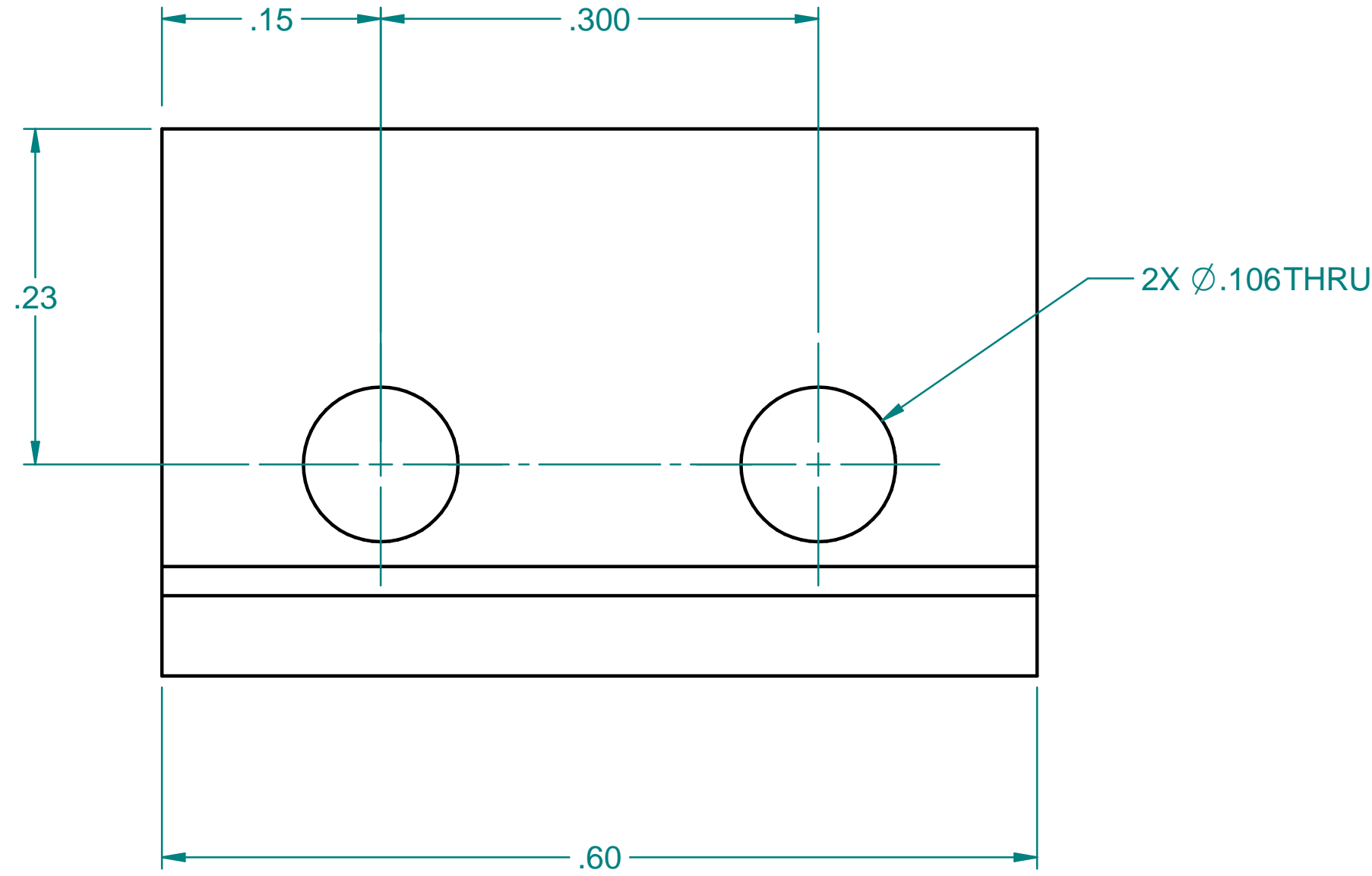
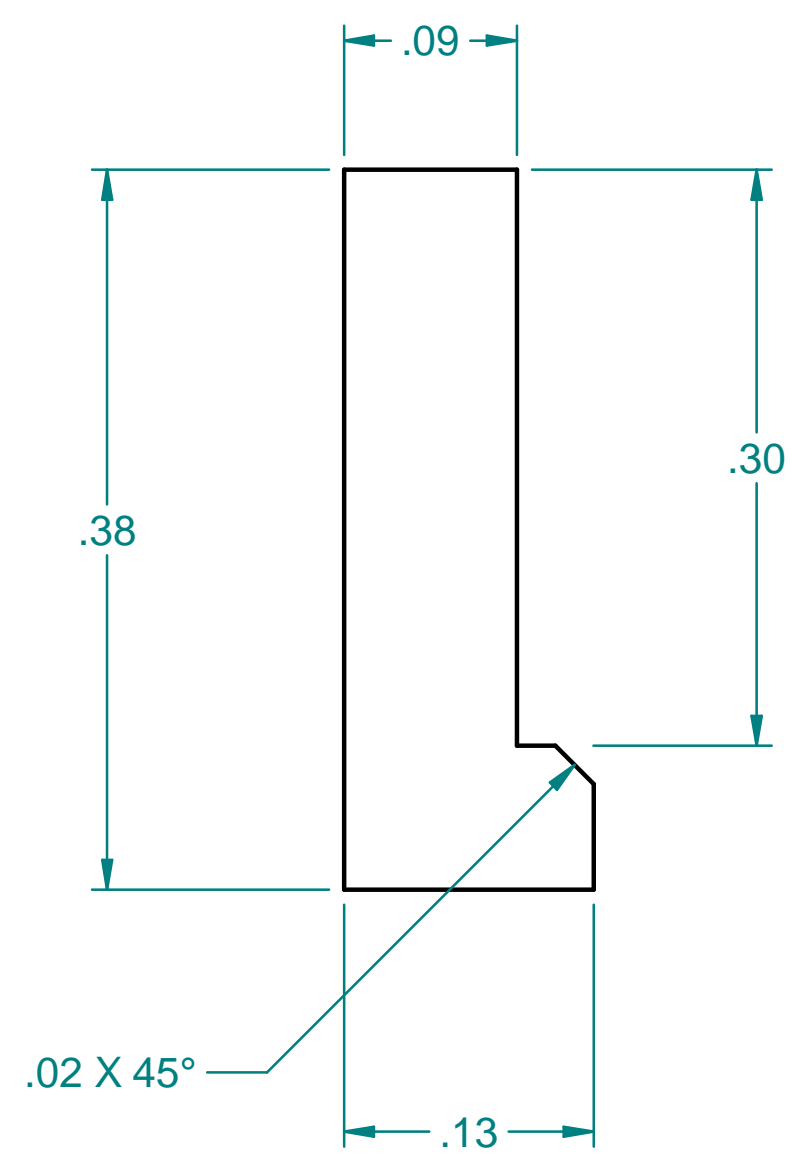


REV	DESCRIPTION	DWN	CHKR	APVD	DATE
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NOTES: UNLESS OTHERWISE SPECIFIED

- CHEMICAL CLEANING: CLEAN PER SLAC SPEC FP-202-631-14 FOR UHV APPLICATIONS AFTER MACHINING.
- UHV HANDLING: AFTER UHV CLEANING OR PLATING, HANDLE WITH CLEAN LATEX OR NITRILE GLOVES IN/ON A CLEAN ROOM/SURFACE. FOR STORAGE OR SHIPPING: PLACE IN CLEAN, SEALED, VAC GRADE PLASTIC BAGS THAT ARE BACK-FILLED WITH NITROGEN, WITH PART NUMBER AND REV VISIBLE. ALTERNATIVELY, PARTS MAY BE WRAPPED IN CLEAN LINT FREE TISSUE AND UHV FOIL, AND SEALED IN CLEAN PLASTIC BAGS WITH PART NUMBER AND REV VISIBLE.

**CHECK-PRINT**  
cookrl  
08-27-2014 03:01:12 PM

**ULTRA HIGH  
VAC PART**  
FABRICATE PER  
FP-202-631-14

---	DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5-2009	SCALE: 10:1 DO NOT SCALE DRAWING	ESTIMATED MASS: .003 lbm	MACOR SHEET .12 THK MATERIAL DESCRIPTION
---	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: BREAK EDGES .005-.015 INTERNAL CORNERS R.015 MAX FRACTIONS ± --- DEC .XX± .02 .XXX± .005 .XXXX± --- ANGLE ± .5°		CAD FILE NAME: pf26461118-0.dft	
---			<b>HPS TARGET HOLDER ASSEMBLY TARGET CLAMP BAR - I</b>	
---	SA-264-611-15	ENGR S. OSIER DWN R. COOK CHKR D. ARNETT	DATE 2014-8-26 APPROVALS M. ORIUNNO	DRAWING NUMBER <b>PF-264-611-18</b>
---	NEXT ASSEMBLIES:	63 ALL SURF ✓	---	REVISION NUMBER <b>0</b>

HPS TGT HLDR ASSY CLAMP BAR

PF-264-611-18 0 C SH 1 OF 1