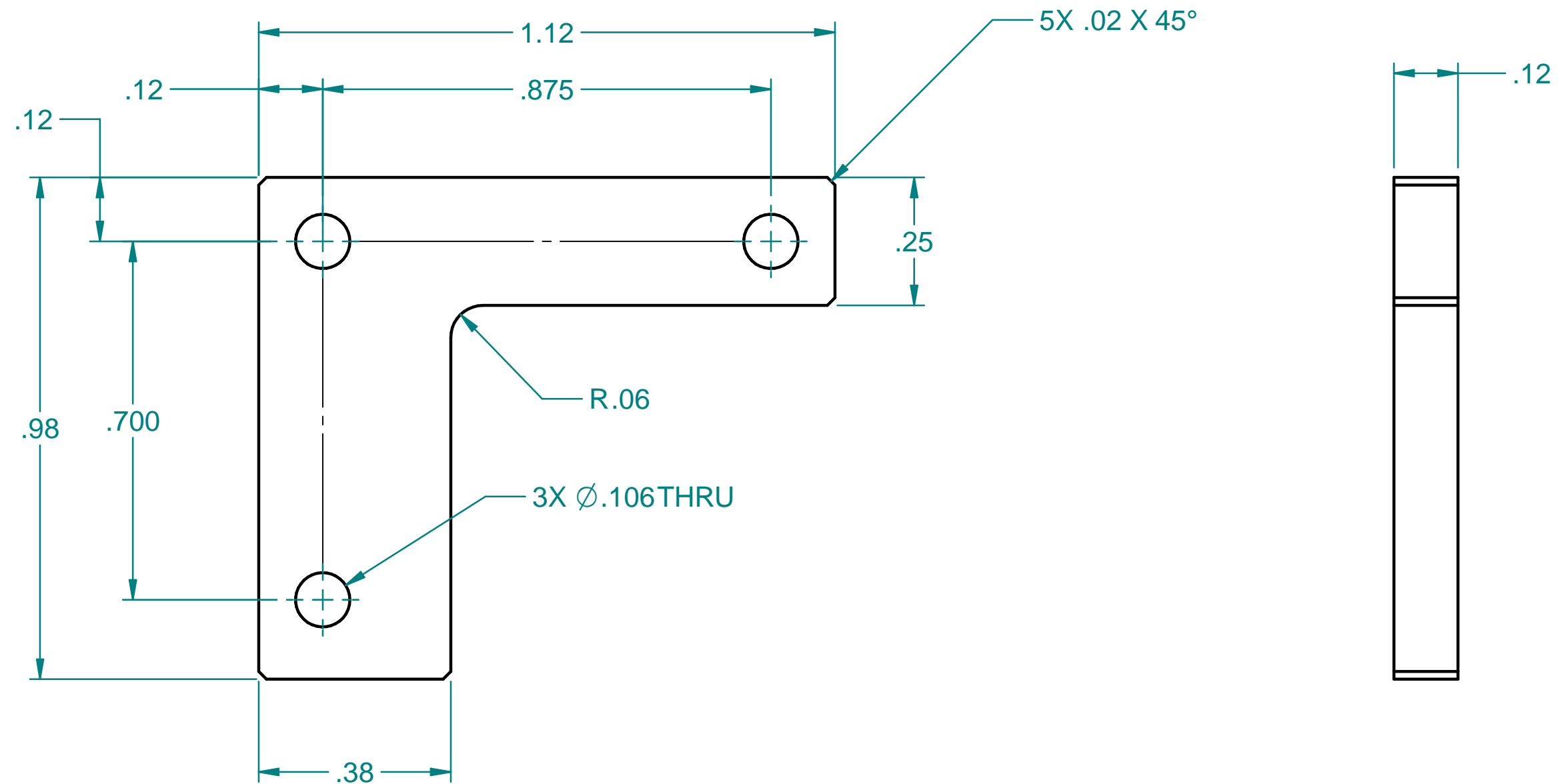


REV	DESCRIPTION	DWN	CHKR	APVD	DATE
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**CHECK-PRINT**  
 cookrl  
 08-27-2014 04:46:16 PM

**ULTRA HIGH  
 VAC PART**  
 FABRICATE PER  
 FP-202-631-14

**NOTES: UNLESS OTHERWISE SPECIFIED**

- CHEMICAL CLEANING:** CLEAN PER SLAC SPEC FP-202-631-14 FOR UHV APPLICATIONS AFTER MACHINING.
- UHV HANDLING:** AFTER UHV CLEANING OR PLATING, HANDLE WITH CLEAN LATEX OR NITRILE GLOVES IN/ON A CLEAN ROOM/SURFACE. FOR STORAGE OR SHIPPING: PLACE IN CLEAN, SEALED, VAC GRADE PLASTIC BAGS THAT ARE BACK-FILLED WITH NITROGEN, WITH PART NUMBER AND REV VISIBLE. ALTERNATIVELY, PARTS MAY BE WRAPPED IN CLEAN LINT FREE TISSUE AND UHV FOIL, AND SEALED IN CLEAN PLASTIC BAGS WITH PART NUMBER AND REV VISIBLE.

STOCK NO	MACOR SHEET .125 THK
MATERIAL DESCRIPTION	

ESTIMATED MASS: .006 lbm	CAD FILE NAME: pf26461117-0.dft
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DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5-2009  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: BREAK EDGES .005-.015 INTERNAL CORNERS R.015 MAX FRACTIONS ± --- DEC .XX± .02 .XXX± .005 .XXXX± --- ANGLE ± .5° ALL SURF ✓	SCALE: 4:1 DO NOT SCALE DRAWING  <p>THE DRAWINGS, SPECIFICATIONS AND OTHER DATA HEREIN PROVIDED SHALL NOT BE COPIED, PUBLISHED OR OTHERWISE FURTHER DISSEMINATED WITHOUT PRIOR WRITTEN PERMISSION OF STANFORD UNIVERSITY/SLAC</p>
ENGR S. OSIER DWN R. COOK CHKR D. ARNETT	DATE 2014-8-26 APPROVALS M. ORIUNNO

<b>HPS          TARGET HOLDER ASSEMBLY          CLAMP BLOCK - L</b>	
DRAWING NUMBER <b>PF-264-611-17</b>	REVISION NUMBER <b>0</b>

SA-264-611-15
NEXT ASSEMBLIES:

PF-264-611-17  
 0  
 C  
 SH 1 OF 1