

AIP 67-2901/02 Review

LINAC Sectors 22 and 23

Quadrupole Magnet Power System Reliability Upgrades

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SCOPE AND MOTIVATIONS

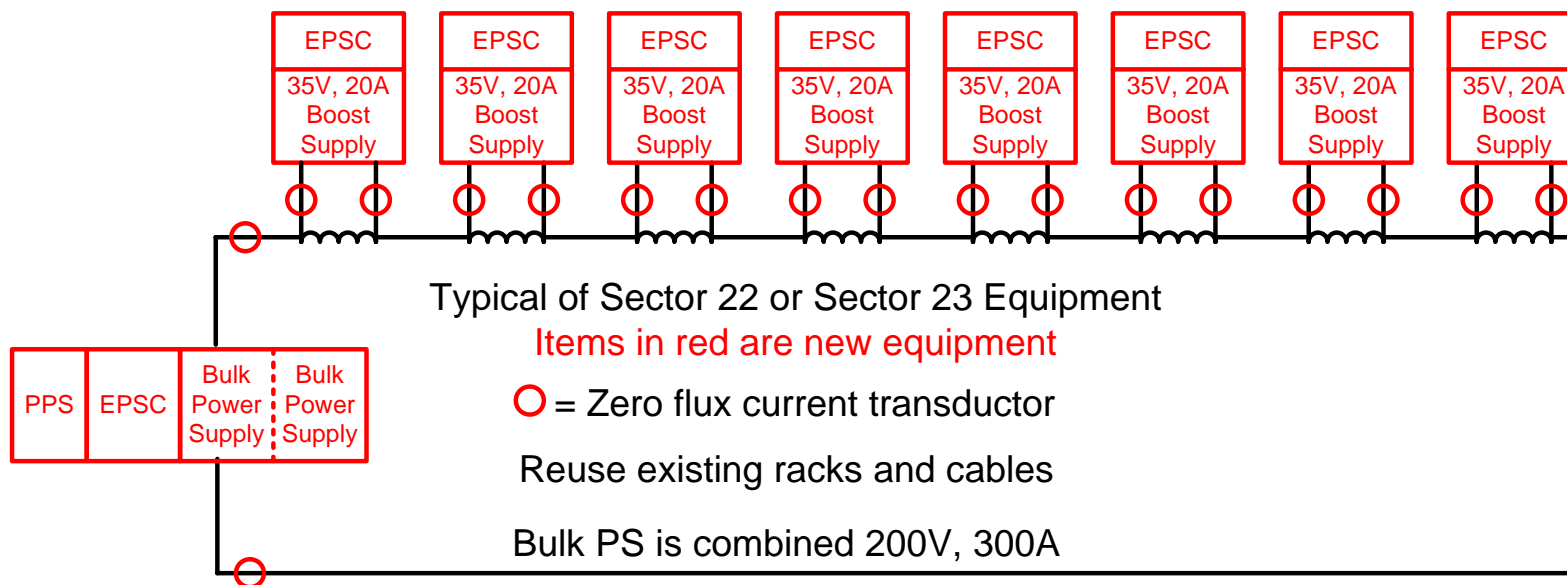
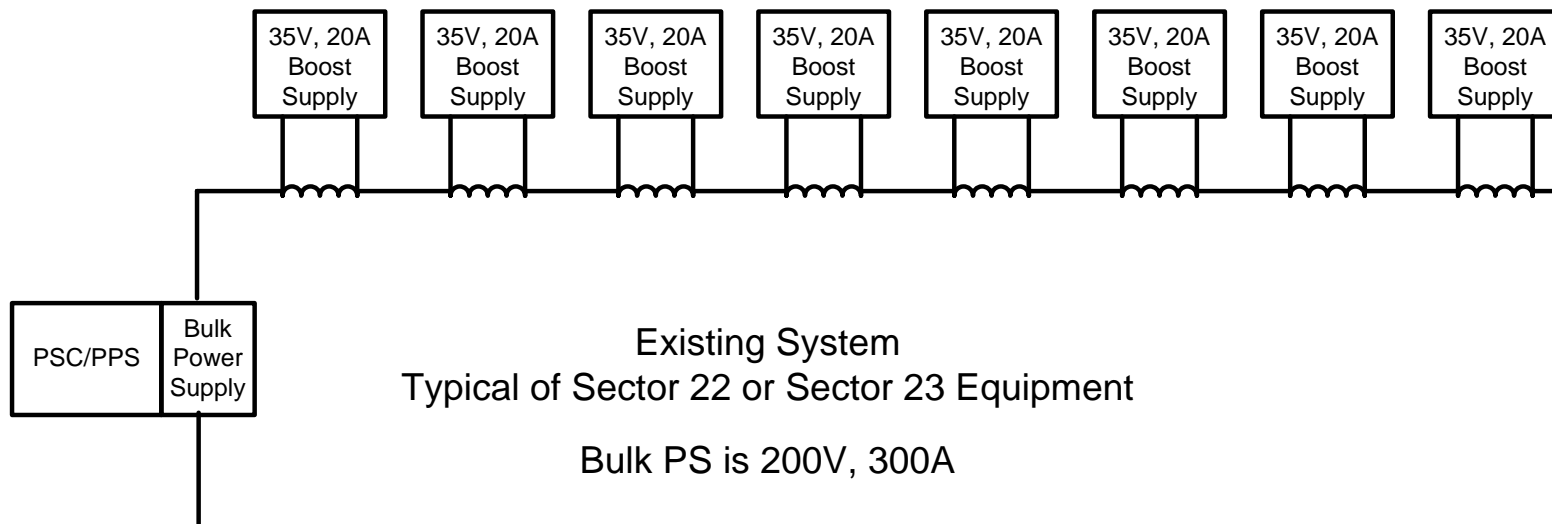
Scope

- Upgrade “QE” magnet power supplies and controllers in LINAC Sectors 22 and 23
- Two new “bulk” power supplies and sixteen new “boost” supplies
- New Ethernet power supply controllers, new zero flux current transducers, new PPS chassis

Motivations

- Equipment more than 20 years old and at end of useful life.
Unreliable, lack of available parts will affect future LINAC operations
- Better short and long-term current stability
- Interface with new EPICS-based control system for better diagnostics
- Lower line harmonics, noise, power consumption

System Diagram



The Existing and New



New power supplies will have better PF

480V AC Distribution
1-100A Main, 2-50A

208V AC Distribution
1-60A Main, 8-15A

Space

Controller #8 Boost
Controller #7 Boost
Controller #6 Boost
Controller #5 Boost
Controller #4 Boost
Controller #3 Boost
Controller #2 Boost
Controller #1 Boost
PS Controller Bulk

Transducers

PPS Chassis

Boost #7	Boost #8
Boost #5	Boost #6
Boost #3	Boost #4
Boost #1	Boost #2

30kW Switchmode
PS

30kW Switchmode
PS

Reliability / Diagnostic Enhancements

Power Supply	Present Reliability	New Reliability
Bulk	Aging transformers, chokes	> 100,000 hours
Boost	At end of life, parts unavailable	> 100,000 hours
Power Supply	Present Diagnostics	Expanded Diagnostics
Bulk	Remote on/off, I_O , ground fault	Remote on/off, I_O , ground fault, V_O , I_{Ripple} , I_G
Boost	Remote on/off, I_O	Remote on/off, I_O , V_O , I_{Ripple}

Stability Improvements

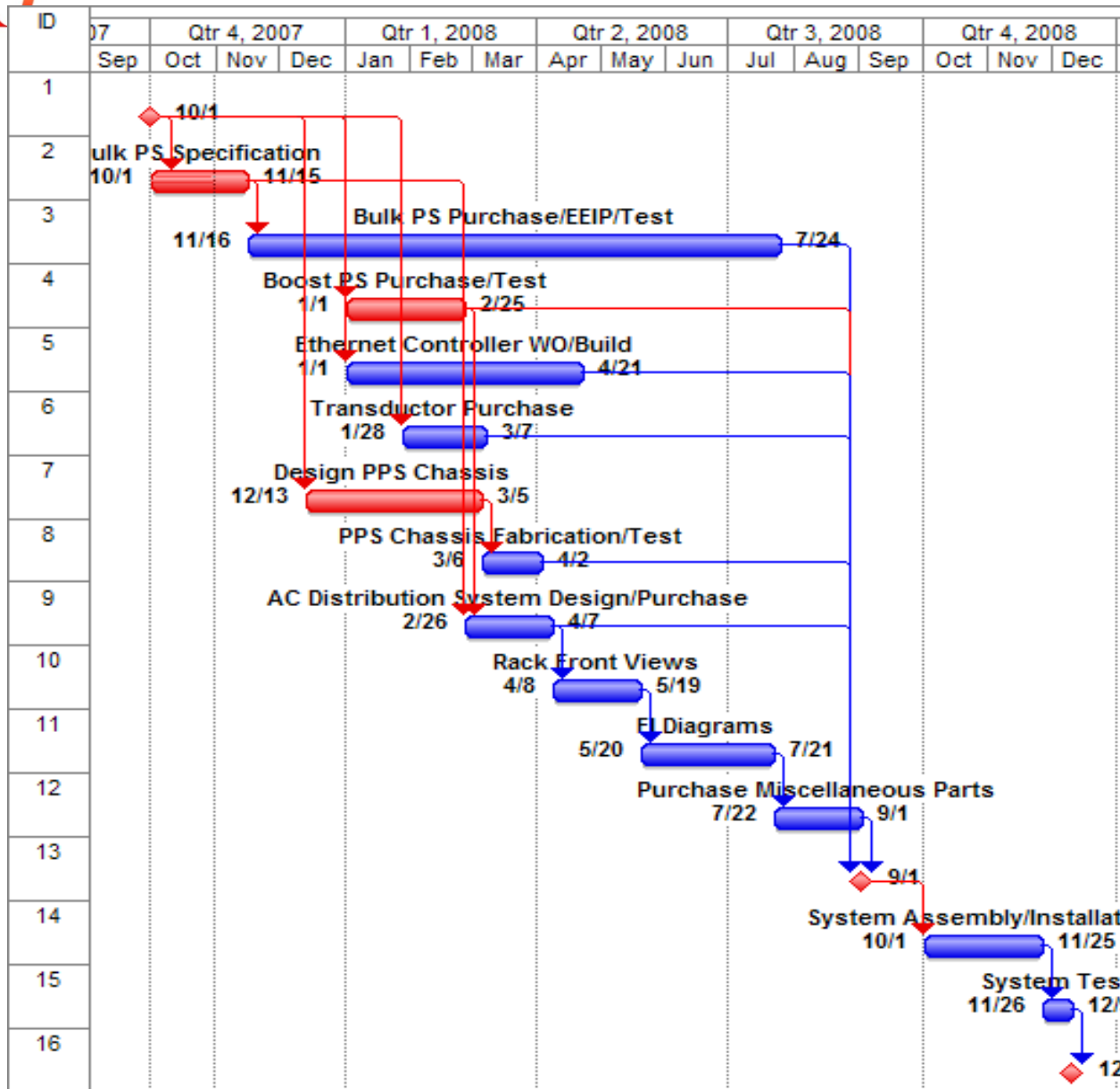
Power Supply	Short Term/ Noise (%RMS)			Long Term (%)		
	Spec	Present	New	Spec	Present	New
Bulk	0.05	0.05	0.0005	0.5	0.3	0.006
Boost	0.05	0.01	0.0005	0.5	0.3	0.006
Composite	0.05	0.05	0.0005	0.5	0.3	0.006

- Short term 1 second, noise 0.1 Hz to 10Hz
- Long term based on 100ppm/C versus 2ppm/C with 30C maximum LINAC temperature deviation

Breakout of Estimated M & S and Other Costs

M & S Item Description	Quantity	Cost in k\$
Bulk/Boost Power Supplies	2/16	100 + 32
EPSC	18	45
Transducers	36	25
PPS Chassis	2	6
Misc Parts and Services	1 Lot	121
M & S (Materials / Install Shop)		329
EDIA (PT Engrs, Designer, Tech)		170
Burden		118
Contingency		123
Grand Total		740

Acquisitions, Builds, Challenges, Schedule



No charges to date,
but will start EDIA
November 1, 2007

Last Slide – Personnel Identification

- | | |
|---------------------------------------|-----------------------------------|
| • Serge Ratkovsky | Project Manager |
| • Engineer (to be assigned) | PS Specs / PPS Chassis |
| • Dave MacNair / Controls Dept | EPSC/Controls and Database Issues |
| • Phil Seward / Ray Wallace | Designer/Coordinators |
| • PCD Installation Shop / Technicians | Assembly, bench test, field test |