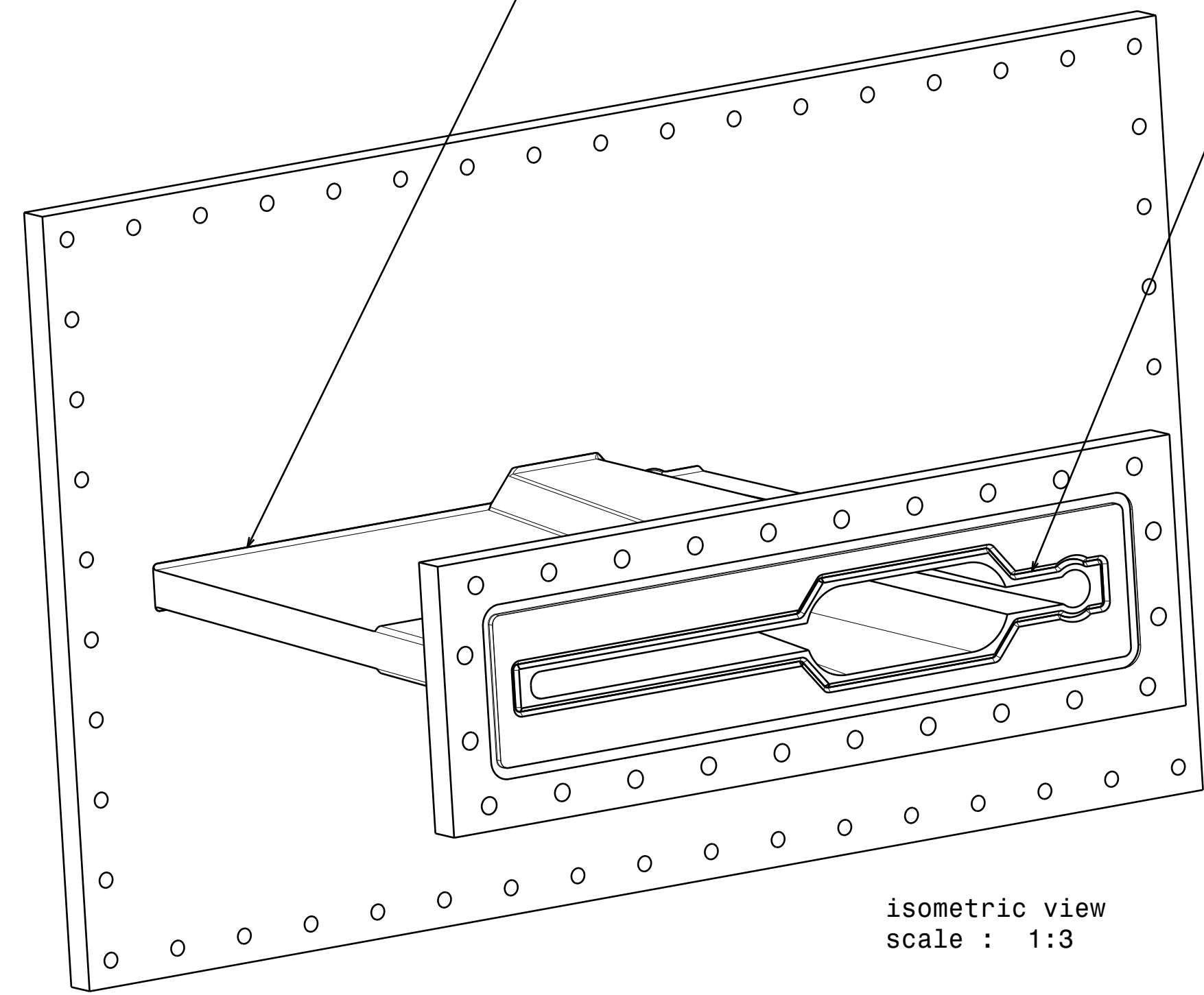
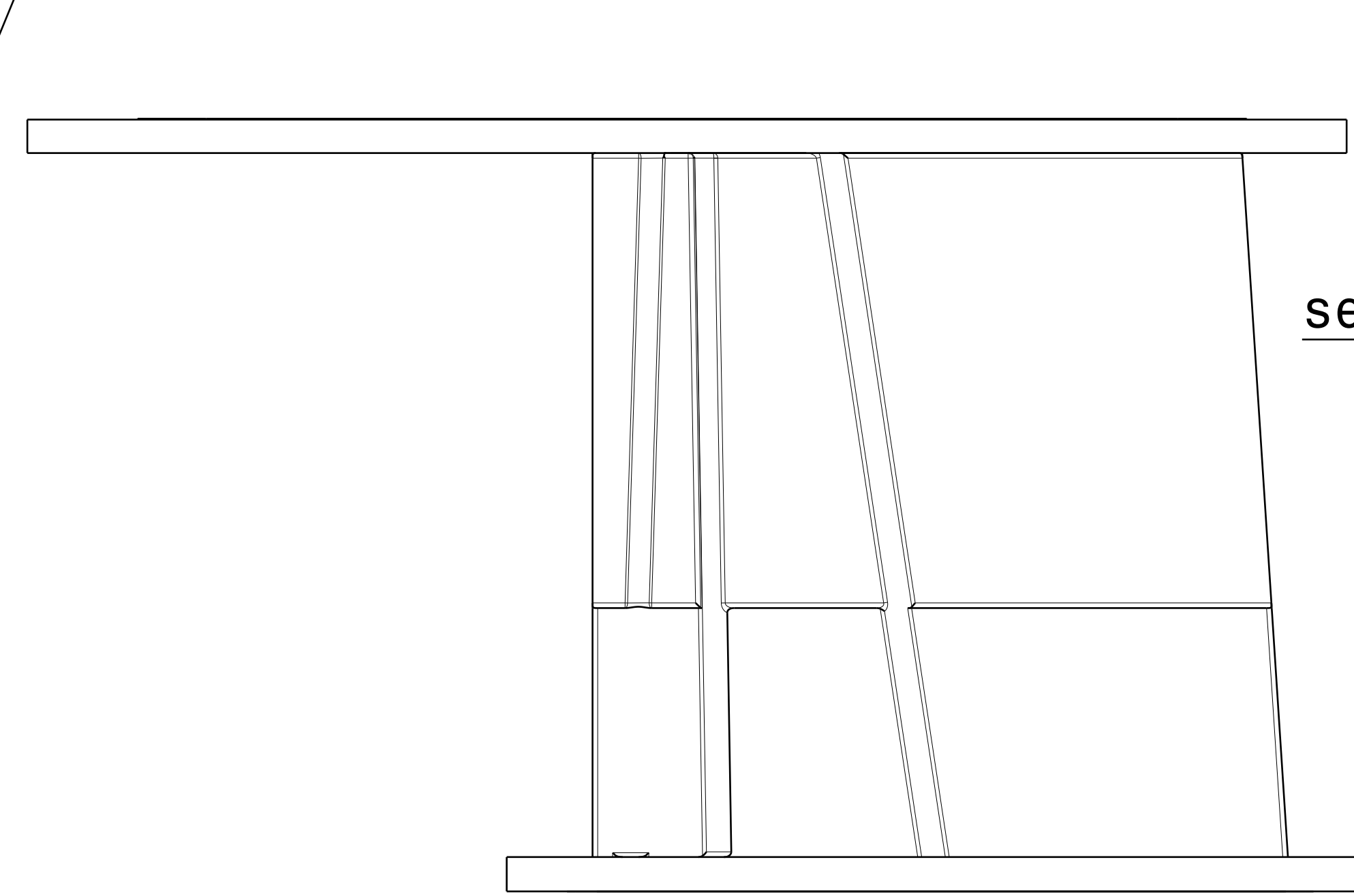


cut view E-E
scale : 1:3



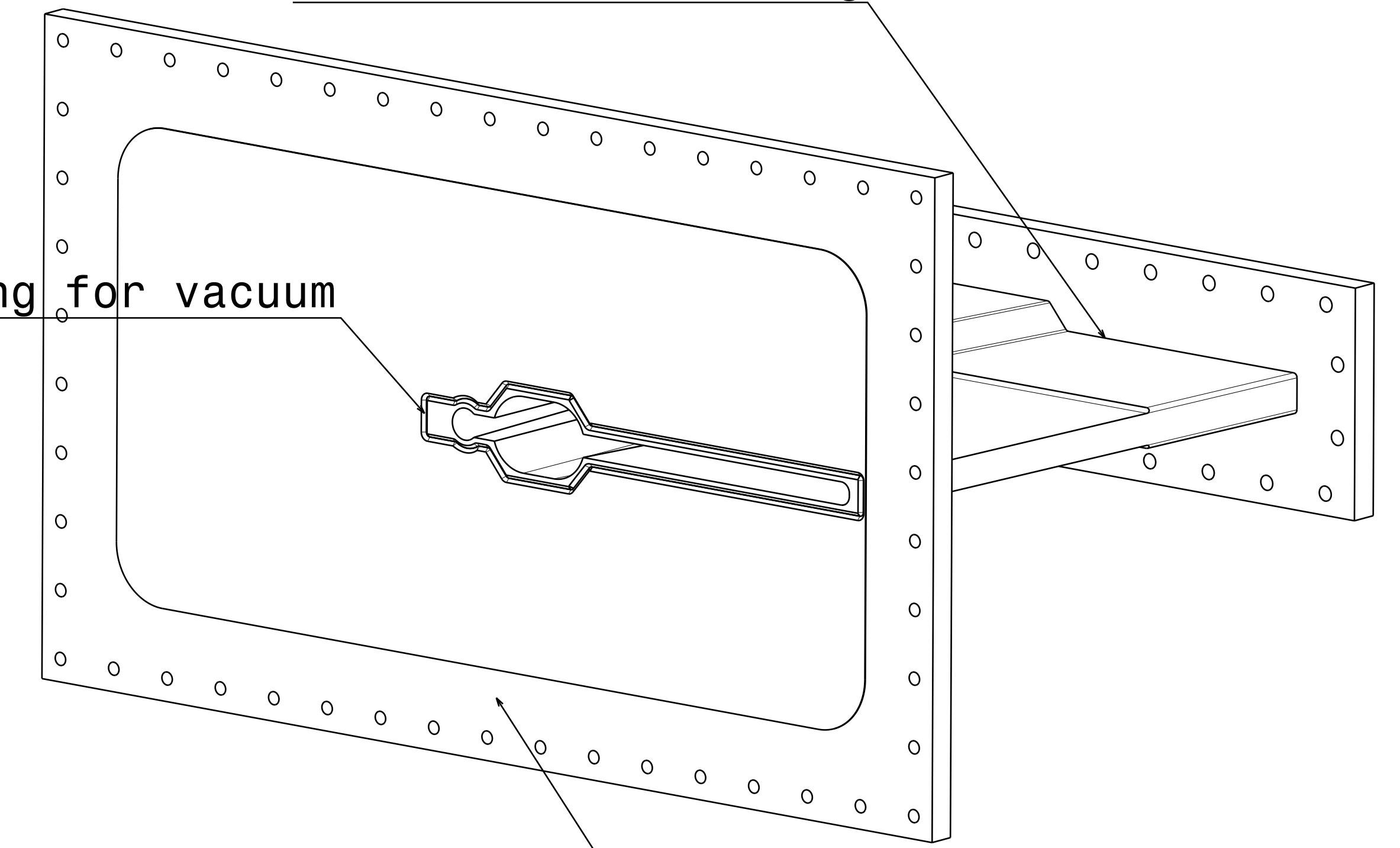
isometric view
scale : 1:3

seam welding for vacuum



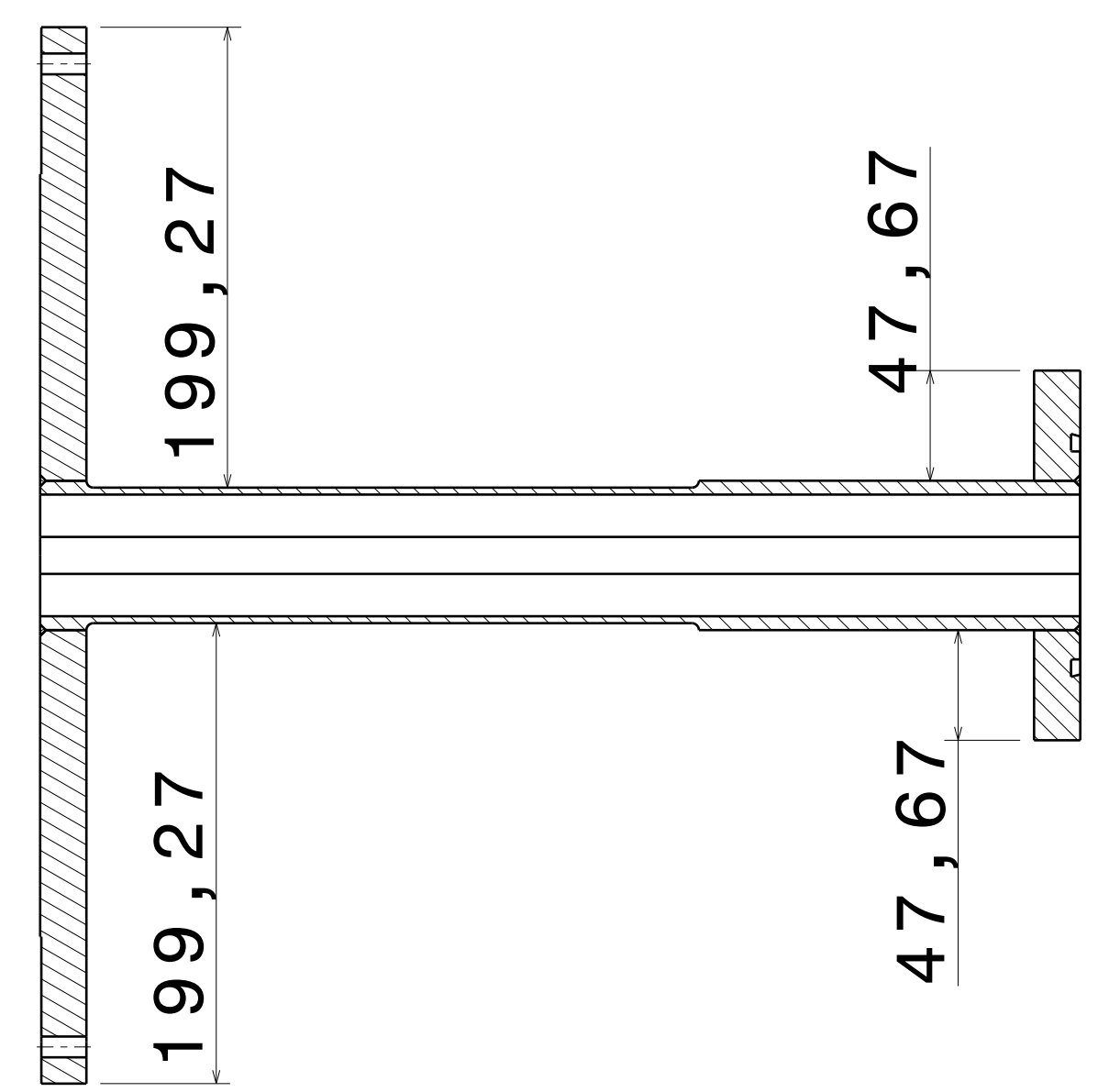
view from below
scale : 1:3

seam welding for vacuum

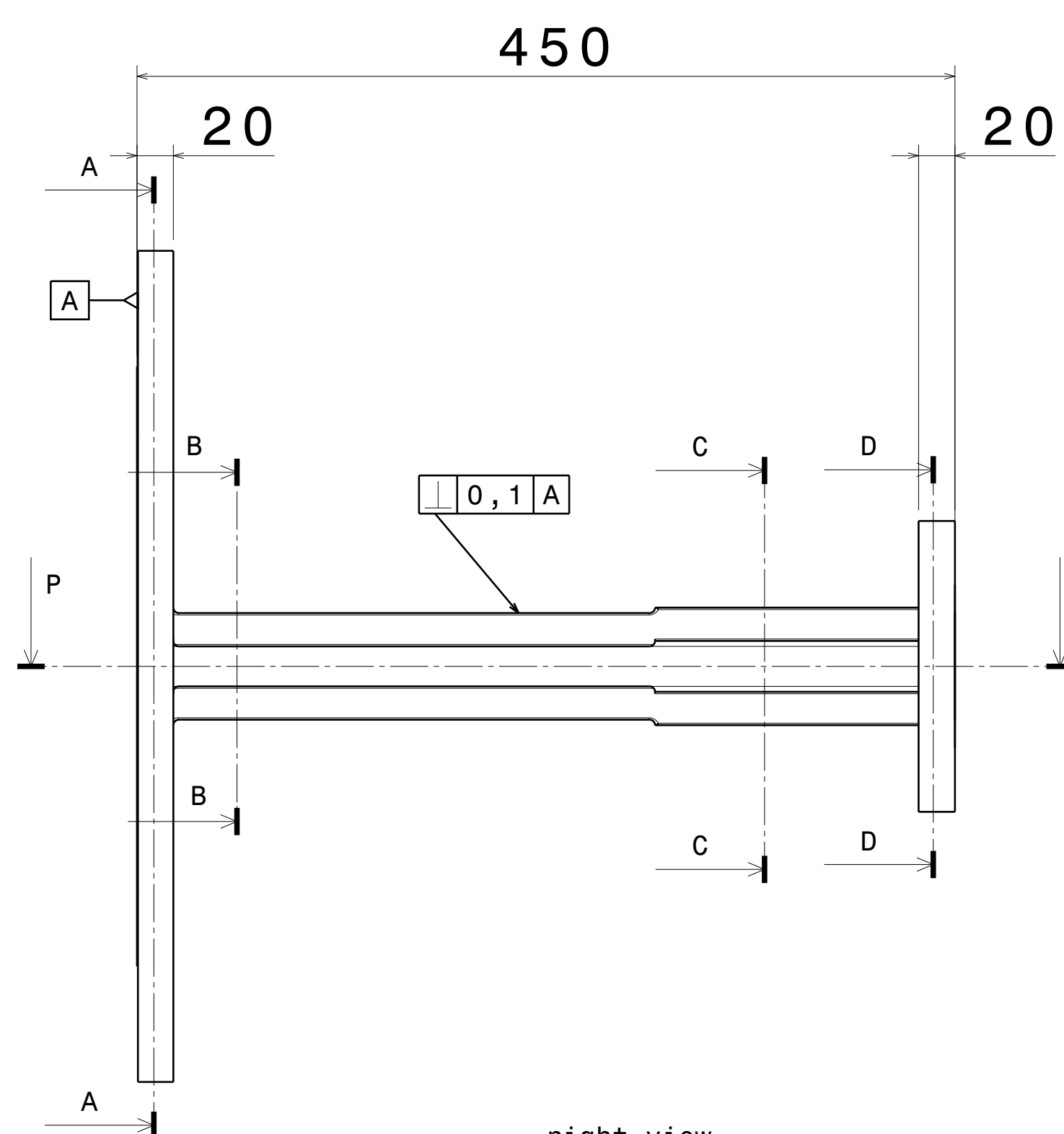


isometric view
scale : 1:3

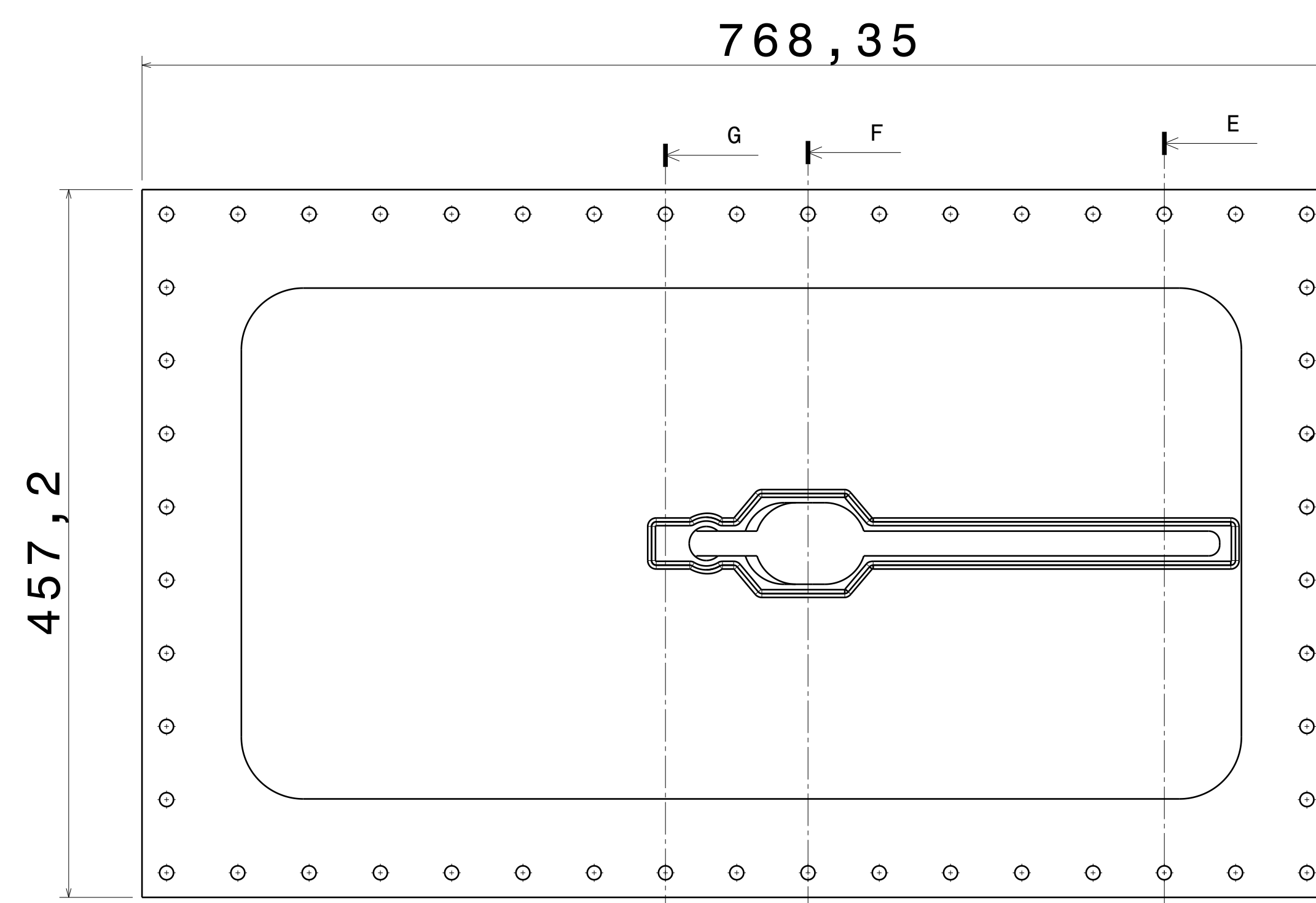
milling surface after welding



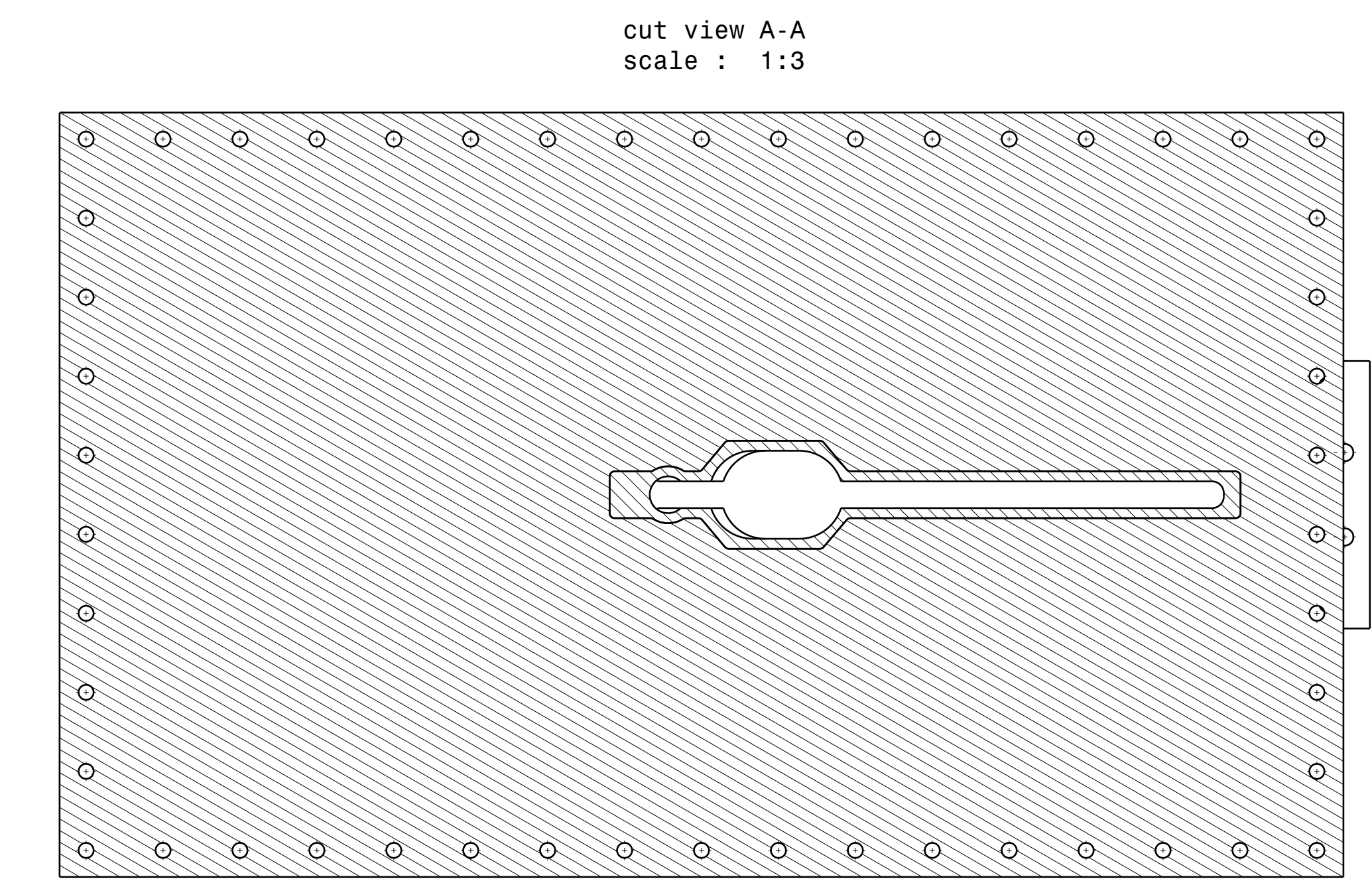
cut view F-F
scale : 1:3



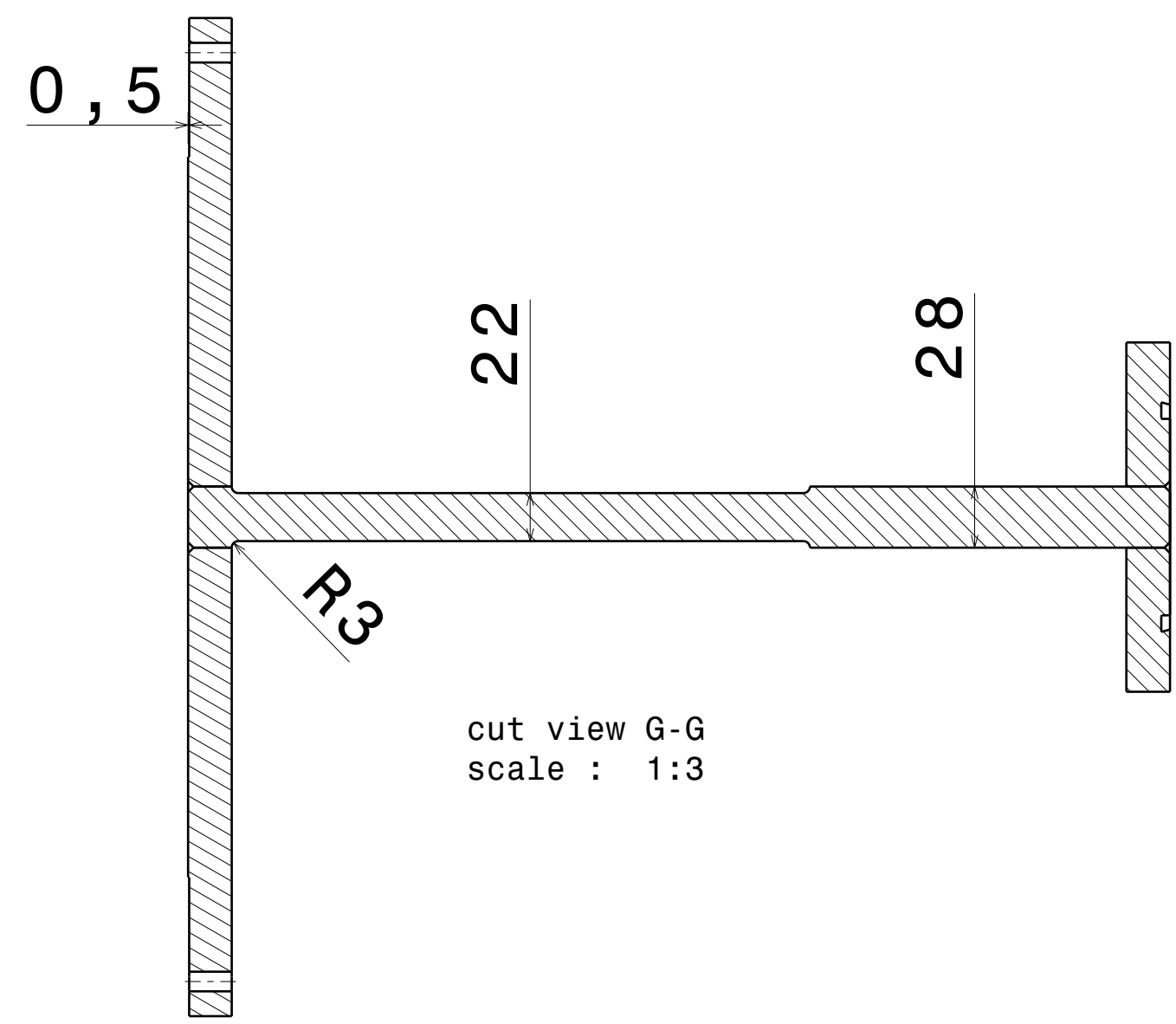
right view
scale : 1:3



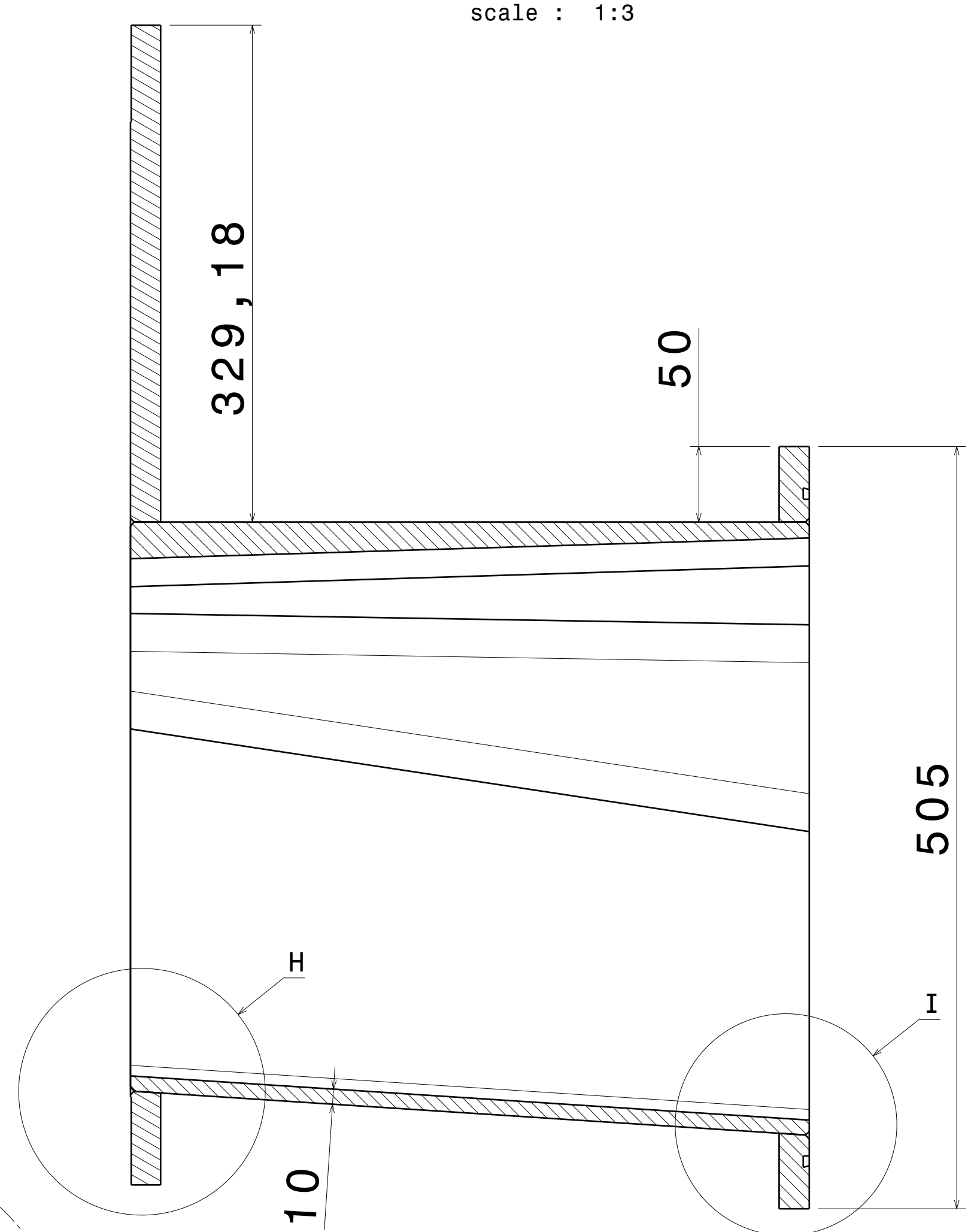
front view
scale : 1:3



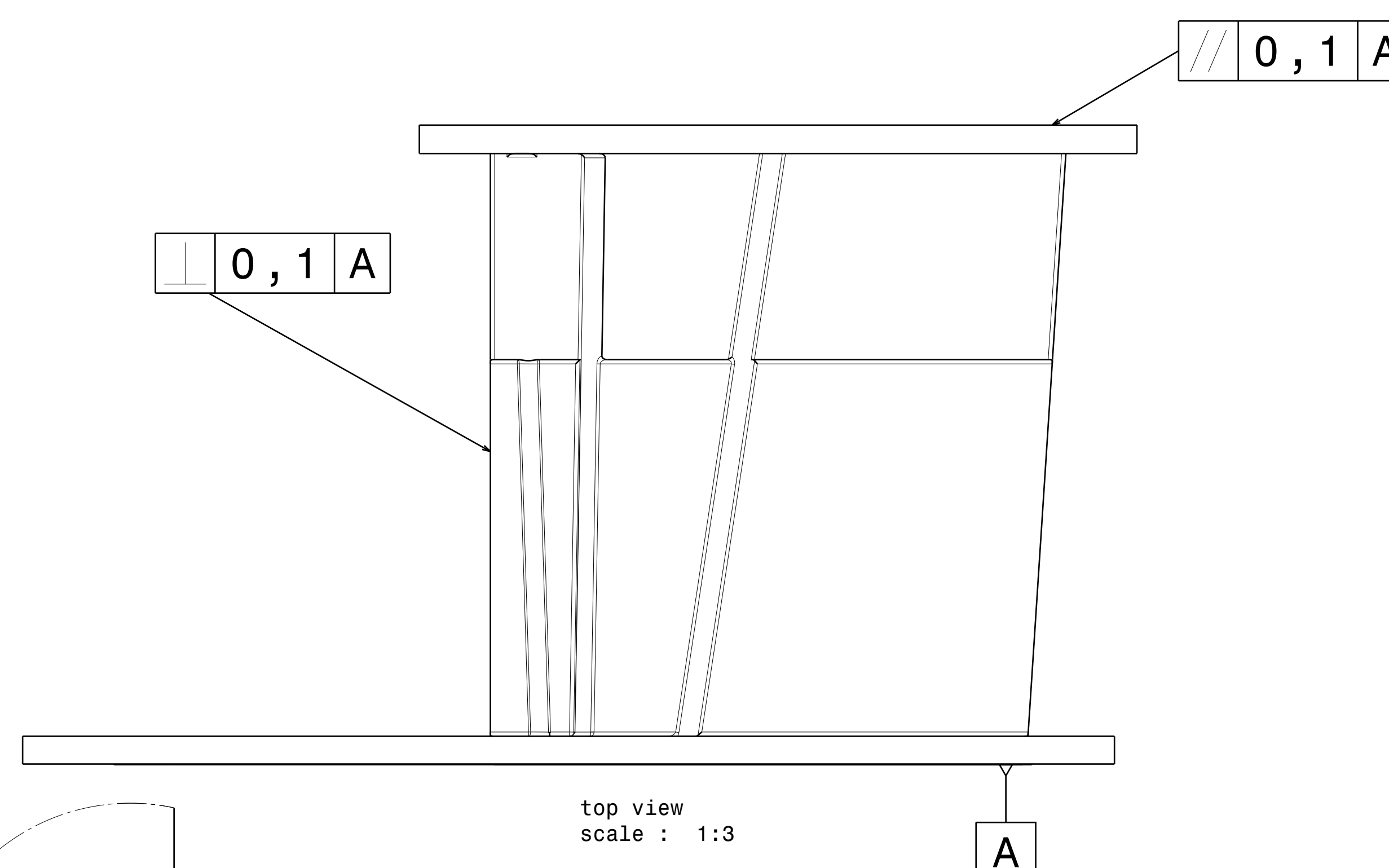
cut view A-A
scale : 1:3



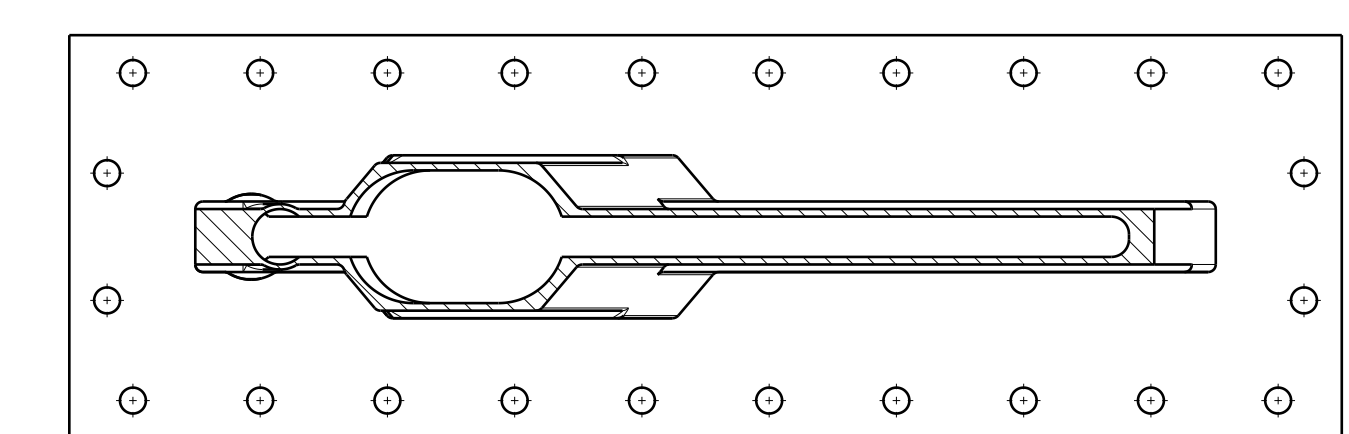
cut view G-G
scale : 1:3



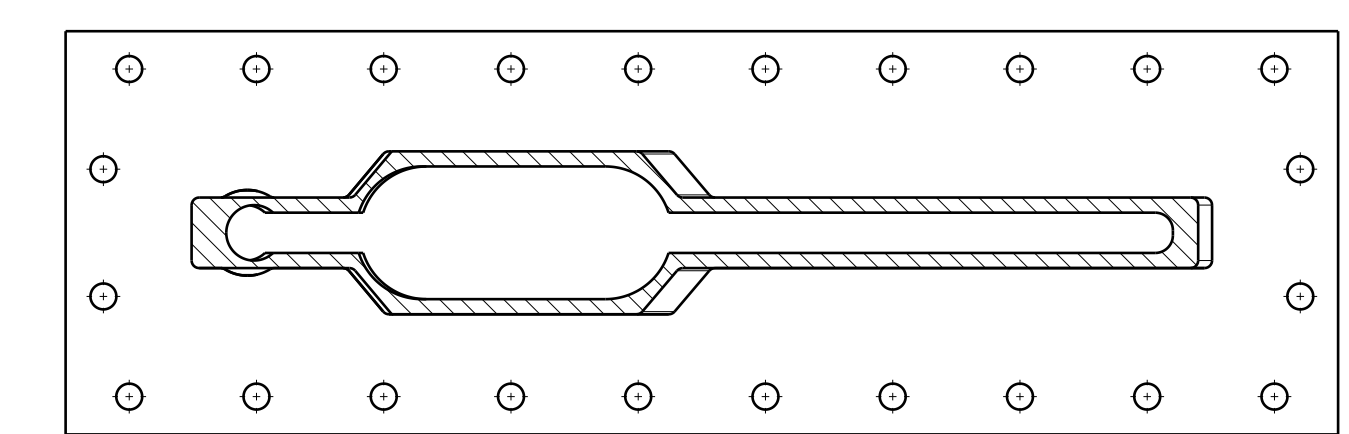
cut view P-p
scale : 1:3



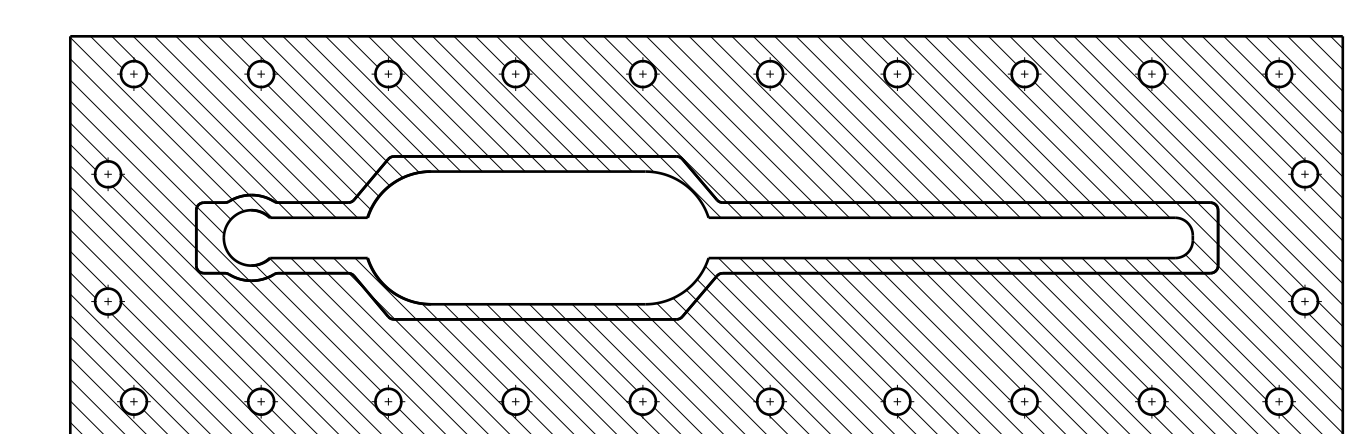
top view
scale : 1:3



cut view B-B
scale : 1:3



cut view C-C
Scale : 1:3



cut view D-D
scale : 1:3

2 chamfers 2,5 x 45° for welding

Détail I
scale : 2:3

gap 0,1 to 0,2

2 chamfers 2,5 x 45° for welding

gap 0,1 to 0,2 mm between chamber and flanges for mounting before welding

Détail H
scale : 2:3

dimensions are given in mm

Good for manufacturing

	01/2012	ER	PR	CATIA V5
	N° ensemble	Date	Designé par	Vérifié par
SERVICE RECHERCHE ET DEVELOPPEMENT DETECTEURS INSTITUT DE PHYSIQUE NUCLEAIRE - 91406 ORSAY CEDEX				
HPS Aluminum vacuum chamber V4 assembly				PROJET/ sous projet 231 E 01 N°PLAN 1/1