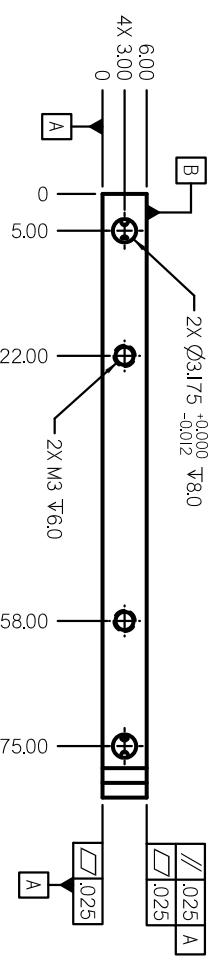
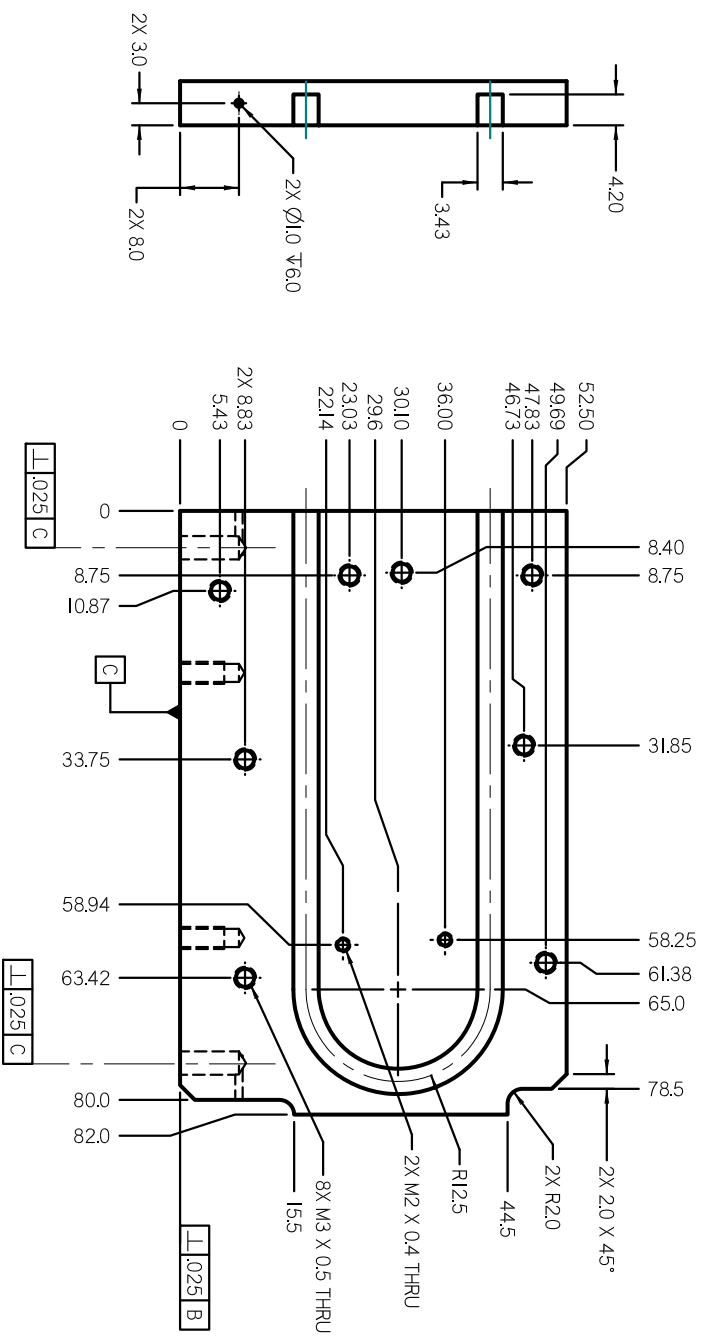


REV	DESCRIPTION	DWN	CHK	RAP	DATE
1					

**ULTRA HIGH
VAC PART
FABRICATE PER
FP-202-631-14**



DIMENSIONING AND TOLERANCING IS IN
ASME Y14.5M-1994 AND Y14.41-2003

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN mm

TOLERANCES:
BREAK EDGES: 1:3-38
INTERNAL CORNERS R.38 MAX
FRACTIONS: 1/16
DEC: 0.1
XXX: 0.05
XXXX: 0.01
ANGLE: ± 5°
ALL SURF: 2.0

SCALE: 2:1
DO NOT SCALE DRAWING

SLAC R LABORATORY

U.S. DEPARTMENT OF ENERGY

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DATE: APPROVALS

ENGR: M. ORLUNNO
DWN: G. BOUCHARD 1/26/2012
CHK: ---

STOCK NO	ALUMINUM ALLOY 7075-T6
MATERIAL DESCRIPTION	
CAD FILE NAME:	pf26460019-0.dft

SA-264-600-52
NEXT ASSEMBLIES:

DRAWING NUMBER	PF-264-600-19	REVISION NUMBER	0
HPS SVT	TEST RUN CLAMP ASS'Y	COOLING BLOCK 100mm	