



ITEM	STOCK OR PART NO	TITLE OR DESCRIPTION	QTY
4	McMASTER-CARR 90S85A015	SCREW, CAP, FLAT SCH, 0-80 X.125, SST316	4
3	PF-391-542-15	WINDOW FRAME	1
2	PF-391-542-16	KAPTON WINDOW	1
1	PF-391-542-14	NOSE COVER	1

SCALE: 4:1  
 ESTIMATED MASS: .058 LB  
 CAD FILE NAME: sa39154213.drl

**SLAC ENERGY**  
 U.S. DEPARTMENT OF ENERGY

NOT BE CORDED, COINTEGRATED OR OTHERWISE IDENTIFIED AS A PRODUCT OF THE UNITED STATES OF AMERICA.  
 FEDERAL ACQUISITION REGULATION (FAR) 48.201-18

FOR SCHEMATIC DRAWING  
 DATE: 02/02/2014  
 BY: [Signature]  
 CHECKED: [Signature]

SA-391-542-00  
 NEXT ASSEMBLIES:

LCLS DETECTOR NOSE ASSY

**LCLS**  
 VACUUM LEVEL 5  
 SPECIFICATION  
 SLAC-I-120-004-008-00  
 APPLIES

NOTES: UNLESS OTHERWISE SPECIFIED  
 1. CHEMICAL CLEANING: CLEAN PER SLAC STANDARDS  
 FOR UHV APPLICATIONS AFTER MACHINING.