



NOTES: UNLESS OTHERWISE SPECIFIED

- MACHINING: THE USE OF POLISHING, SANDING DISKS, ABRASIVE PAPER, OR GRINDING WHEELS IS PROHIBITED. MACHINE, DEBURR, AND POLISH PER SC-700-866-49.
- LUBRICANTS: REFER TO SLAC SPEC SC-700-866-47 FOR A LIST OF APPROVED LUBRICANTS AND COOLANTS.
- INSCRIBE OR ENGRAVE PART NUMBER AND REVISION APPROX WHERE SHOWN, .010 DEEP MAX.
- MACHINE PROFILE FROM SOLID MODEL OF DRAWING DSG-000054003 FOR COMPLETE PRODUCT DEFINITION. REF - MFG & INSP: MACHINED DIMENSIONS APPLY AT 20°C.
- UHV HANDLING: AFTER UHV CLEANING OR PLATING, HANDLE WITH CLEAN LATEX OR NITRILE GLOVES IN/ON A CLEAN ROOM/SURFACE. FOR STORAGE OR SHIPPING: PLACE IN CLEAN, SEALED, VAC GRADE PLASTIC BAGS THAT ARE BACK-FILLED WITH NITROGEN, WITH PART NUMBER AND REV VISIBLE. ALTERNATIVELY, PARTS MAY BE WRAPPED IN CLEAN LINT FREE TISSUE AND UHV FOIL, AND SEALED IN CLEAN PLASTIC BAGS WITH PART NUMBER AND REV VISIBLE.

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dgeranen
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ALUMINUM ALLOY 6061-T6	
STOCK NO	MATERIAL DESCRIPTION
ESTIMATED MASS: .044 LB	DWG TYPE: PART
LCLS DETECTORS SYSTEM COOLING LINE SUPPORT SUPPORT, COOLING LINE	
DRAWING NUMBER DSG-000054003	REVISION NUMBER 00

DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5-2009		SCALE: 4:1 DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: BREAK EDGES .005-.015 INTERNAL CORNERS R.015 MAX FRACTIONS ± --- DEC .XX± --- .XXX± .005 .XXXX± --- ANGLE ± ---		
DSG-000050187		ENGR M ORIUNNO DWN GERANEN CHKR ---
NEXT ASSEMBLIES:		DATE 20230123 APPROVALS