


Document Approval:

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Revision History

Revision	Date Released	Description of Change
R0	2/17/2022	Original Release.

Table of Contents

1	General	3
2	Purpose	3
3	References	3
4	Roles and Responsibilities	3
5	Safety Guidelines	4
5.1	All personnel working on the Profile Monitor system shall have completed the following trainings:.....	4
6	Best Practices	4
7	Tools	5
8	Acronyms	5
9	Preparation/Prerequisite Actions	5
9.1	The checkout process described in Profile Monitor PAL Device Checkout Procedure will be followed.....	5
9.2	Office Preparation / Prerequisite Actions	5
9.3	Field Preparations / Prerequisite Actions	5
10	Profile Monitor PAL Device Checkout Procedure	7
10.1	Reference Images	7
10.2	Chassis Startup Procedure.....	8
10.3	Optical Filter	9
10.4	Lamp Functionality	9
10.5	Target Functionality	9
10.6	Camera Functionality.....	10
11	Profile Monitor PAL Device Checkout Checklist	11

NC/SC Linac	Plans and Procedures	
	Document Title: LCLS Profile Monitor PAL Device Checkout Procedure	
	Document Number: SLAC-I-120-064-R0	Page 2 of 13

11.1	Device Information	11
11.2	Office Preparations / Prerequisite Actions:	11
11.3	Field Preparations / Prerequisite Actions:	11
11.4	Chassis Startup Procedure:	11
11.5	Optical Filter:	12
11.6	Lamp Functionality:	12
11.7	Target Functionality:	12
11.8	Camera Functionality:	12
12	Sign Off	12
13	Comments:	13

1 General

The LCLS-II project at SLAC is a free-electron laser source based on the successfully operating LCLS at SLAC. The LCLS-II Accelerator System contains a 4 GeV CW superconducting linear accelerator in the first kilometer of the SLAC linear accelerator tunnel. It consists of 35 1.3 GHz cryomodules. Additionally, two 3.9 GHz cryogenic accelerating structures are used to introduce a linear energy spread vs bunch length to prepare the electron beam for the first magnetic bunch compressor.

Due to the delicate nature of the cryomodules, and the high cost and effort to make the cryomodule ready and install in its position, the activity associated with making all connections to the beamline and testing must be very carefully executed according to a strict procedure in order to maintain the particle free environment.

2 Purpose

This is a checkout procedure for a PAL profile monitor beamline device. Each profile monitor consists of a screen, optical filters, illuminators, limit switches, and a camera system. The electrical power and controls are provided by the chassis in the rack. The camera sends data via the CameraLink protocol over a fiber optic connection to a frame grabber on the host industrial PC (IPC).

This procedure will provide steps to ensure that the beamline device is functional. It assumes the equipment within the rack is already checked out per the LCLS-II Profile Monitor Rack Equipment Checkout procedure (LCLSII-2.7-PP-1856-R0).

Some of the profile monitor locations will require crossing the safety line around the cryomodules, this requires extra safety guidelines to be upheld during checkout.



Warning: If at any time there is a deviation from this procedure, work shall stop. Notify supervisor and subsystem lead for replanning.

3 References

Associated Document(s) Reference Number	Document Title
LCLSII-2.4-PR-0169	Injector/Linac Profile Monitor System Requirements
LCLSII-2.7-PP-0948	Profile Monitor Acceptance Test Procedure
LCLSII-2.7-FR-0677	LCLS-II Profile Monitor Controls Functional Requirements Specification
LCLSII-2.7-ES-0625	LCLS-II Profile monitor Engineering Specifications
LCLSII-2.7-IC-0266	Electron Beam Controls to Accelerator Systems, Cryogenic Systems, Photon Systems, and Infrastructure Systems
LCLSII-2.7-PP-1856	LCLS-II Profile Monitor Rack Equipment checkout procedure.

4 Roles and Responsibilities

Only the personnel listed in the table below are authorized to perform the work in this procedure.

Jeremy Mock	AD EED Profile Monitor Controls Lead
Courtney Curtis	AD EED Profile Monitor Controls Engineer

NC/SC Linac	Plans and Procedures	
	Document Title: LCLS Profile Monitor PAL Device Checkout Procedure	
	Document Number: SLAC-I-120-064-R0	Page 4 of 13

5 Safety Guidelines

All SLAC Safety requirements shall be followed. Work should be released by the Area Manager. The proper rack power on procedure shall be followed prior to execution of this procedure. Most profile monitors use pneumatics to move the target into and out of the beamline. As such, during certain tests puffs of air being released by the valves will be audible near the DUT and can constitute a startle hazard. The movement of the pneumatics, along with other limit switch actuations internally in the optics box portion of the profile monitor, are pinch hazard areas, use caution when hand testing or use of tools, such as a screwdriver, instead if possible. All voltages provided from the chassis to the DUT are DC < 24V. Tester shall stop work if any conditions arise that lead to unsafe working conditions.

5.1 All personnel working on the Profile Monitor system shall have completed the following trainings:

- Control of Hazardous Energy, SLAC course # 157 or Control of Hazardous Energy (COHE) Refresher, SLAC course # 157R
- Control of Hazardous Energy (COHE) Practical, SLAC course #157PRA
- General Accelerator Access Training, SLAC course AD115
- Personnel have the Cryogenic Accelerator Access Training AD118 (Yellow Vest)
- Personnel have the proper orientation for working on the Cryomodule (Orange Vest)

6 Best Practices

The Profile Monitor system directly attaches to the Beamline. Efforts and awareness need to be maintained in order to minimize potential impacts or shocks to the system. Be aware of tools/parts/materials that could fall into or onto the Beamline in order to not cause potential damage.

The Profile Monitor system is also in a particle free work zone. This requires the alternative or postponed steps, such as the limits in the target and camera checkout sections, in order to limit the number of particles that could be introduced into the Beamline Vacuum. To help mitigate the risk, beamline vacuum valves upstream and downstream of the Profile Monitor system must be remained closed during the checkout procedure and testing should not proceed if the valves are not sealed. These valves will be at the start and end of each cryomodule sections. Other things to be aware of during the testing process is concrete, cutting, or drilling activities due to the possibility of particle contamination.

Though the Profile Monitor system is not above the Cryomodules, but they are in warm beamline sections so proper procedures need to be followed. Cryomodules components are sensitive to shock. All efforts to minimize impacts or shocks should be exercised, awareness of proximity to the Cryomodules regarding one's self and tools is required. Team members should limit the exposure of damaging the cryomodule while working near the cryomodules.

- Only use small tools.
- A wrist tool lanyard should be attached to tools used in the warm beamline sections if possible.
- Use a step stool less than 11" or a step block near the North wall, if required.
- Do not apply anything magnetic to the cryomodule, such as magnetic flashlight or magnetic meter hanger.
- Use tools, such as a screwdriver, when actuating limit switches whenever possible to mitigate pinch hazards.
- When removing or attaching PAL device covers, have a second person as a guide to avoid the cover dropping on the beamline.

7 Tools

The following tools will be required:

1. Screwdriver, depending on screws could be flathead or Philips
2. Hex wrench both metric and imperial
3. Digital Multi-Meter

8 Acronyms

IOC	Profile Monitor EPICS software process, Input-Output Controller
EPICS	Experimental Physics and Industrial Control System
FOV	Field of View
DUT	Device Under Test
LCLS	Linear Coherent Light Source
LED	Light Emitting Diode
MPS	Machine Protection System
OTR	Optical Transition Radiation
PV	Process Variable
ROI	Region of Interest
YAG	Refers to Ce doped YAG crystals in this document

9 Preparation/Prerequisite Actions

9.1 The checkout process described in Profile Monitor PAL Device Checkout Procedure will be followed.

9.2 Office Preparation / Prerequisite Actions

- a. Ensure configuration of IOC listed above following steps outlined here:
<https://confluence.slac.stanford.edu/display/LCLSControl/LinuxRT+Boot+-+Quick+Start-up>
- b. Add IOC to screeniocs file located at /usr/local/lcls/epics/iocCommon/All/Prod/screeniocs
- c. Add IOC to IOCManager EPICS application, AlarmConfigs-ntwk, and appropriate control screens

9.3 Field Preparations / Prerequisite Actions

- a. Attend daily tailgate and have work released by Area Manager and system lead before work is performed for the day.

- b. All long-haul cables should be terminated on load end and source end. Long haul cables should not be connected to load or source end by anybody other than the Profile Monitor Team.



If the cable is not terminated, dressed, unable to reach the device or coiled up in cable tray above cryomodule, work shall stop. Notify subsystem lead for replanning & cable shop for assistance.



If the connector on the cable, tester or profile monitor are visibly damaged or require excessive force for connection, STOP work on this device, FLAG the connector and notify subsystem lead for mitigation. Work can continue for other devices on signed off list.

- c. All long-haul cables should be disconnected, and no controllers should be plugged in to the



If the connector on the cable, tester or profile monitor are visibly damaged or require excessive force for connection, STOP work on this device, FLAG the connector and notify subsystem lead for mitigation. Work can continue for other devices on signed off list.

rack power.

- d. Wire the device and long-haul breakout connector. After all connections are attached, the terminal board will be mounted to Unistrut attached to the cable tray. This ensures the minimal risk of parts or tools getting dropped on the beamline and limits the risk for fixes in the future
- e. Connect cables to camera.
- f. Compressed Air connected to device (per METSD _____).



If the cable is not terminated, dressed, unable to reach the device or coiled up in cable tray above cryomodule, work shall stop. Notify subsystem lead for replanning & cable shop for assistance.



If the compressed air is not connected to the airbox and profile monitor, STOP work on this device, notify subsystem lead or mitigation. Work can continue for other devices on signed off list.

- g. Device locking pin (if applicable) removed.
- h. Rack Power should be released by the corresponding Safety Officer and the Rack Custodian.
- i. Beamline vacuum valves upstream and downstream of the work area MUST be sealed during checkout procedure, this should be visible in the PLC. If is not sealed, DO NOT proceed and contact vacuum controls. The valves that need to be checked are as follows:
- a. Profile Monitors in L0: (YAGH1, YAGH2, OTRDG02, OTRDG04, OTRC006)
 - i. D - VVPG:HTR:93

- ii. U - VVPG:L1B:0201
- b. Profile Monitors in L1: (OTR11B)
 - i. D - VVPG:L1B:H295
 - ii. U - VVPG:L2B:0401
- c. Profile Monitors in L2: (OTR21B)
 - i. D - VVPG:L2B:1593
 - ii. U - VVPG:L3B:1601
- d. Profile Monitors in L3: (OTRDOG)
 - i. D - VVPG:L3B:3594

10 Profile Monitor PAL Device Checkout Procedure

10.1 Reference Images

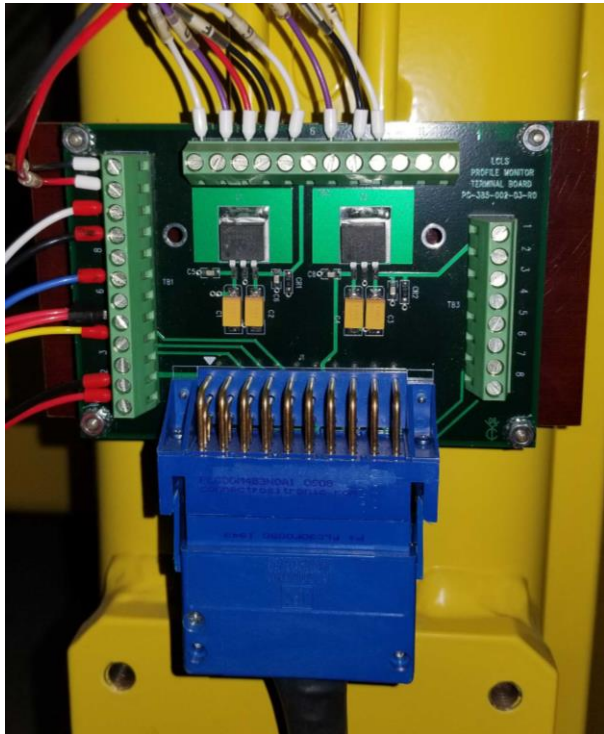


Figure 1 : Profile Monitor Terminal Block with Connections



Figure 2 : PAL Device Front, Main Camera/Filter Access



Figure 3 : PAL Device Back, Secondary Camera/Filter Access



Figure 4 : PAL Device I/O Box



Figure 5 : PAL Device Cable Connection

10.2 Chassis Startup Procedure

1. Power down the chassis.
2. Connect long haul cable and fiber optic cable.

NC/SC Linac	Plans and Procedures	
	Document Title: LCLS Profile Monitor PAL Device Checkout Procedure	
	Document Number: SLAC-I-120-064-R0	Page 9 of 13

3. Power on the chassis and wait 60 seconds for the EtherCAT coupler to boot and reconnect to the IPC.
4. Go to the beamline device.
5. Connect to the IPC as laci and start the IOC.
 - a. ssh laci@<nodename>
 - b. iocConsole.sh <ioc-name>
6. Open the control screens
 - a. lclshome
 - b. Profile Monitor / <area> → <device>
7. Test the following functionalities.

10.3 Optical Filter

1. Use the control screen to insert the Filter 1. Verify visually that it has moved. The status should change from OUT -> Moving -> IN
 - a. Control PV: <Device Prefix>:FLT1_CTRL
 - b. Readback PV: <Device Prefix>:FLT1_STS
2. Remove the Filter 1. Verify visually that it has moved. The status should change from IN -> Moving -> OUT
 - a. Control PV: <Device Prefix>:FLT1_CTRL
 - b. Readback PV: <Device Prefix>:FLT1_STS

10.4 Lamp Functionality

1. Use the control screen to activate the target lamp. Use the slider bar to change the brightness. Verify visually that the lamp is on and the brightness is changing
 - a. Control PV: <Device Prefix>: TGT_LAMP_PWR
 - b. Brightness PV: <IOC Prefix>: TGT_LAMP_CTRL

10.5 Target Functionality

1. Use the control screen to insert the target 1. Verify visually that it has moved. The status should change from OUT -> Moving -> P1
 - a. Control PV: <Device Prefix>:PNEUMATIC
 - b. Readback PV: <Device Prefix>:TGT_STS
2. Remove the target 1. Verify visually that it has moved. The status should change from P1 -> Moving -> OUT
 - a. Control PV: <Device Prefix>:PNEUMATIC
 - b. Readback PV: <Device Prefix>:TGT_STS
3. Use the control screen to insert the target 2. Verify visually that it has moved. The status should change from OUT -> Moving -> P2
 - a. Control PV: <Device Prefix>:PNEUMATIC

NC/SC Linac	Plans and Procedures	
	Document Title: LCLS Profile Monitor PAL Device Checkout Procedure	
	Document Number: SLAC-I-120-064-R0	Page 10 of 13

- b. Readback PV: <Device Prefix>:TGT_STS
4. Remove the target 2. Verify visually that it has moved. The status should change from P2 -> Moving -> OUT
 - a. Control PV: <Device Prefix>:PNEUMATIC
 - b. Readback PV: <Device Prefix>:TGT_STS

10.6 Camera Functionality

1. Use the control system to set up the camera. For initial testing, set trigger code to 45, pulse width to 1000, and delay to 0. The following properties should be set on the expert screen:
 - a. Pack16/24 = 24
 - b. Video Output = Top & Bottom
 - c. Skip Rows = 0
 - d. Skip Columns = 0
 - e. No of Rows = 1024
 - f. No of Columns = 1024
 - g. Trigger Line = CC1
 - h. Polarity = Normal
 - i. Prescale = 119-LCLS-I
 - j. Baud Rate = 57600
 - k. EVR Trigger = @MO1
 - l. Free Run = @MO0
 - m. Test Pattern = @TP
2. Begin image acquisition.
 - a. caput <Device Prefix>:Acquire 1
3. The camera should return an image. The frame rate should be 1 Hz
 - a. caget <Device Prefix>:FrameRate
4. Turn the lamp on and put the screen in. The target should become visible on the screen. This can be done during testing target functionality to only have the target move once.
5. Use the Matlab Profile Monitor GUI to calibrate the image.
 - a. Calibration constant = _____
6. Optional: Confirm with physicists on FOV and image focus.
7. Take screenshot of final camera image.

11 Profile Monitor PAL Device Checkout Checklist

11.1 Device Information

MAD Name	Control System Name (Device Prefix)	Testers	Date

Hardware Information: Optionally enter hardware information to aid in checklist.

Host IOC	IPC Host node name	Control chassis location	Camera Z-Location(ft)	Camera Channel	Chassis Channel

11.2 Office Preparations / Prerequisite Actions:

IOC is created and configured	
Add IOC to screeniocs file	
Add IOC to IOCManager EPICS application, AlarmConfigs-ntwk	
Add Camera to Control Screens	

11.3 Field Preparations / Prerequisite Actions:

All long-haul cables terminated and disconnected, no debris or bent pins in connectors	
Compressed Air connected	
Locking pin removed (if applicable)	
Connect up wires to Terminal Block	
Vacuum valves are closed	

11.4 Chassis Startup Procedure:

Connect cables at chassis then power on	
Go to and connect to beamline device	
Connect to the IPC and start the IOC	

11.5 Optical Filter:

Visually and virtually filter moves from OUT -> MOVING -> IN	
Visually and virtually filter moves from IN -> MOVING -> OUT	

11.6 Lamp Functionality:

Virtually activate target lamp and confirm visually	
Virtual slide bar changes brightness of target lamp	

11.7 Target Functionality:

Visually and virtually moves from OUT -> MOVING -> P1	
Visually and virtually moves from P1 -> MOVING -> OUT	
Visually and virtually moves from OUT -> MOVING -> P2	
Visually and virtually moves from P2 -> MOVING -> OUT	

11.8 Camera Functionality:

Open camera on control system and verify properties	
Image acquisition at framerate 1 Hz	
Turn on target lamp and put screen in	
Calibrate Camera Image between Targets	
Optional: Confirm with physicists on FOV and image focus	
Screenshot image	

12 Sign Off

If the above conditions are met, the profile monitor DUT is working.

I, _____, attest that the above steps were completed.

(signature)

(date)

NC/SC Linac	Plans and Procedures	
	Document Title: LCLS Profile Monitor PAL Device Checkout Procedure	
	Document Number: SLAC-I-120-064-R0	Page 13 of 13

13 Comments: