

Pixel Sensor Testing

■ Motivation

- Upgrade in ~2017 (ATLAS LOI much earlier compared to this...)
- Insertable B-Layer (IBL) a few years earlier ~2013 -> design to be determined ~1 year

■ Lab testing

- Systematic tests (characterization) of the new sensors
- Ongoing since some years (one type of 3D sensor was tested at last test-beam)
- (Identical) systematic tests will be performed on several places

■ Today

- My first interaction with sensor tests
- Lots of things to learn...
but, test setup seem to work fine :)

■ Outline

- Brief description about the sensors
- Test lab setup
- Results and discussion

Much of the information and pictures taken from talks by Alessandro et. al

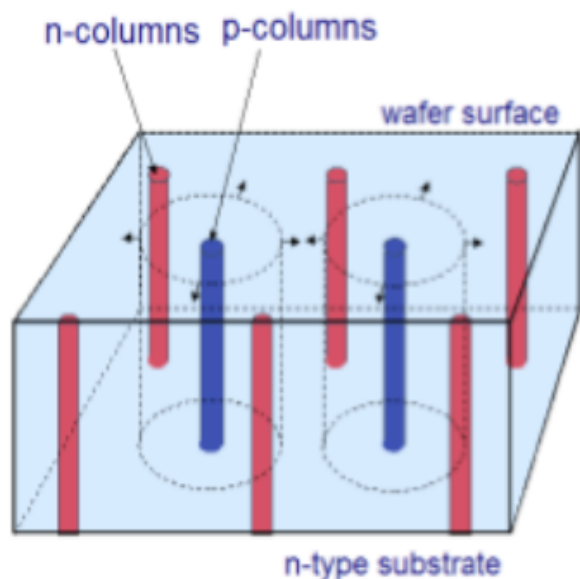
Overview of new pixel sensors

3D	Planar Si	Diamond
<ul style="list-style-type: none">- Low depletion voltage- Fast signal collection- Radiation hard- Simple stave construction(active edge)	<ul style="list-style-type: none">- n-in-p instead of n-in-n (no type inversion+run under-depleted)- Low depletion voltage (thin sensor)- “Simple and available“ (low cost?)	<ul style="list-style-type: none">- Radiation hard- Fast signal collection- Operation temperature- (active edge)

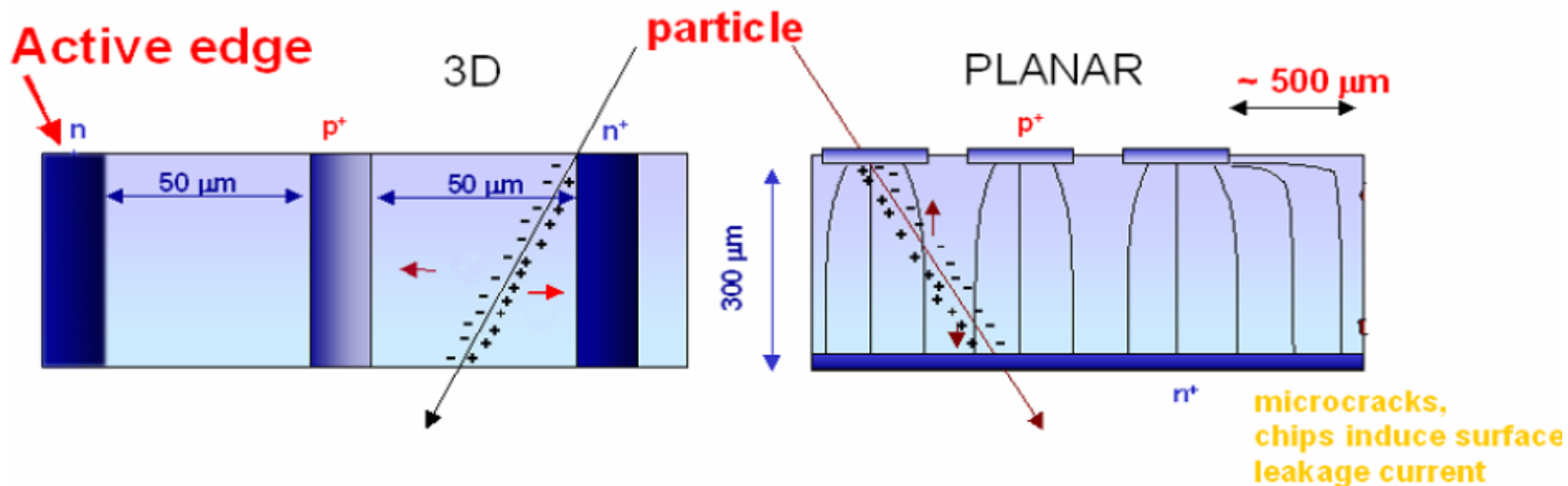
- **Not up-to-date on the relative status w.r.t. upgrade and/or IBL projects**
 - Believe that 3D is favored for IBL...
- **Will show a (extremely) brief 3D sensor introduction**
 - Only one? A. I only had time to “play” with one type of sensor so far
- **Comparisons (also among similar sensors) will give more info**
 - In particular to the current pixel sensors
 - Noise, bias voltage (power),etc. + (hopefully) source studies such as efficiencies,etc.

Full 3D Sensors

S. Parker et al. NIMA395 (1997)



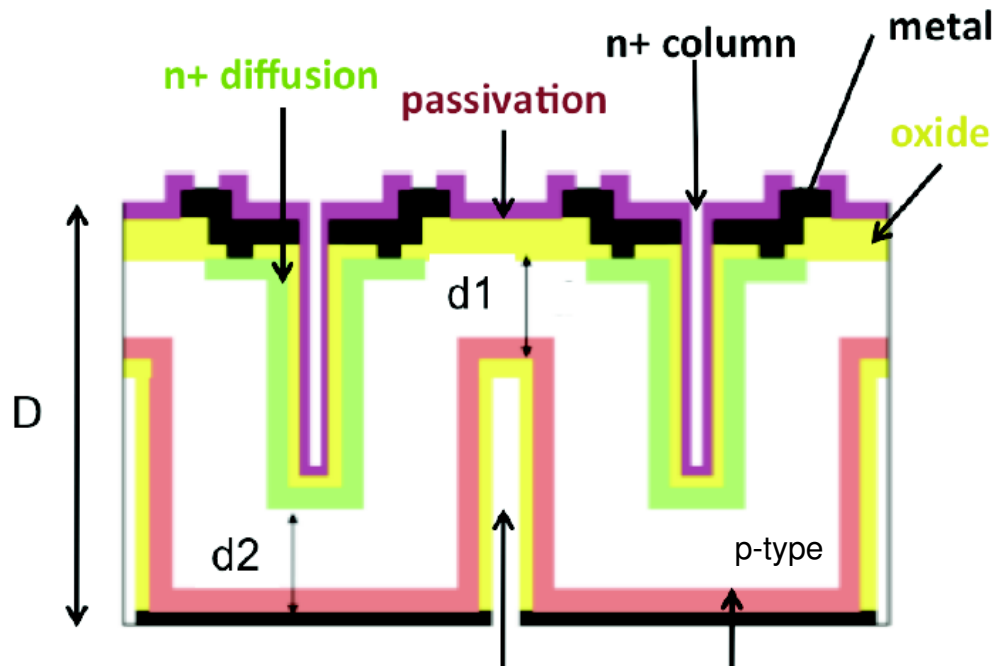
- **Radiation hard**
- **Low depletion voltage**
- **Fast signal collection**
- **Active edge**
- **Fabricated and tested**
 - “3DC” Stanford (tested w/ ATLAS front end, also irradiated sensors)
 - “3DC” Sintef (Oslo, tests?)



Mod-3D Sensors

Double column, double type columns (FBK-DDTC1)

2/3/4 electrodes per pixel



$D = 220 \mu\text{m}$

p+ column p+ diffusion

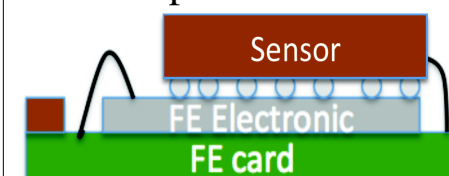
$d1 \sim 20 \mu\text{m}$

$d2 \sim 100 \mu\text{m}$

- **Bump bonded (Indium) to ATLAS front-end chip**
 - For upgrade and(?) IBL there will be a new front-end chip
- **All very preliminary results are shown using this sensor**
 - No particular reason except practical ones

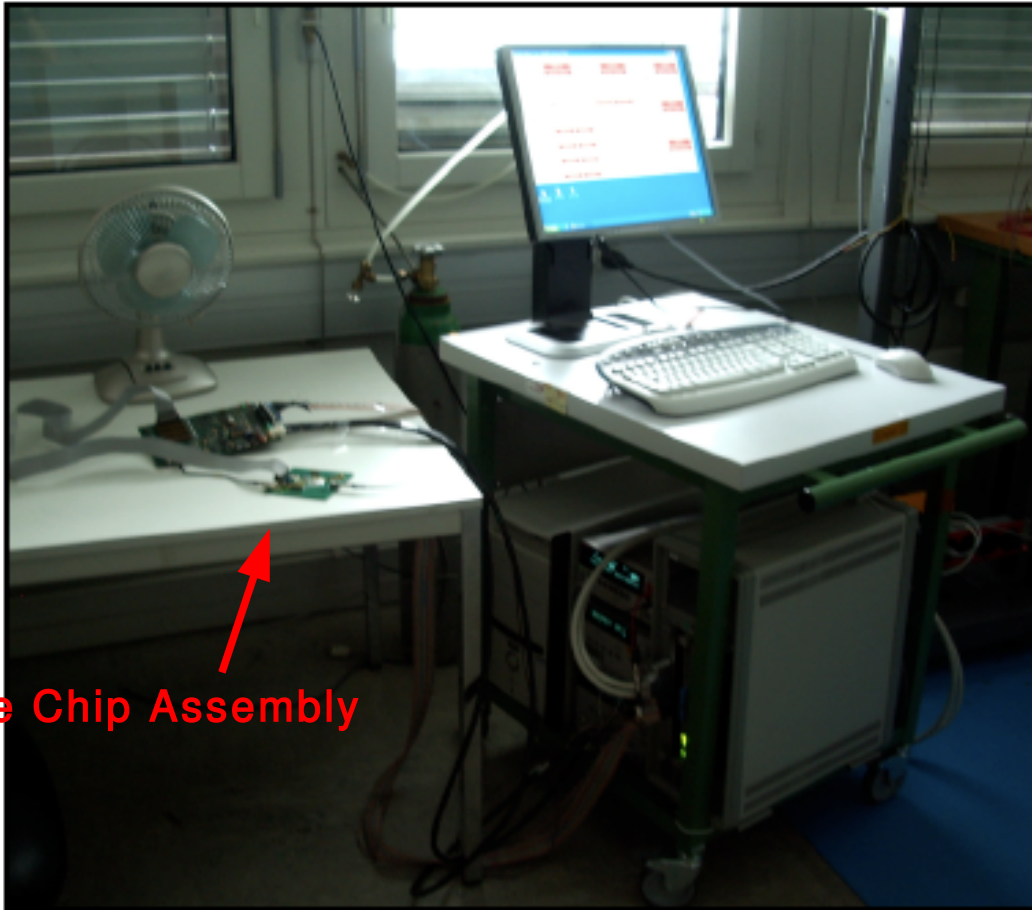
- **Radiation hard**
- **Low depletion voltage**
 - Increase E-field after full depletion
- **Fast signal collection**
- **No support wafer needed..?**
 - Depending on active edge...
- **No active edge?**
- **Low Q collection times in col. tips**
- **Fabricated and tested**
 - FBK/IRST (Trento) + others

Pixel size: $50 \times 400 \mu\text{m}^2$
2880 pixels: 18x160



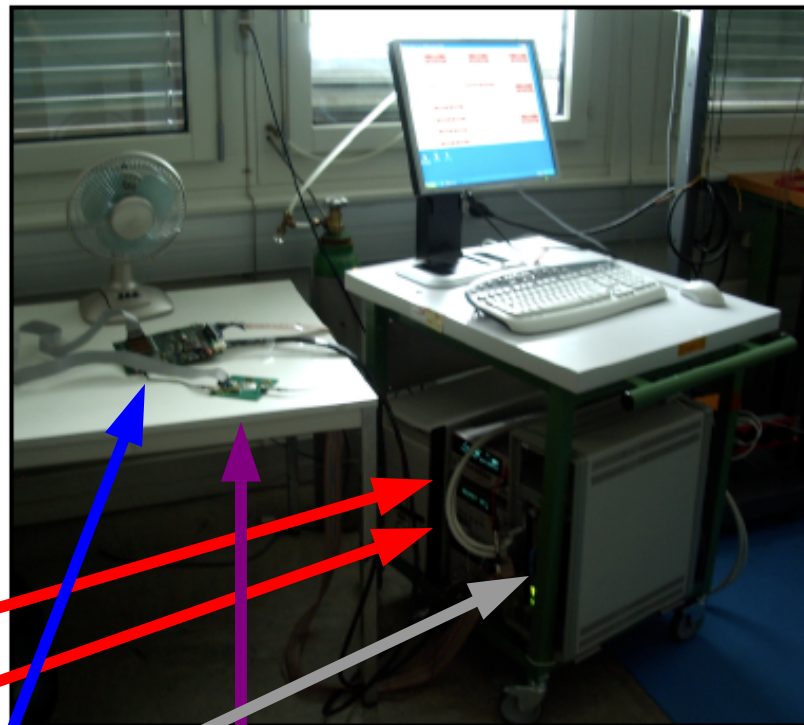
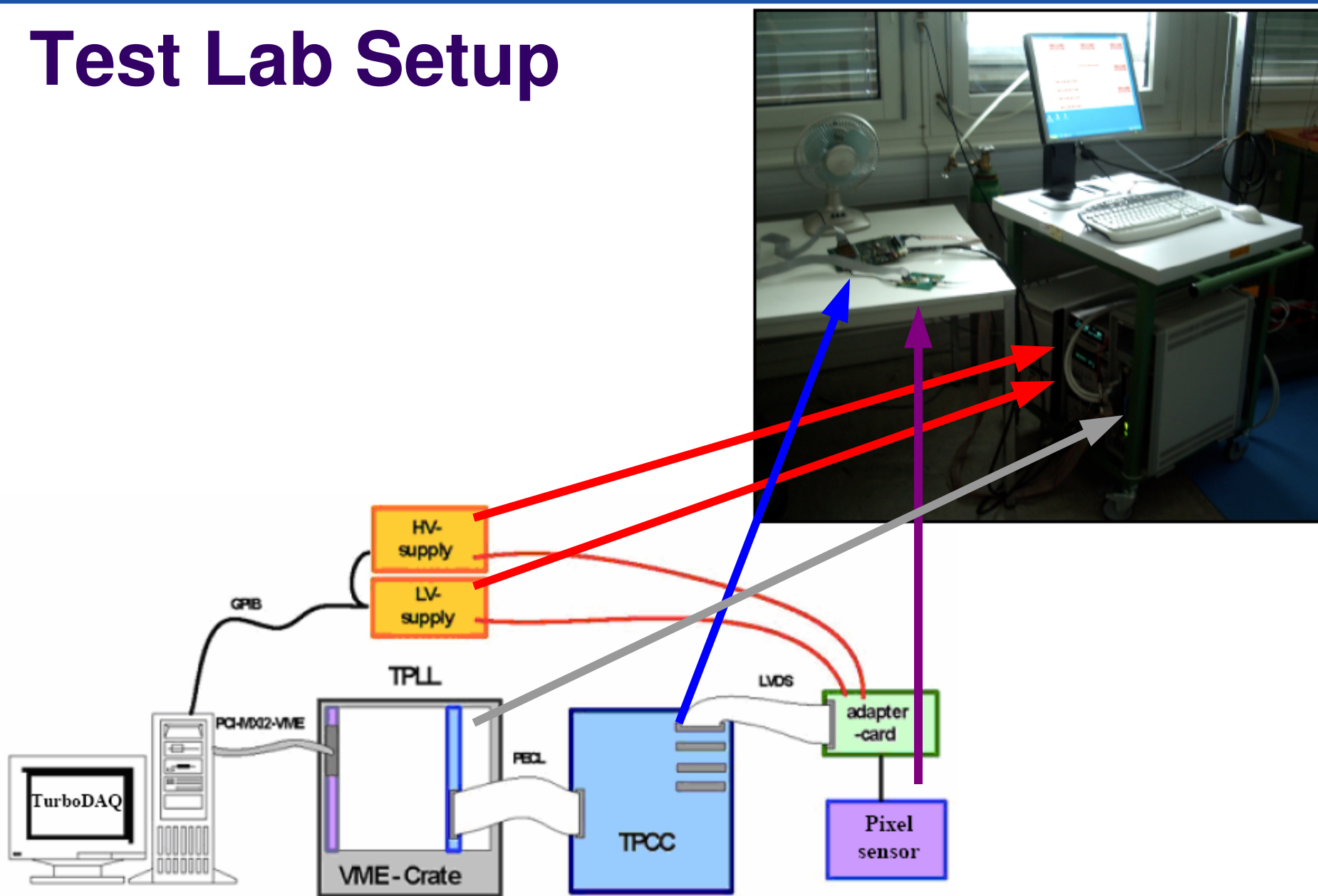
Test Lab Setup

- “Semi” clean room Building 161 2nd floor
- Communication handled by TurboDAQ
 - Two TurboDAQ setups; stationary + mobile



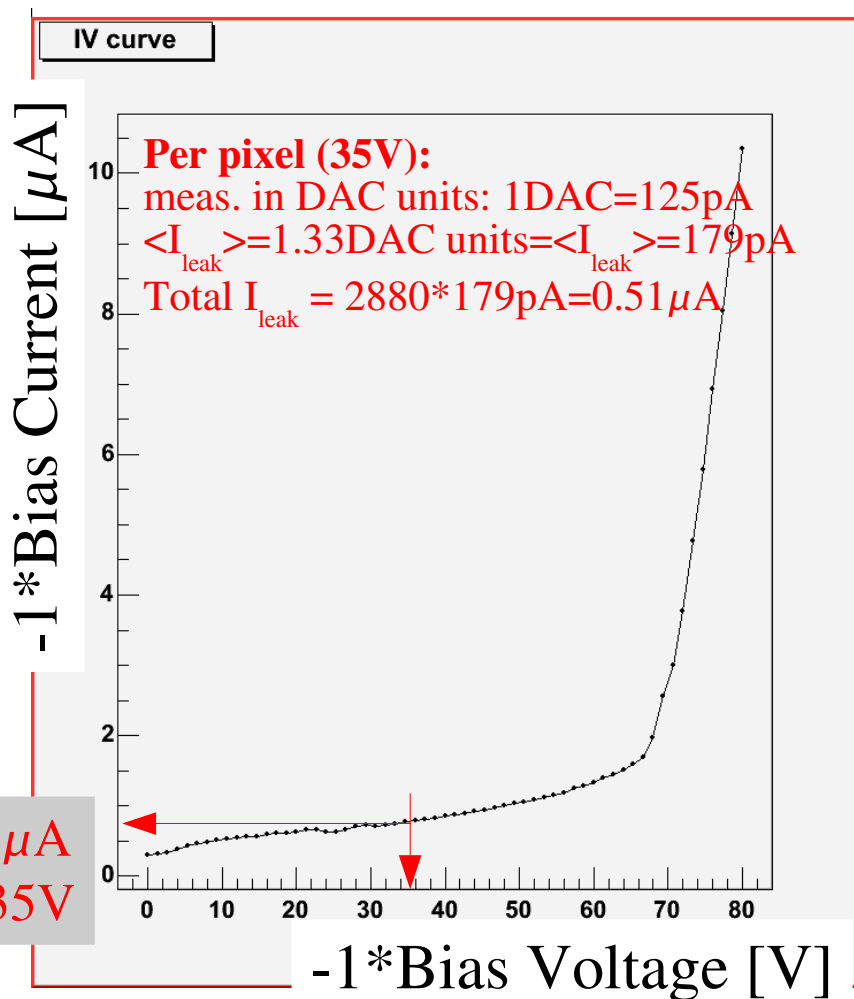
- No intro about TurboDAQ
- Developed (originally) at Berkeley
 - “Maintained” by Bonn?
- Some documentation
 - But not easy (at least to me)
- Goal of last week
 - Learn basic commands
 - Run simple scans
 - Handle results (~plot)
 - > Interpret results

Test Lab Setup



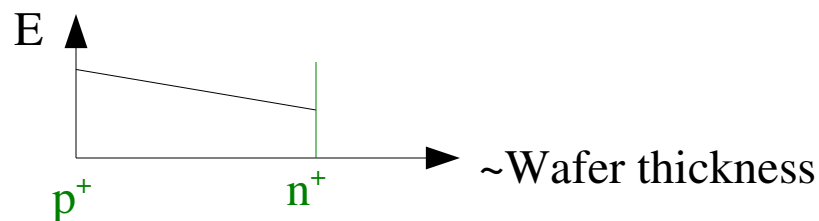
Sensor Testing: I-V curve

- Establish a working operation point for the detector
- Measure current for the detector (i.e. leakage current) as a function of bias voltage



- $\sim 11\text{V}$ should give full depletion
- $V_{bias} = 0$: leakage current $\sim 0.3 \mu\text{A}$
- Why not start at 11V?

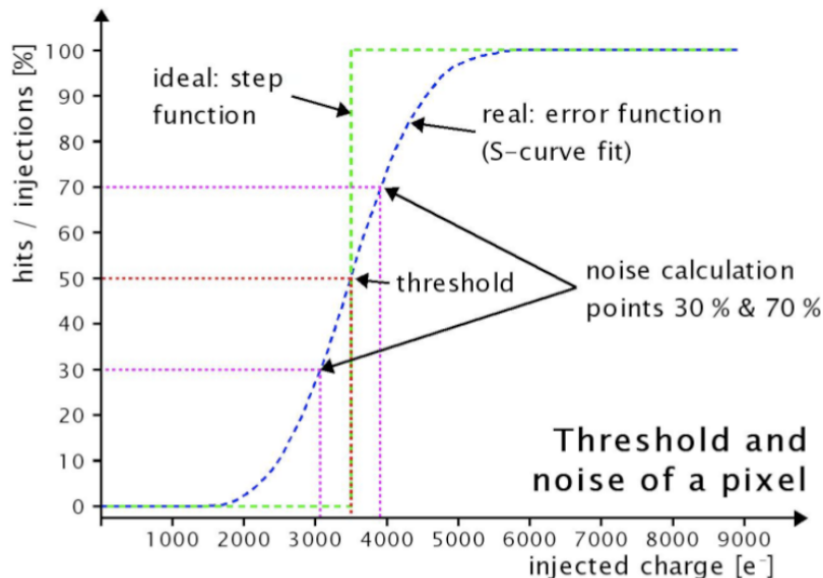
Operation best in saturation region



- “Breakdown” at 75V
not sure why (not new); avalanche mode?
 - Operate at 35V bias voltage
- Pixel-by-pixel leakage measurement **Not done yet!**

Sensor Testing: FE tuning

Threshold & Noise

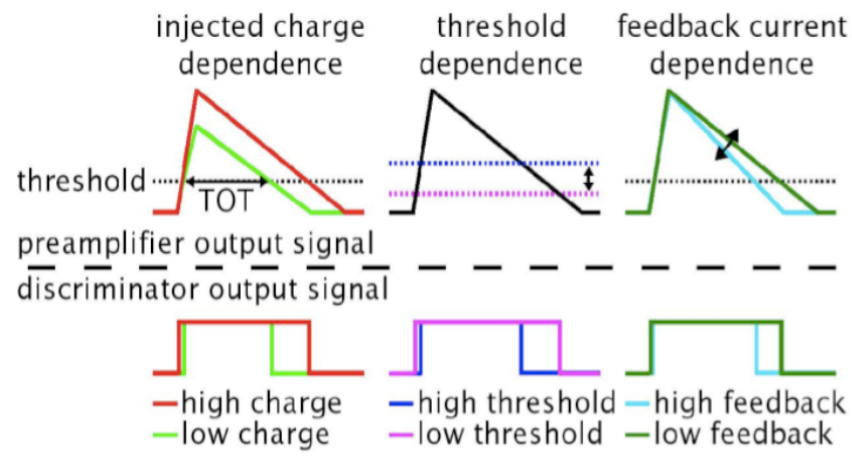


- Voltage pulse **VCal** injected into “injection capacitor” with capacitance e.g. **Clow**
- Input amplifier sees charge $Q \approx VCAL \times Clow$
- 100 injections/per pixel in range $[0e^-, 9000e^-]$
- Hits per pixel measured for each injection:

$$response = hit / injection$$
- Ideal:

$Q > threshold \Rightarrow hit$	}	Step function
$Q < threshold \Rightarrow no\ hit$		
- Real life: convolute with Gauss. noise “S-curve”

Preamplifier/discriminator shape



- Preamplifier outputs approx. triangular pulse
- Time-over-threshold depends
 - Charge deposited
 - Threshold
 - Feedback current
- ToT measured in 25ns steps (start/stop clock)
- ToT calibration aims to harmonize response across all pixels for a given deposited charge

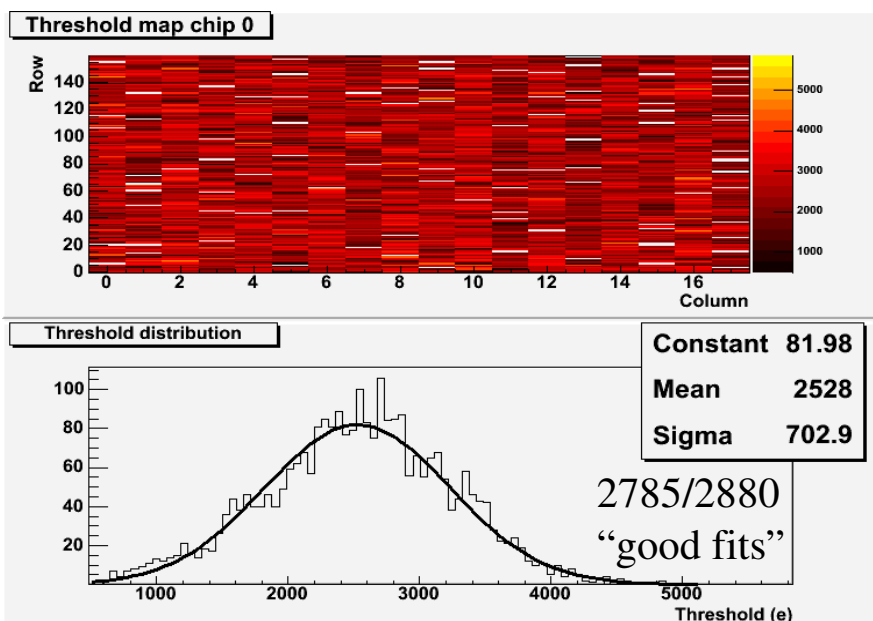
$$60ToT@25000e^- \quad (30ToT@20000e^-)$$

(MPV for m.i.p. $\leq 20ke^-$? for $220\mu m$ Si though)

Sensor Testing: Threshold

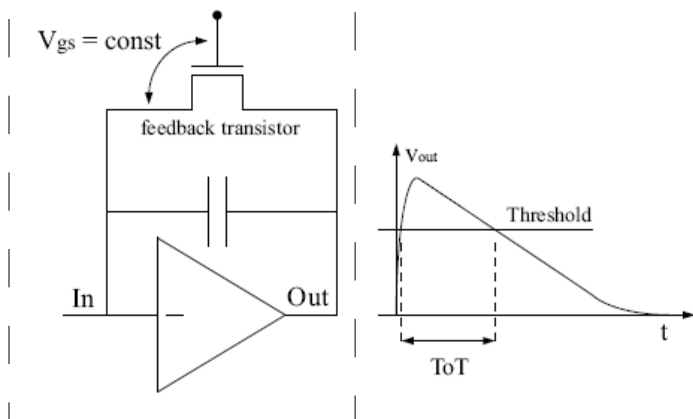
- Calibrate the threshold of the discriminator to a a priori given value
 - In this case threshold= $3200e^-$ ($4000e^-$ in the ATLAS pixel)
 - Goal is to operate (safe from noise) with as low threshold “as possible” -> more signal

Threshold scan using “default” settings



- The threshold is controlled by setting two values called **GDAC** and **TDAC**
 - GDAC: 5-bit
 - TDAQ: 7-bit

Front End



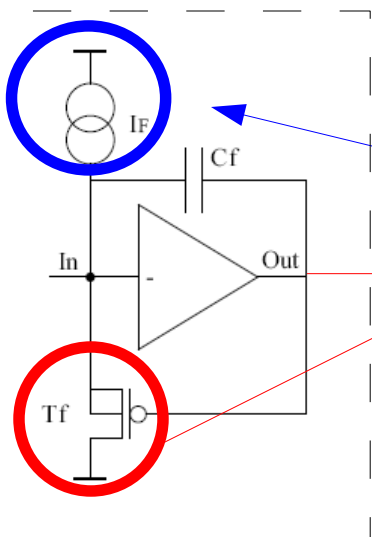
- Feedback current circuit built from resistor
capacitor(6fF) } In parallel

- Resistor here exchanged with transistor

T_f (operating in linear region....?)

- Capacitor discharging at constant current
approximately triangular shape

- Leakage current compensation
auto adjusted "constant" input current **IF**



**Comparator
circuit**

FE: Threshold

Note: sophisticated negative feedback **lf** circuit to cancel leakage current

Threshold is defined as:

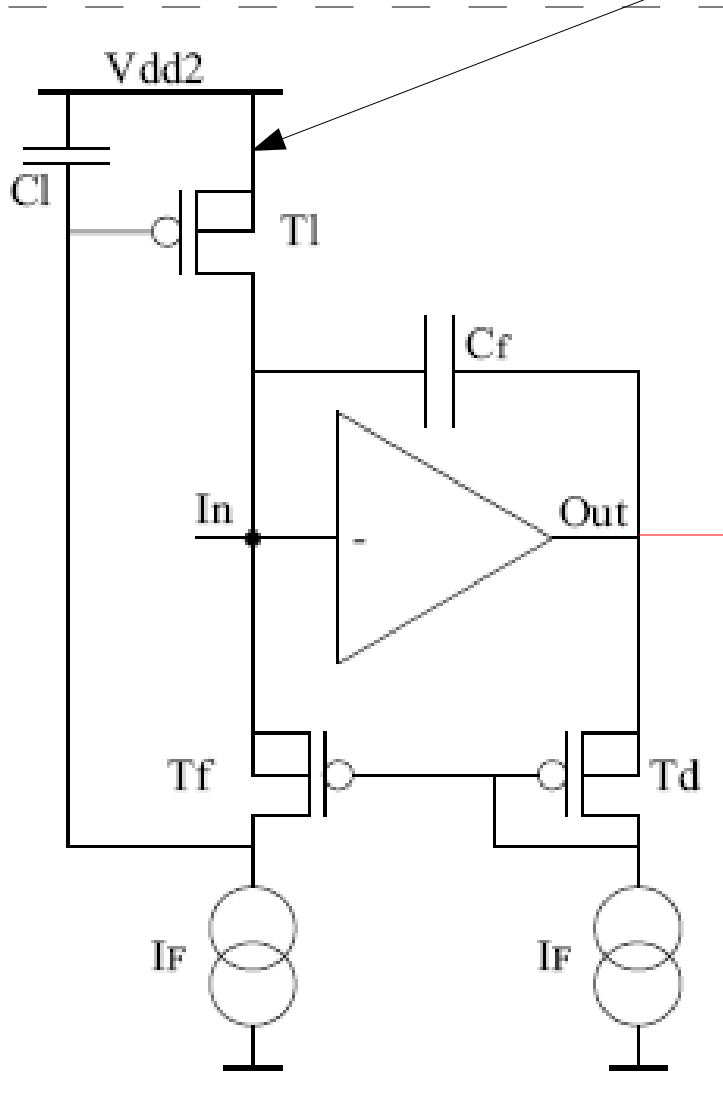
“The difference between the threshold potential (of the comparator) and the DC potential (Out) if the amplifier”

Comparator circuit

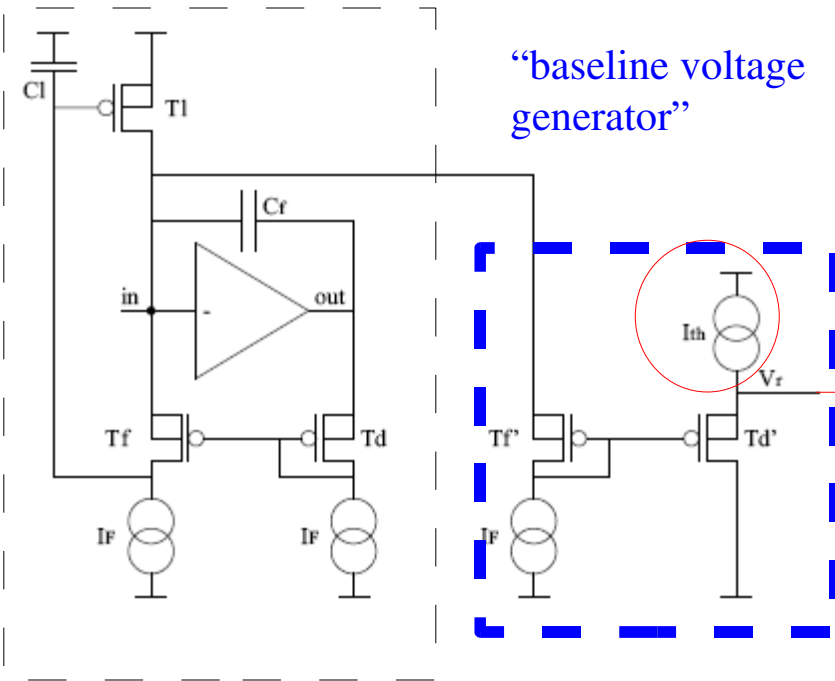
The power supply is non-uniform

one global threshold voltage per matrix
the potential drop leads to varying thresholds

Not understood yet!



FE: Global threshold



“baseline voltage generator”

Add circuit that “replicates+adds” to output

Controlled by current **Ith**

$$I_{th} = N \times I_f$$

Comparator circuit

“new” output voltage **Vr** :

$$V_r = V_{out} + n \times U_T \times \log(N)$$

n:slope

U_T :trans.spec.

The current **Ith** is generated by

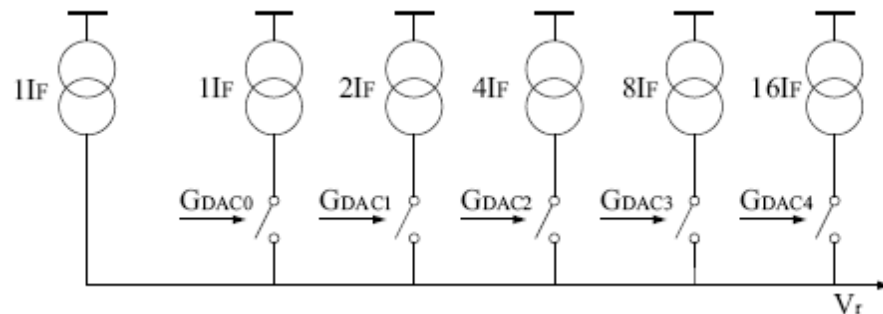
Turning on/off control logic 0-4: **GDAC_i**

$$V_{ThrUntuned} = n \times U_T \times \log(N)$$

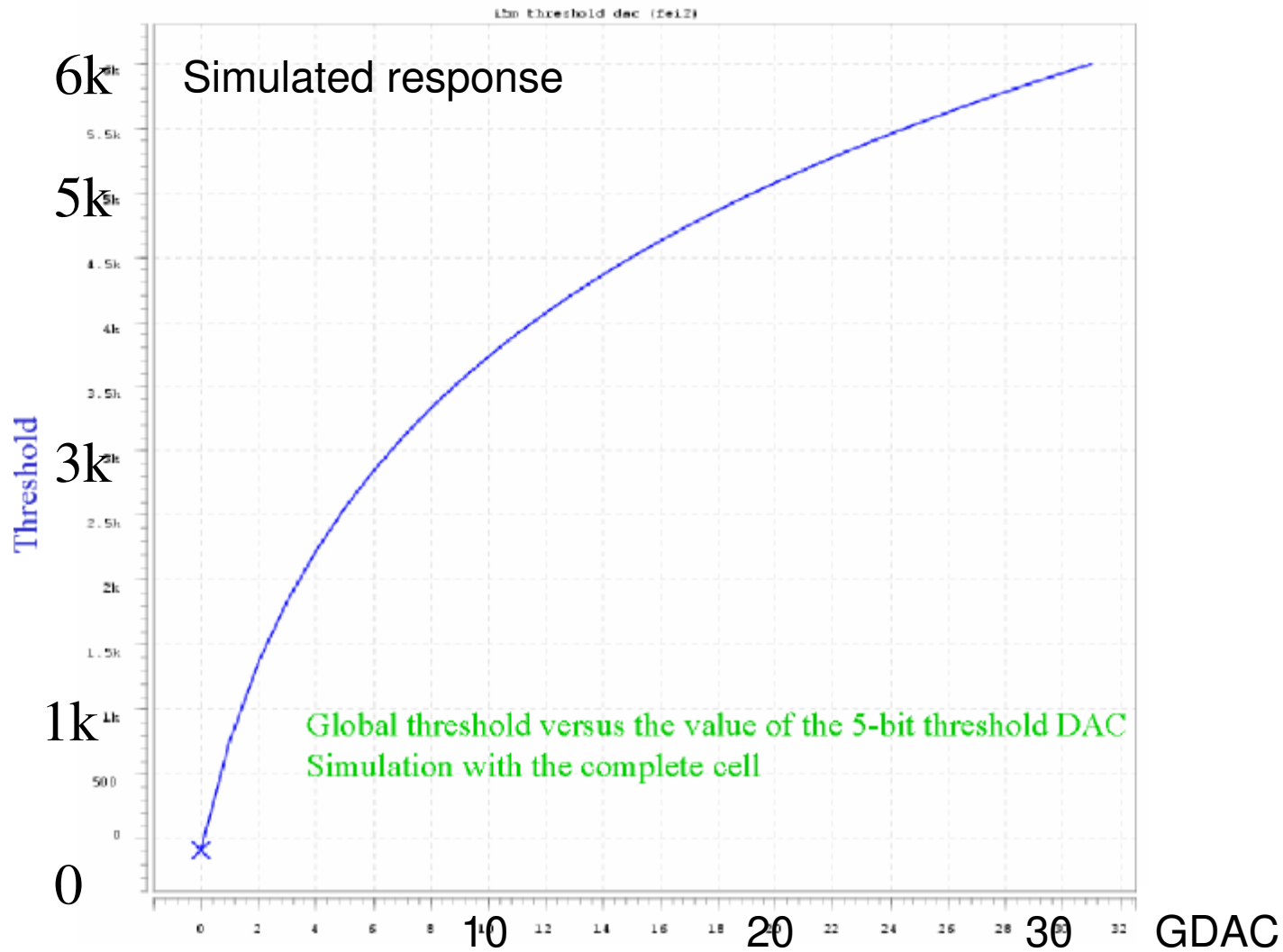
$$N = \sum_i 2^i GDAC_i$$

N is per FE hence “global”

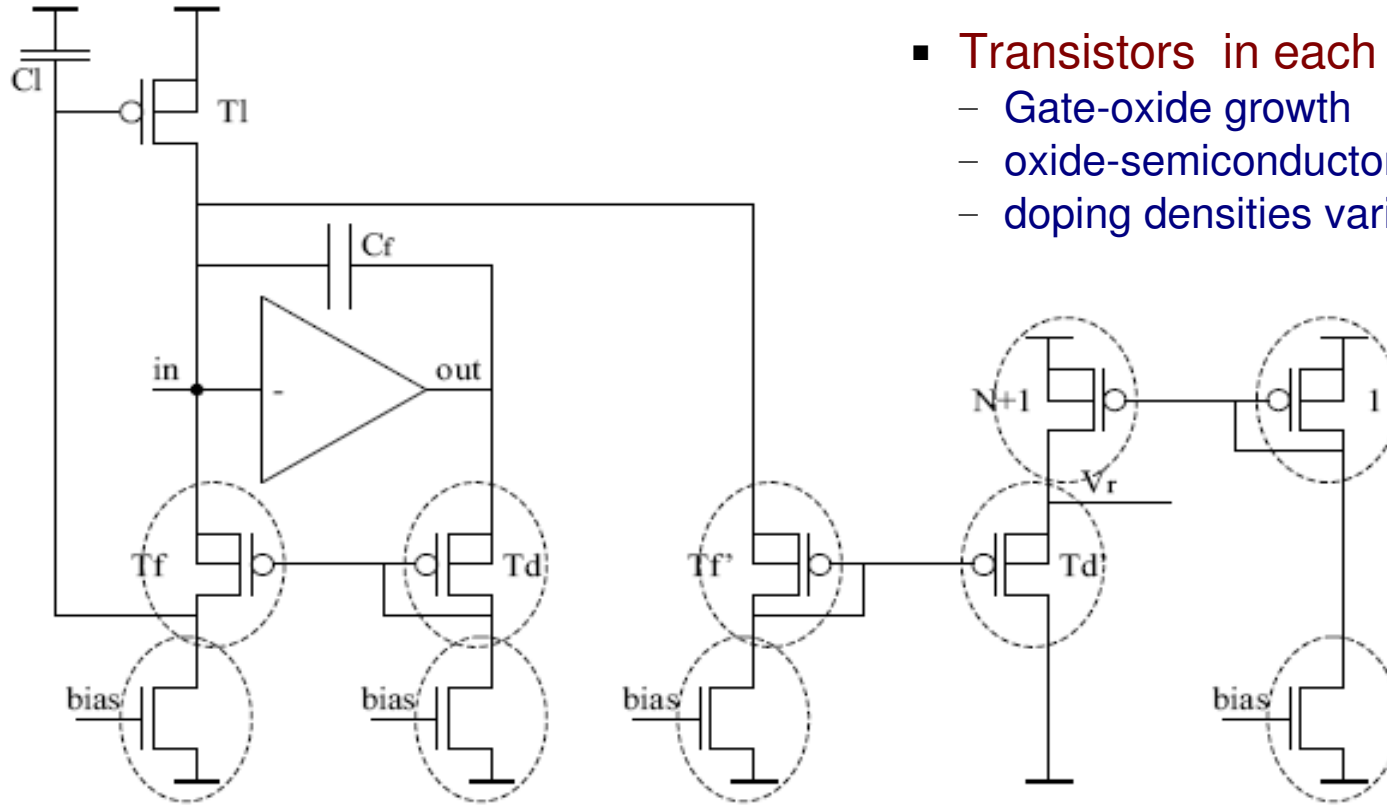
Each pixel is supplied from 32 identical current sources



FE: Global threshold



FE: Threshold “dispersion”



- Transistors in each pixel not identical
 - Gate-oxide growth
 - oxide-semiconductor non-uniformities
 - doping densities variations,...

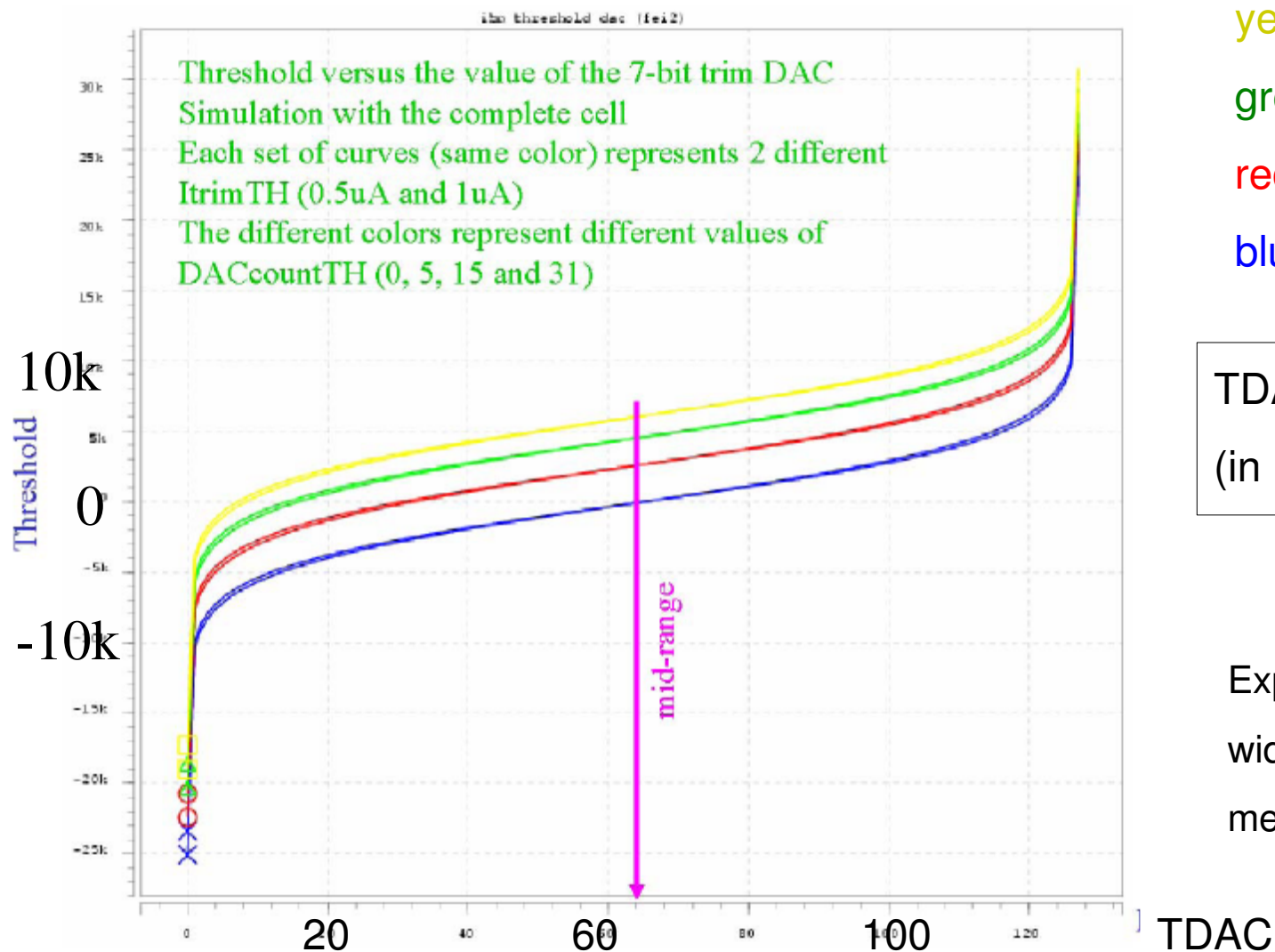
(Order of)10 transistors per pixel with each being slightly different

threshold dispersion:

$$\sigma_{Th}^2 = \sum_{i=1}^{10} \left(\sigma_{V_{Thi}}^2 + (nU_T)^2 \left(\frac{\sigma_{I_{subi}}}{I_{sub}} \right)^2 + (nU_T)^2 \left(\frac{\sigma_{W_i/L_i}}{W_i/L_i} \right)^2 \right)$$

Sensor Testing: GDAC & TDAC

Simulated response



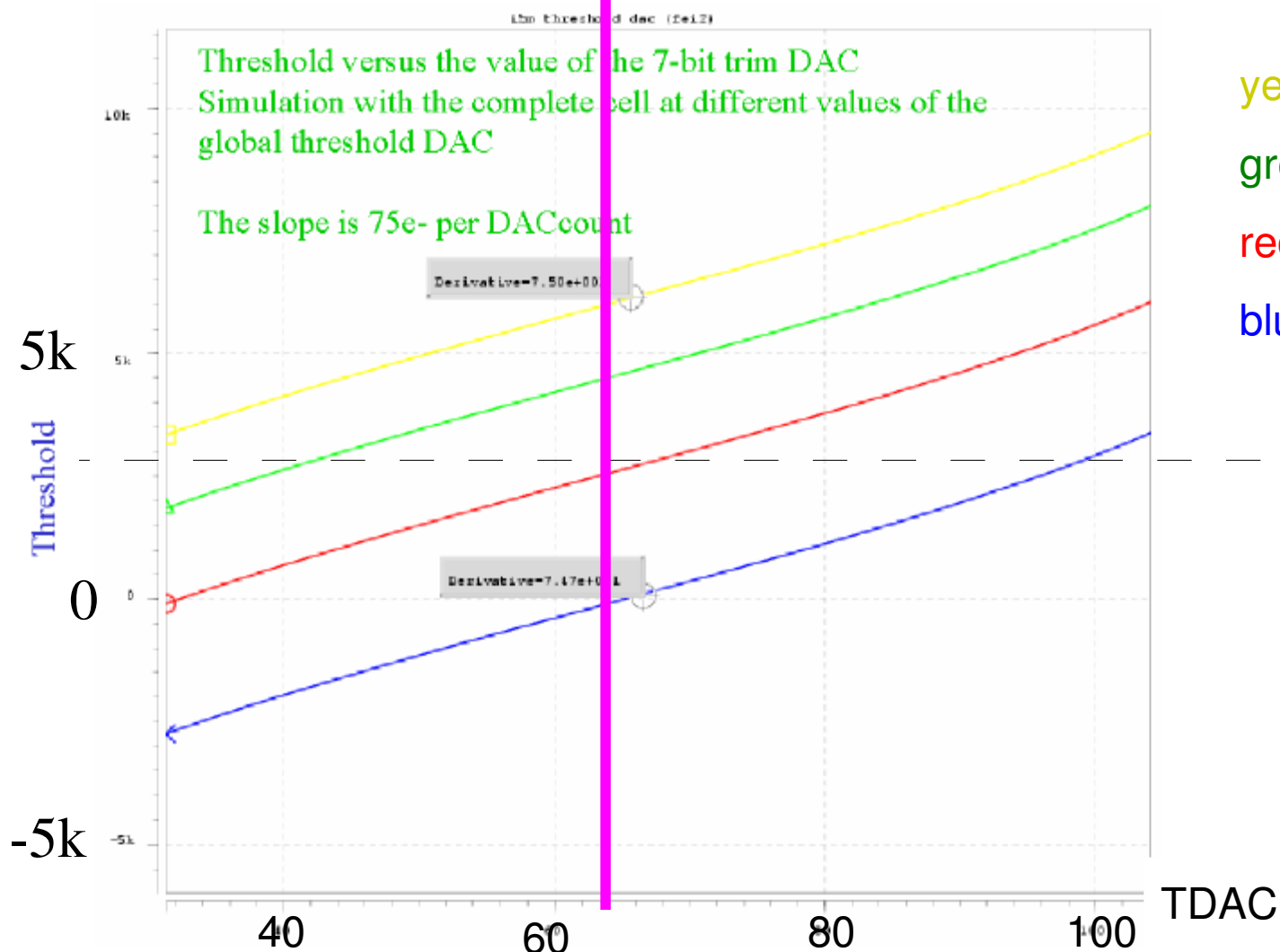
TDAQ=1 \Leftrightarrow Δ thr 75e-
(in mid-region)

Expect threshold
width \sim 100e-
mean \sim within X?

Sensor Testing: GDAC & TDAC

Simulated response

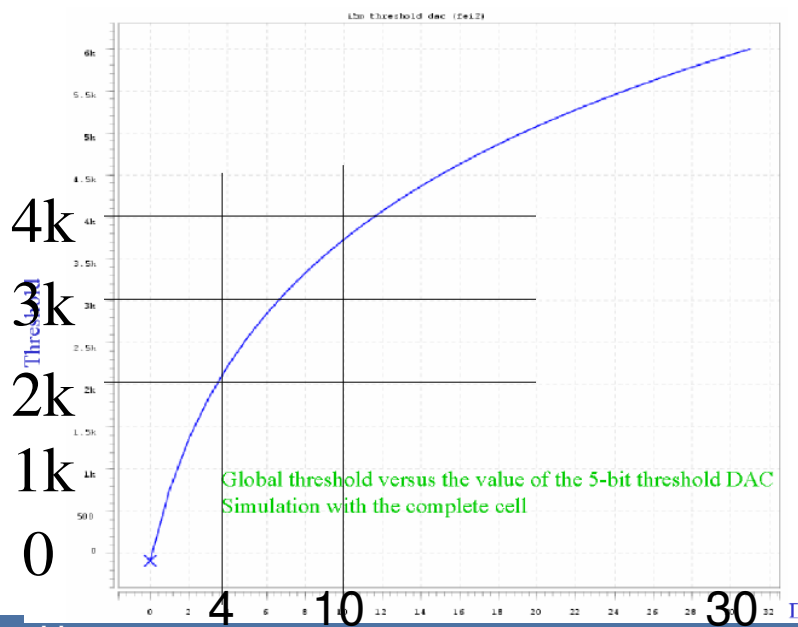
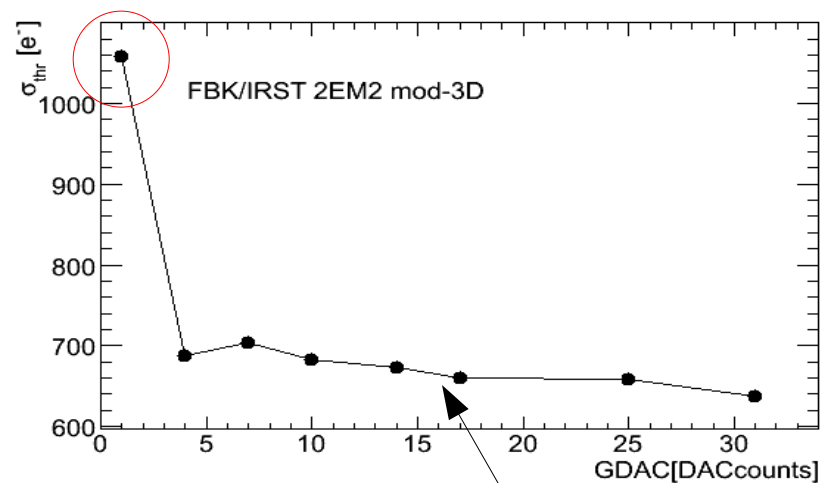
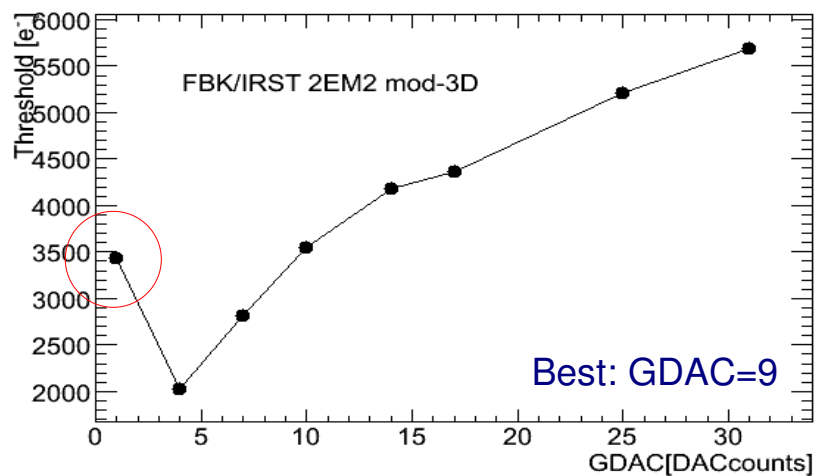
mid-range



Sensor Testing: GDAC

2785/2880
"good fits"

- Use the GDAC "bits" to manually change threshold (3200e-)



- Many failed fits at GDAC 1 and 31
- Consistent with "simulated response"
- Dispersion correlated with GDAC?
Not obvious from formula?

$$\sigma_{Th}^2 = \sum_{i=1}^{10} \left(\sigma_{V_{Thi}}^2 + (nU_T)^2 \left(\frac{\sigma_{I_{subi}}}{I_{sub}} \right)^2 + (nU_T)^2 \left(\frac{\sigma_{W_i/L_i}}{W_i/L_i} \right)^2 \right)$$

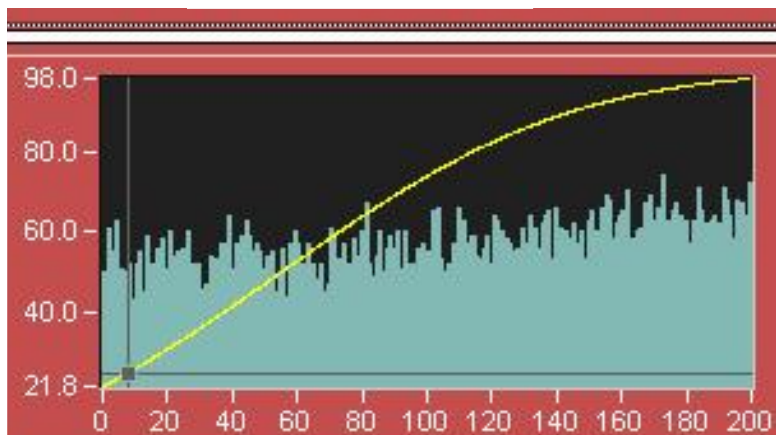
GDAC

Sensor Testing: GDAC

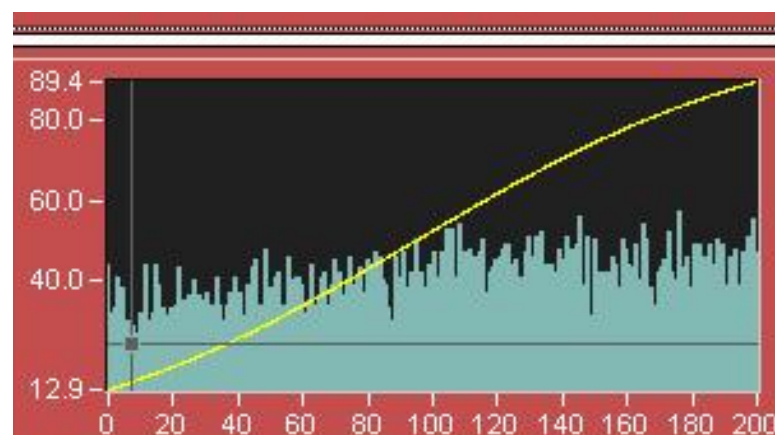
FBK-2EM2

- Example (raw) hit distributions for low GDAC (=1)
- Only a few pixels returned “valid” threshold
 - Failed fits

Col10 Row 64

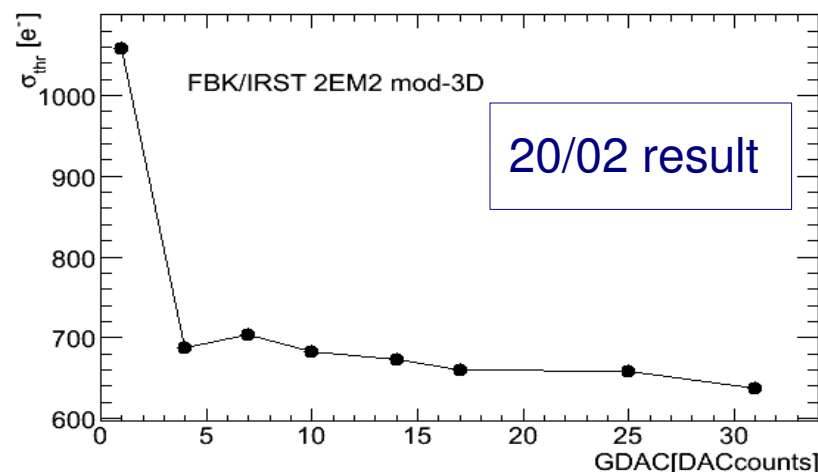
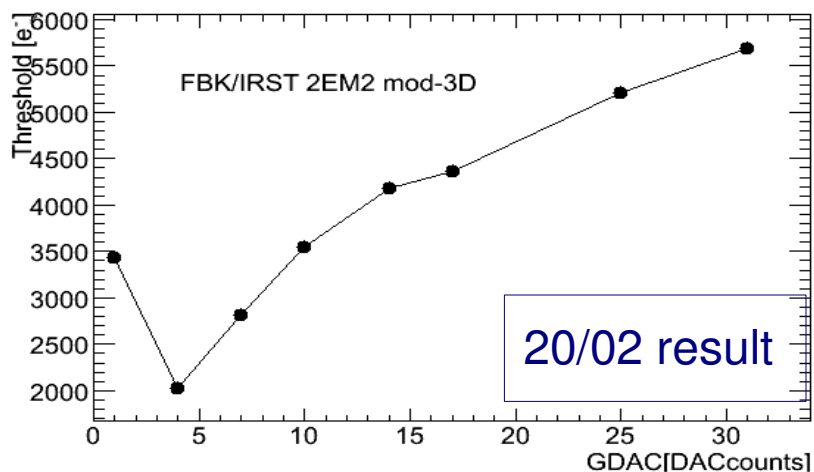
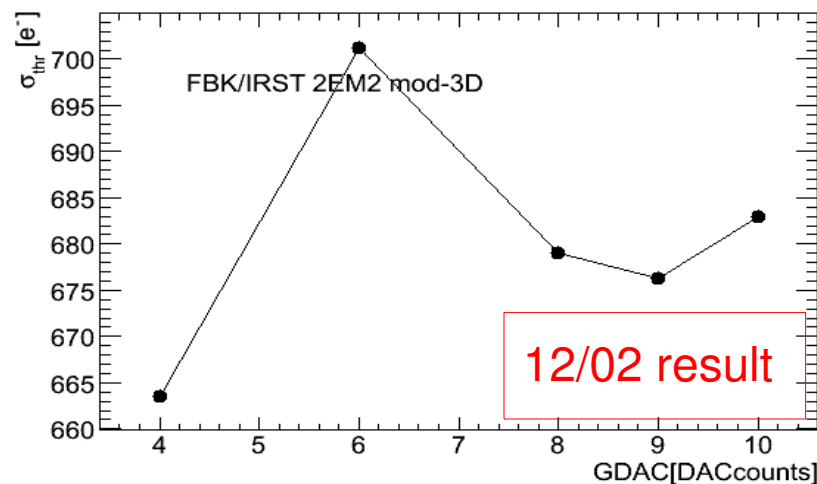
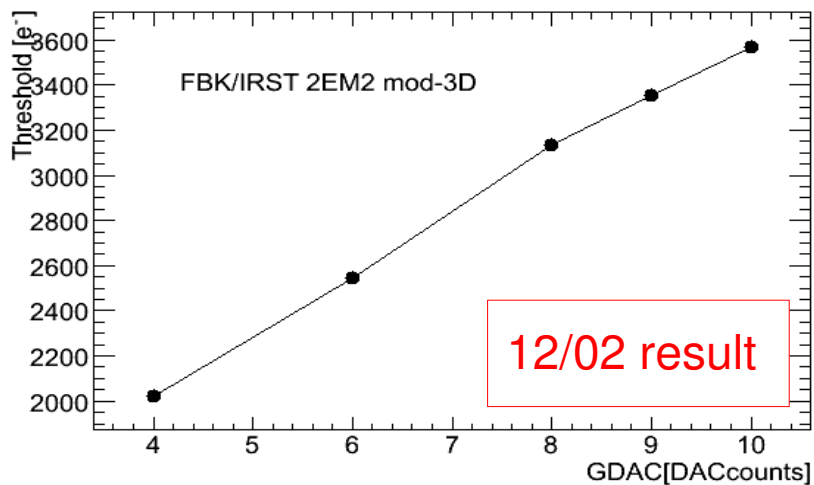


Col11 Row 33



Sensor Testing: GDAC

- Use the GDAC “bits” to manually change threshold (3200e-)

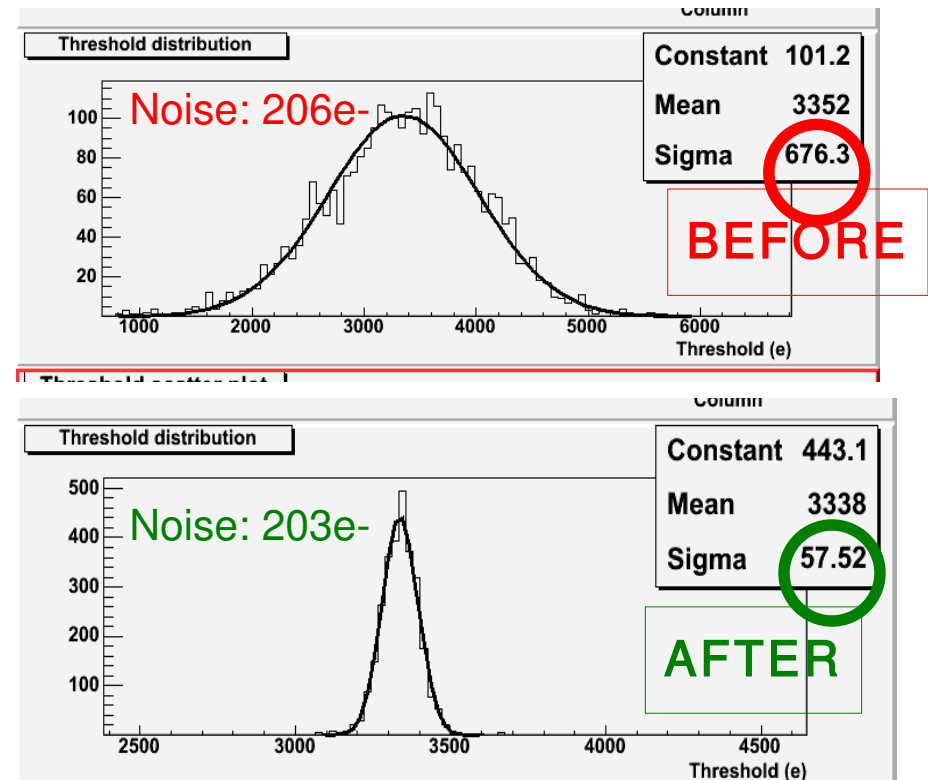
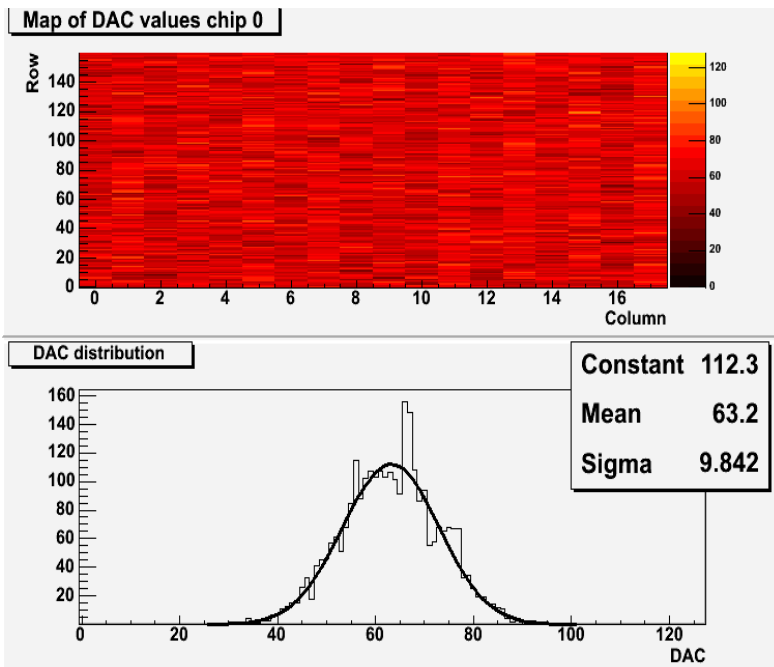


Note the different scales.

Sensor Testing: TDAC

- Run a TDAQ tuning
 - Adjusting per pixel each TDAQ “bit” to get the correct threshold (3200e-)

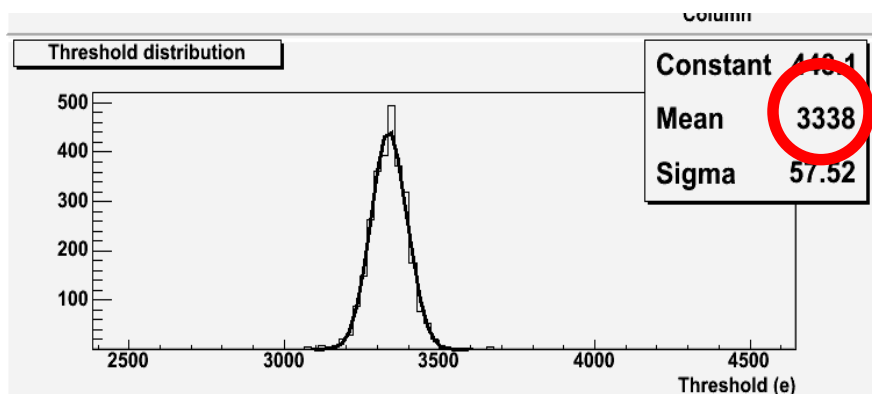
TDAC distribution



- Successful? TDAQ tuning
 - Width of the threshold decreases from 676.6e- to 57.62e-
 - BUT: threshold mean still not (very) close to 3200e- (....should be more precise?)

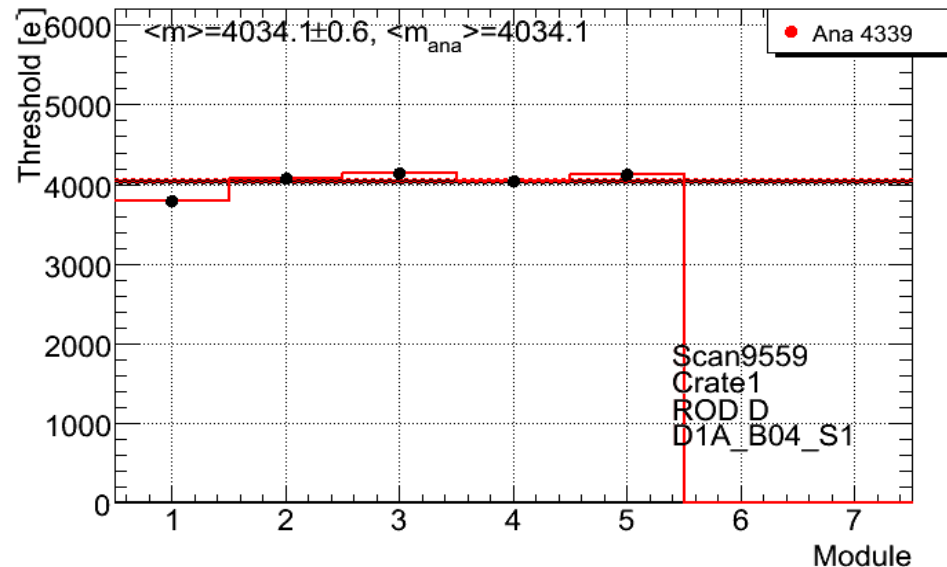
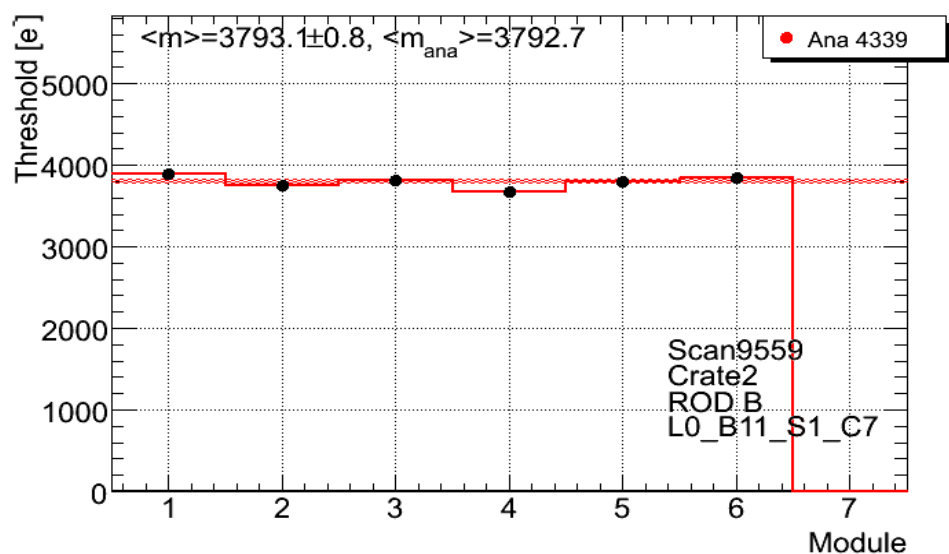
Sensor Testing: TDAC

- Why is the mean threshold shifted w.r.t. The tuned value after TDAQ
 - TDAQ resolution should be $75e^-$ and there are 2880 pixels
- Markus Keil indicated that it should be within errors after TDAQ tune
 - Remember some bug in (old) DSP code



Sensor Testing: TDAC

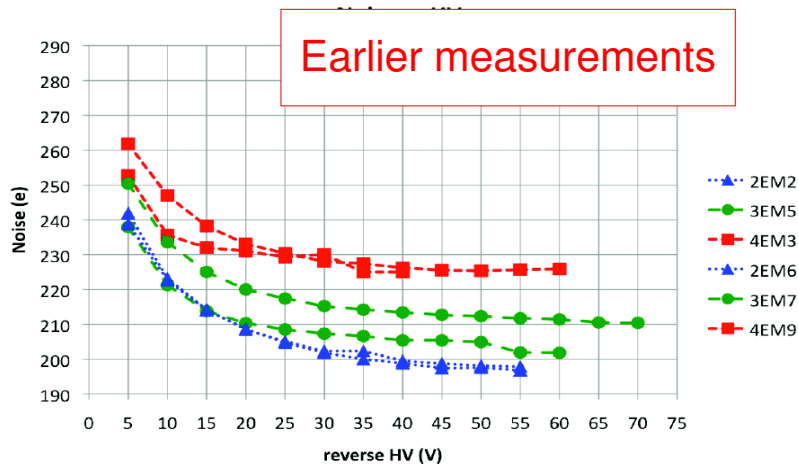
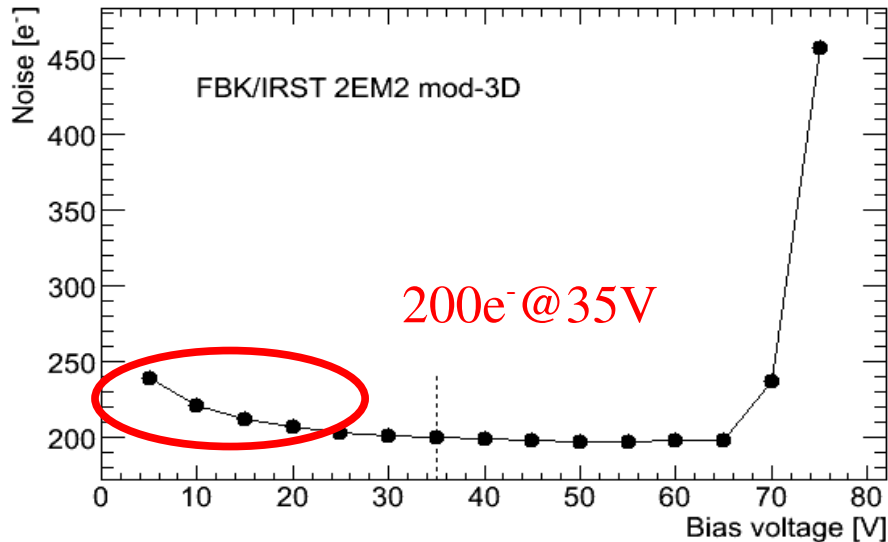
- Interesting use case for the visualization browser
 - Unfortunately I hadn't implemented a way to see all mean values for the whole detector or other less general way
 - Have to go via individual PP0 to PP0 (but still using the browser!)



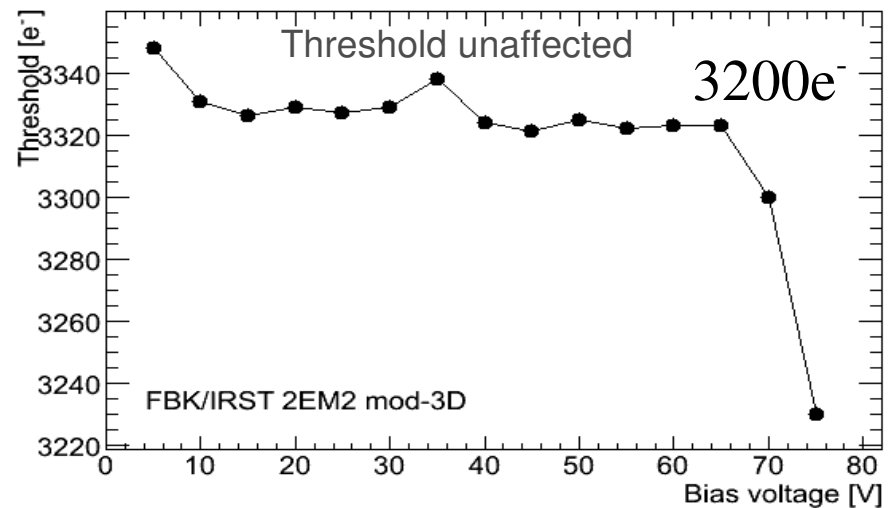
- Found some outliers (i.e. not consistent with 4000e- or bugg in DSP code?)
 - NOTE: no quality control for the scans -> another topic for special visualization discussion

Sensor Testing: Noise vs bias

- Measure the noise (from threshold scan) as a function of the high voltage bias



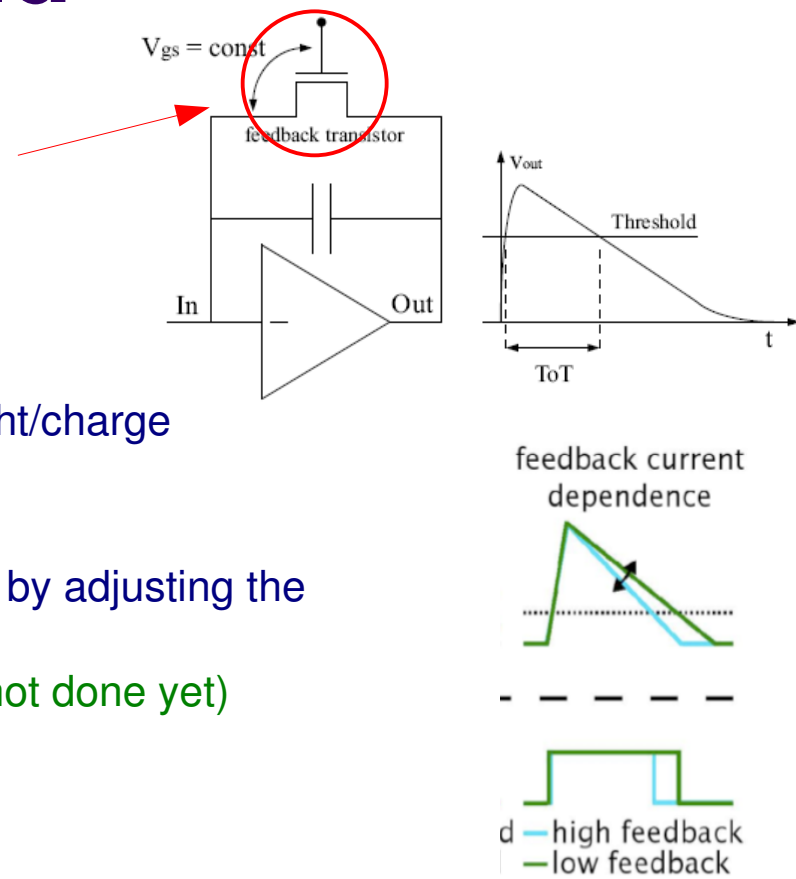
- Consistent with earlier measurements
- Run-away at ~70V (as before)
- Earlier measurements up to 55V
- Fitted threshold plummets at ~70V



Time-Over-Threshold

- Provides pulse height (indirect) information
- Depends on:
 - Deposited charge, Threshold, Feedback current
- FE pre-amplifier output is triangular
 - Constant discharge of capacitor
 - Time spent over threshold (appr.) \sim pulse height/charge
- Two step calibration
 1. ToT response to m.i.p. charge is made uniform by adjusting the feedback current
 2. Calibrate the ToT as a function of the charge (not done yet)
- Step 1: Repeat "X" times
 - Inject 20ke⁻ (25ke⁻)
 - Adjust the feedback current so that average ToT is 30 (60) clock cycles
- Why 30 clock cycles in the current detector?
 1. Preamplifier output needs time to return to baseline
 2. Efficiency for large range of deposited charges

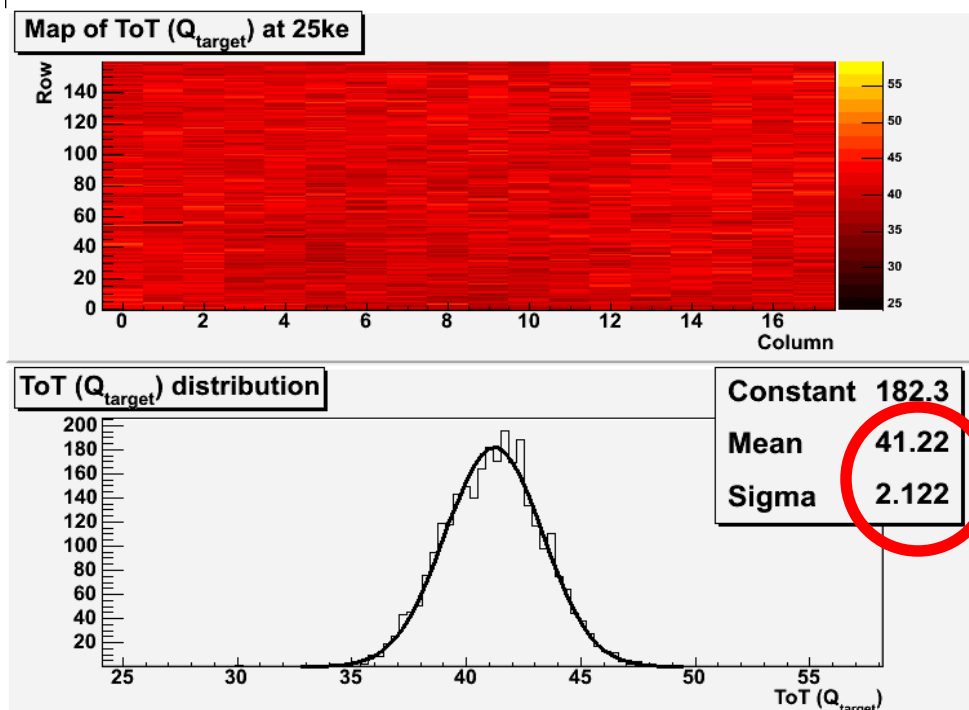
⇒ Gives "full" efficiency for approximately $4 \times$ (m.i.p. charge)



L1 Latency $\sim 3.2\mu\text{s}$
 ~ 128 clock cycles

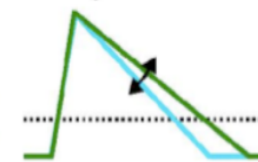
Sensor Testing: ToT tuning

- On-chip “chopper” use capacitor(s) on each pixel to inject “known” charge
 - Two capacitors: $C_{low} = 8 \text{ fF}$ and $C_{low} + C_{high} = 40 \text{ fF}$
 - Injected charge: $Q = V_{Cal} * C_{low}$ where V_{Cal} is determined from a X-bit number



- Tune by adjusting the feedback
 - IF } Per chip/”global”
 - TrimIF } Per chip/”global”
 - FDAC } per pixel/”local”

feedback current dependence



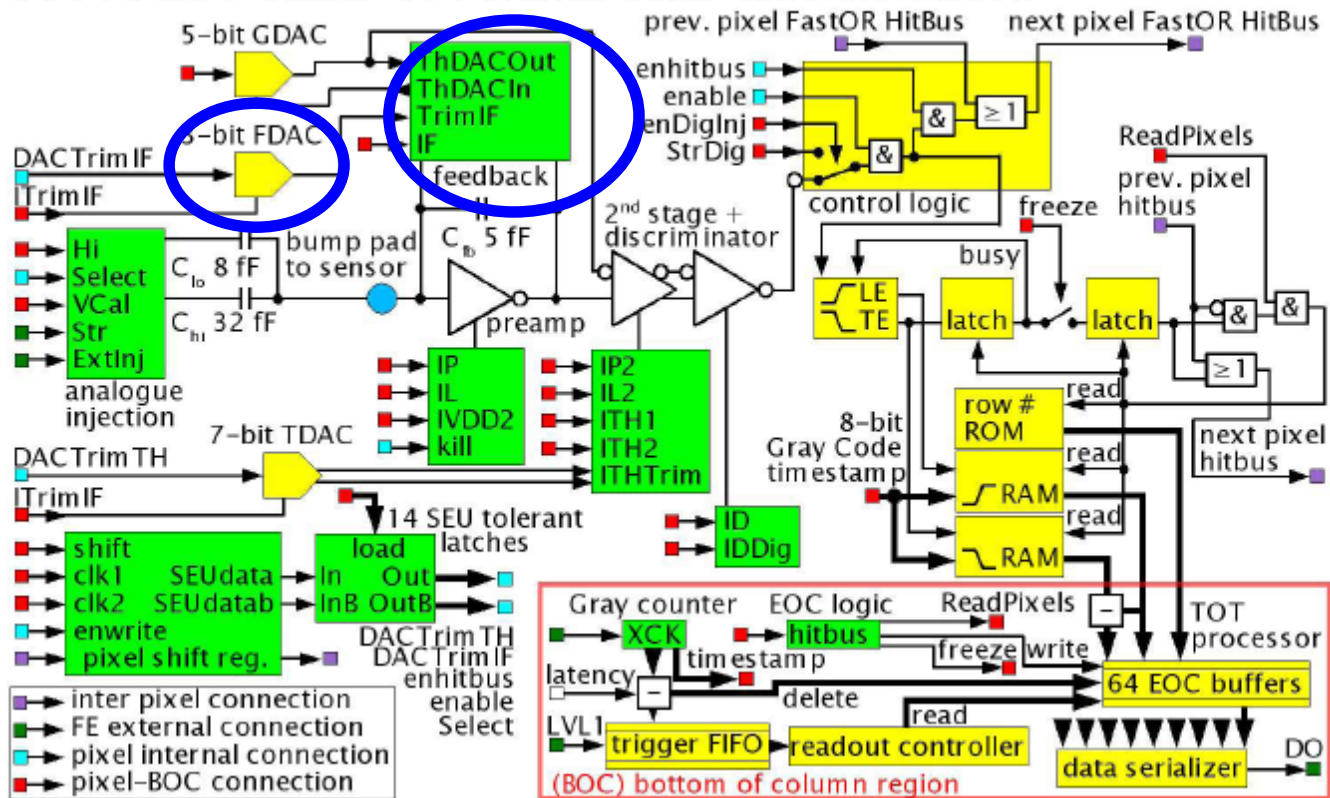
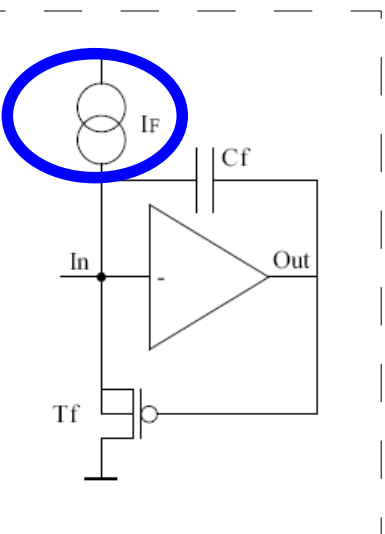
Using: 25ke- @ 60 ToT

Sensor Testing: feedback current

- Full FE is involved...

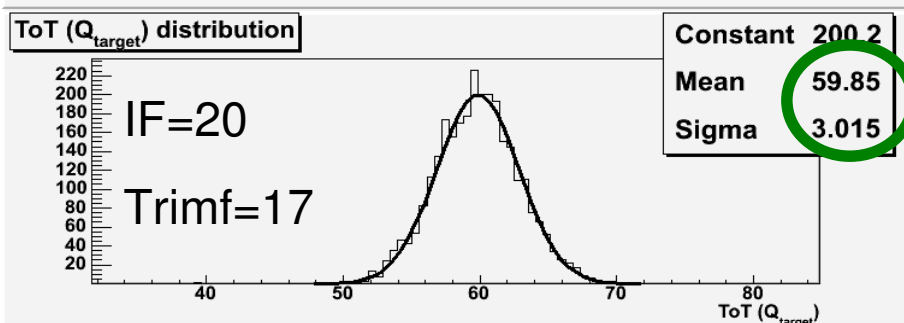
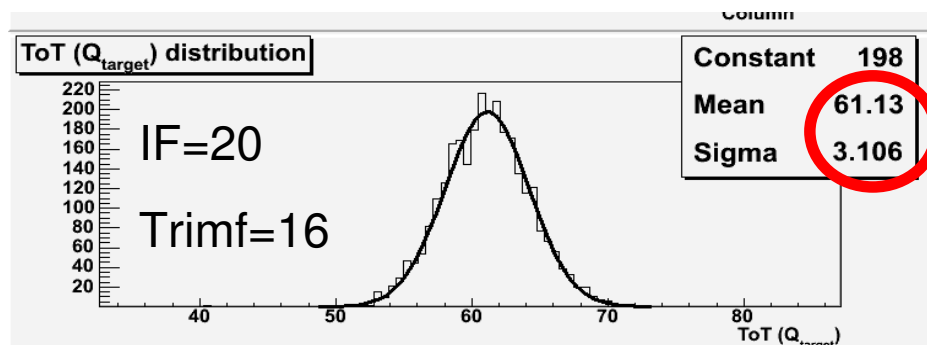
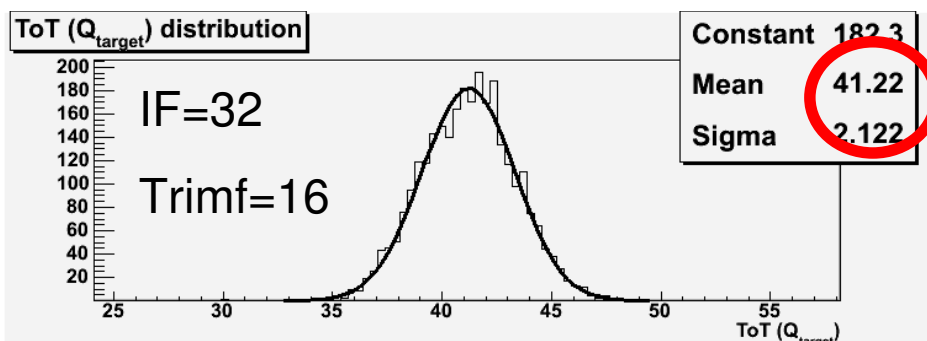
Global: **IF** (5-bit) Per Pixel: **FDAC** (3-bit)
TrimIF (5-bit)

ATLAS Pixel FE channel schematic



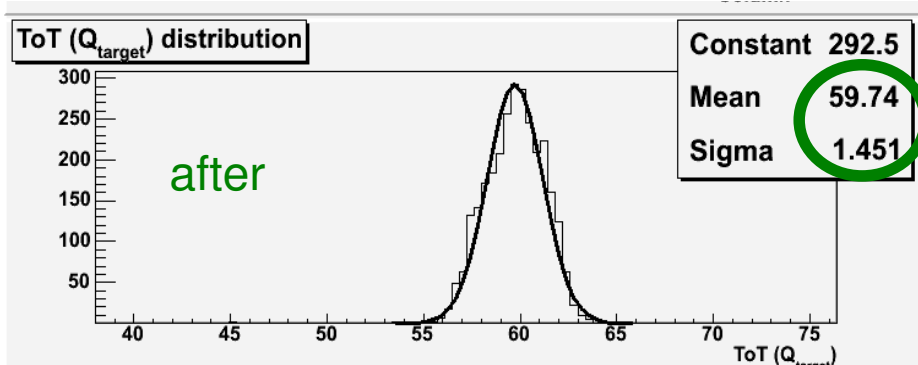
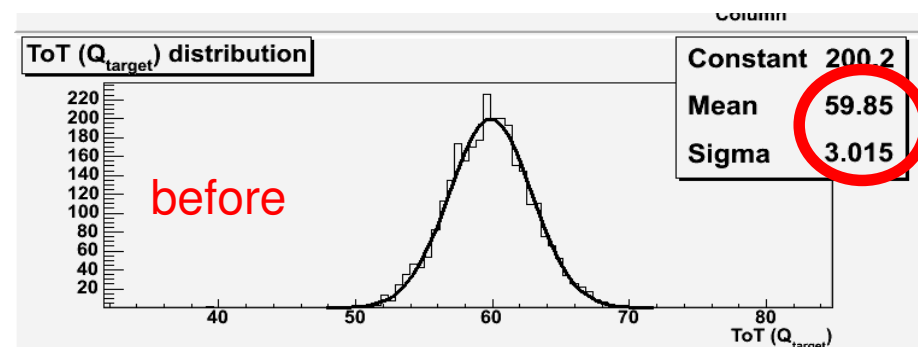
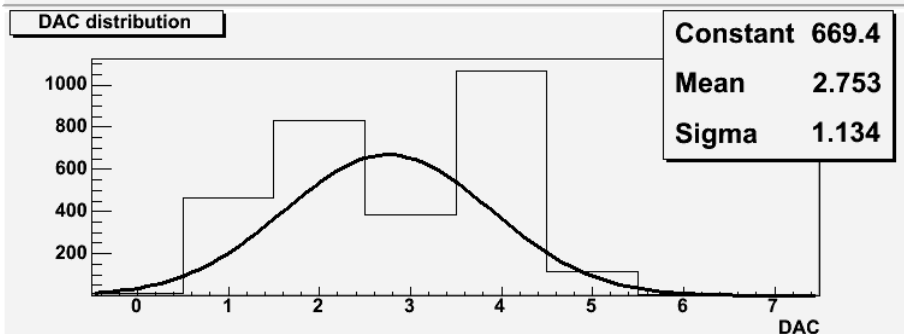
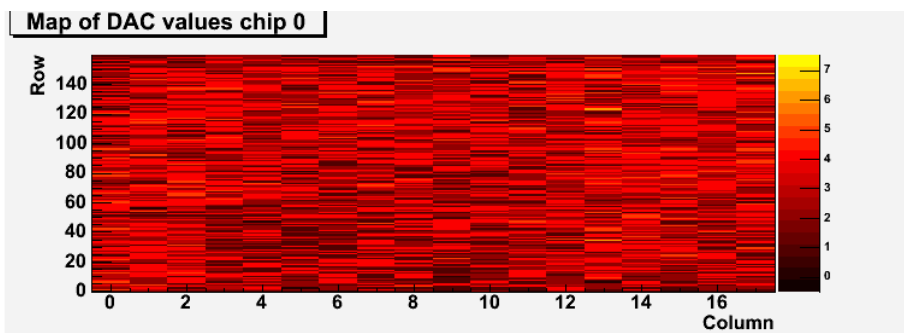
Sensor Testing: ToT tuning

- Some example distributions for different IF/TrimIF values (per FE)
 - FDAC/local bits unchanged



Sensor Testing: ToT (FDAC) tuning

- Tuning the FDAC bit per pixel – automatic scan

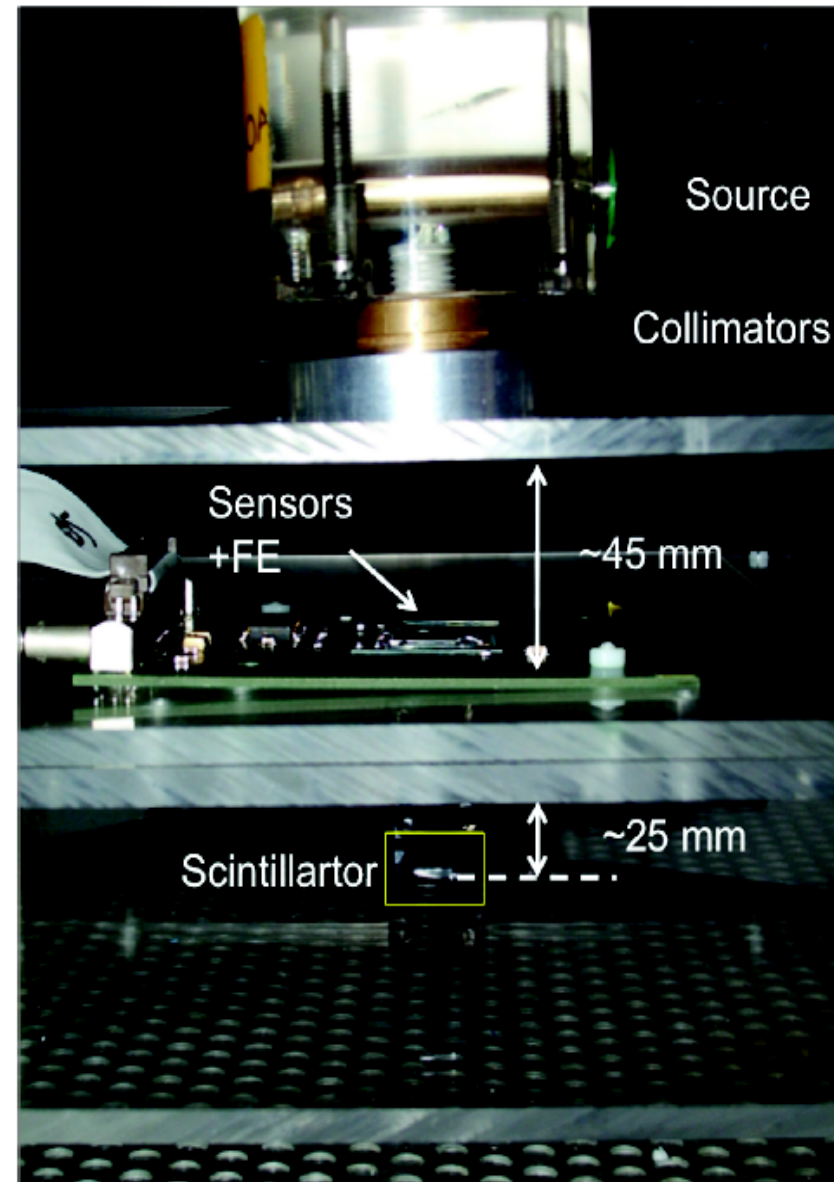


- Successful FDAQ tuning
 - Width of the ToT distribution decreases from 3.0 to 1.5
- 11 pixels had FDAC=0
 - Tuning out of range?
 - This happens in atlas pixels as well?

Expected width?

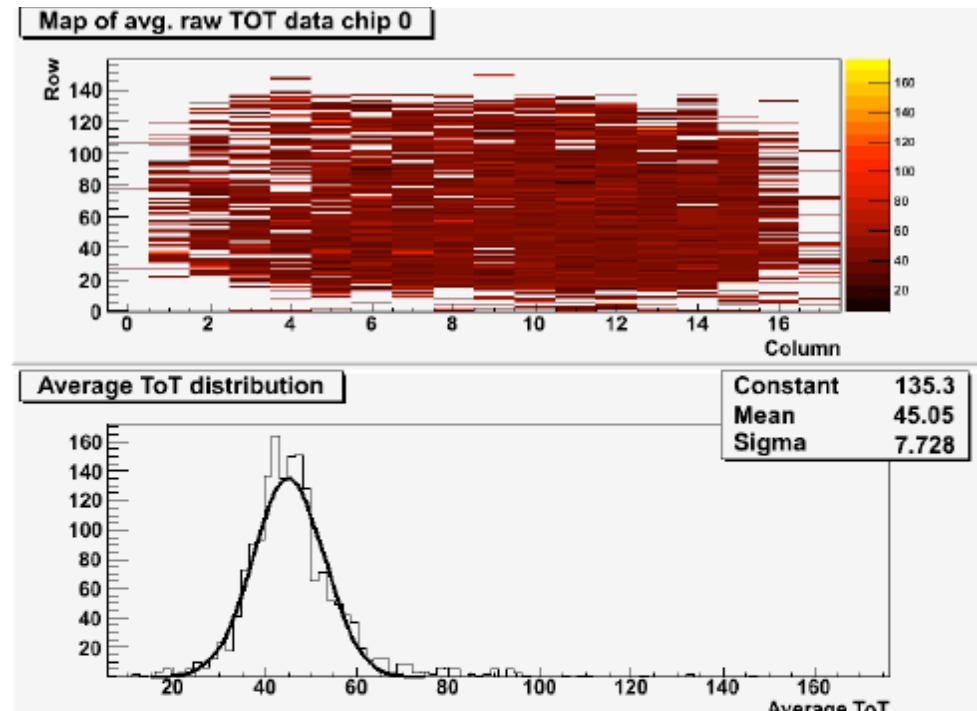
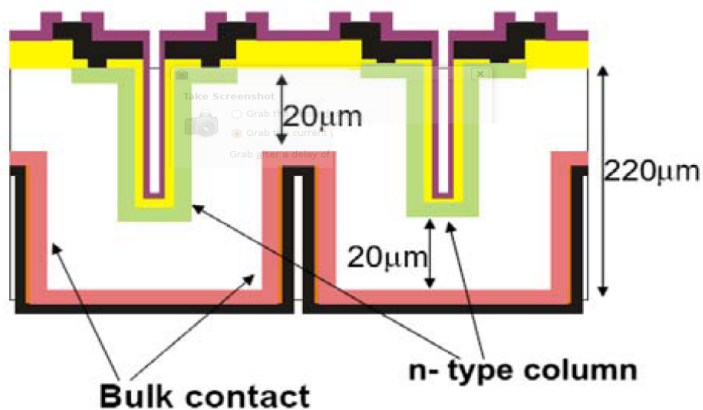
Source measurements

- **Gamma source**
 - Use sensor to reconstruct the lines of the source
 - Checks the calibration procedure
 - Requires no external trigger
 - Sources available: Am-241 and Cd-109
- **mip tests**
 - Checks the energy deposition and calibration
 - Is the Landau peak at the right place (compare e.g. Stanford and FBK/IRST)
 - Requires external trigger (scintillator)
- **Lessons learned (1.5 days)**
 - Check that there is no metallic plate between sensor and scintillator!!
 - Need to figure out how to use the planar as reference with metallic plate...
- **Individual pixel show not “ideal” Landau**
 - beam not collimated?



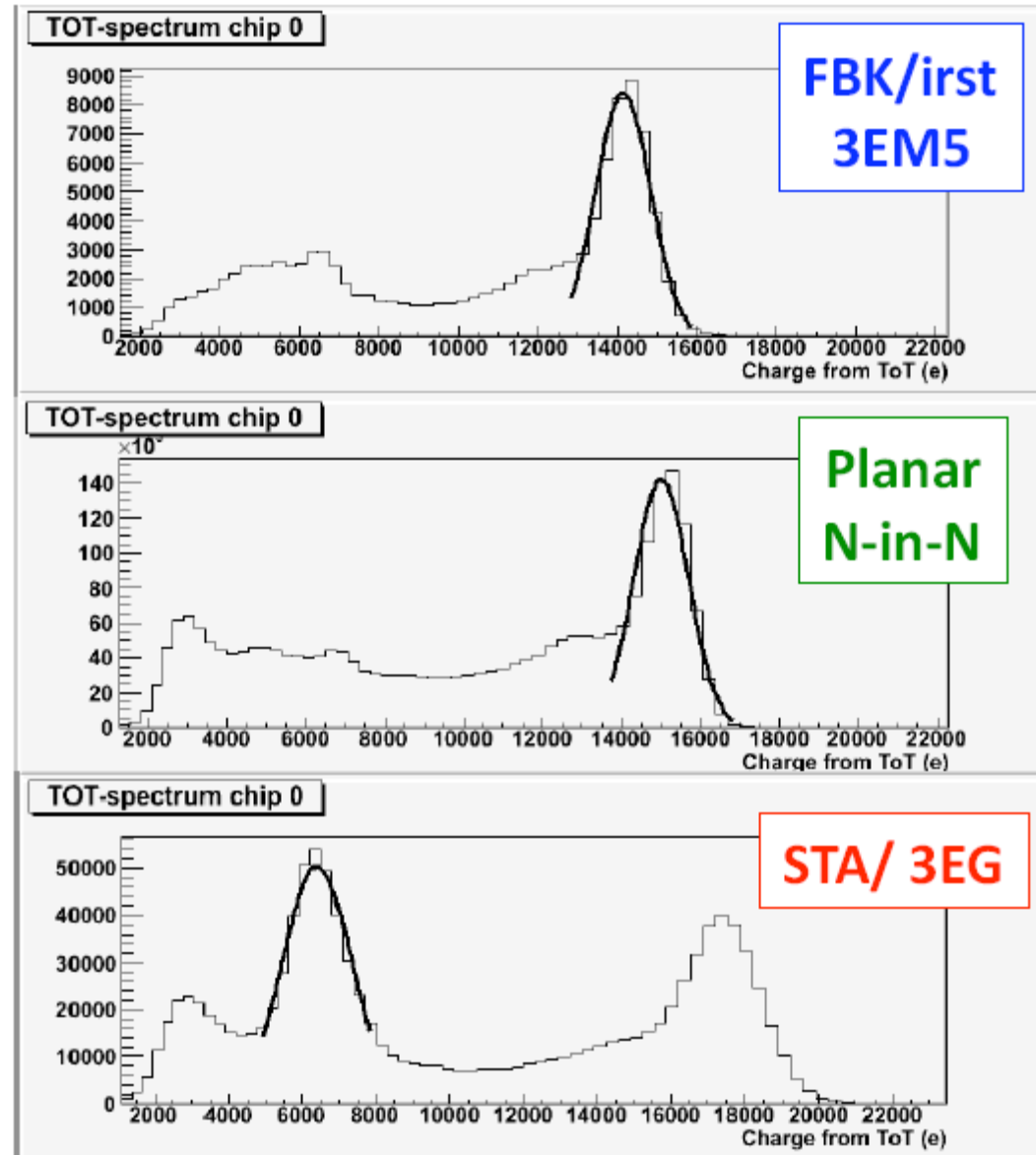
Source measurements

- **Example**
 - Sr-90 source and FBK-2EM2 type
 - Calibrated to 60ToT@mip
- **Why peak at ToT=45**
 - 3D column overlap is around 100 μ m for the FBK-2EM2 (DDTC1)
 - Lost charges in low E-field regions?
 - Expect peak at 60ToT for full-3D...



Source measurements

- Another example (Am-241 60keV peak)
 - Stanford 3D shows another peak
 - Why more prominent (only one STA/3D tested)?



Plans for lab-tests

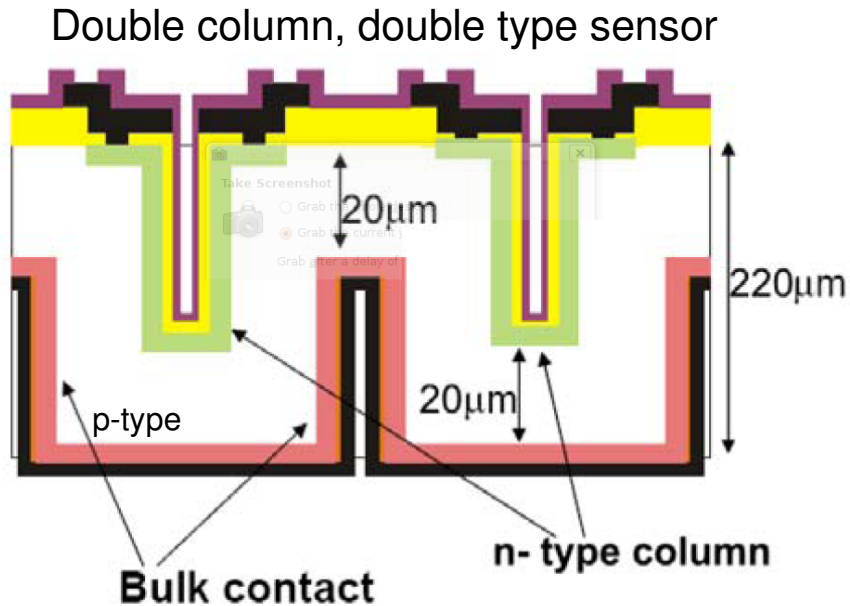
- **Test/learning activities**
 - Calibrate the ToT as a function of the charge
(Understand the external trigger delay settings in TurboDAQ)

- **3D Stanford tests**
 - “New” chips arrived to the lab: 2 and 4 electrode full-3D types
 - Will (I think) be used as reference in the test beam
 - Characterization starting this week
 - Find working point: threshold, ToT, noise, bias voltage, etc.
 - Source tests: gamma-sources (peak finding) + mip

Compare 2E,3E,4E

Backup

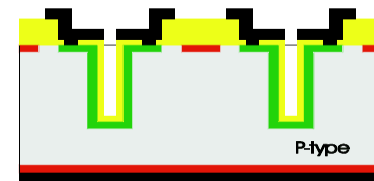
Mod-3D Sensors



Not to scale

- All very preliminary results are shown using this sensor
 - No particular reason except practical ones
- Bump bonded to ATLAS front-end chip
 - For upgrade and(?) IBL there will be a new front-end chip

- **Radiation hard**
- **Low depletion voltage**
 - Increase E-field even after full depletion (see plot later)?
- **Fast signal collection**
- **No support wafer needed**
 - Depending on active edge...
- No active edge?
- Charge collection times in column tips
- **Fabricated and tested**
 - **FBK/IRST (Trento)**



Read-out both columns?

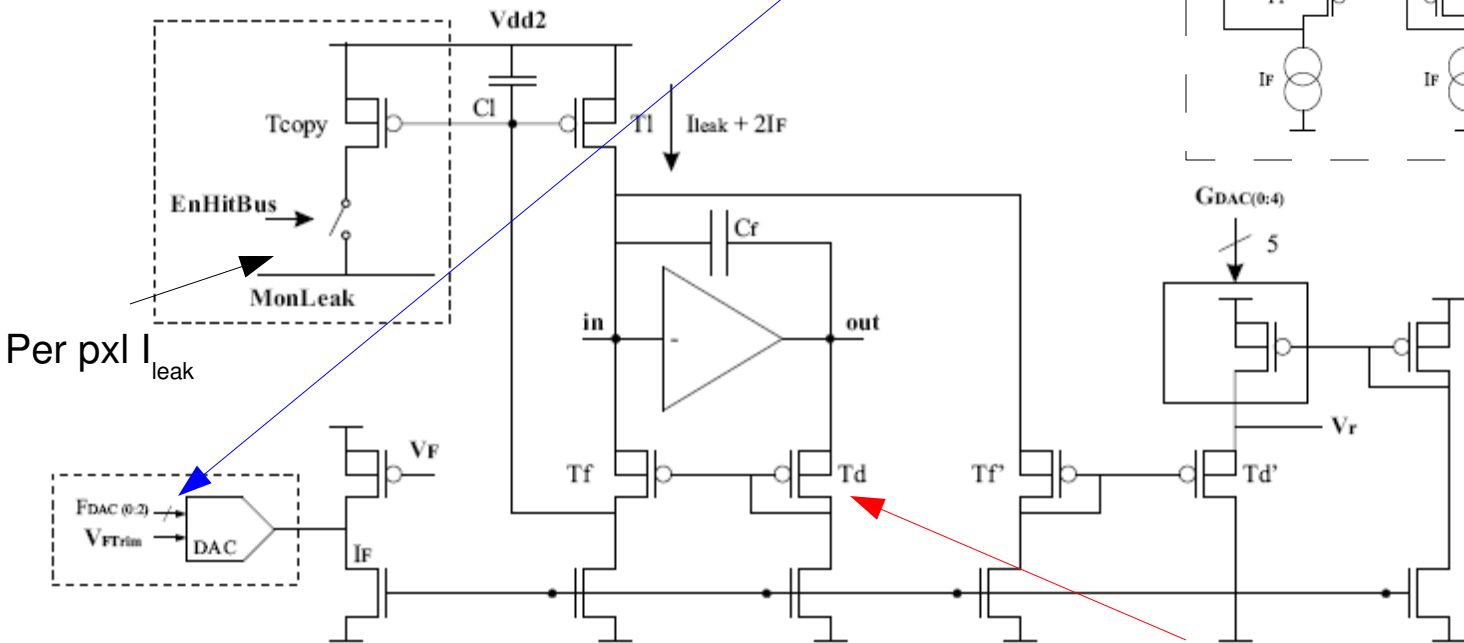
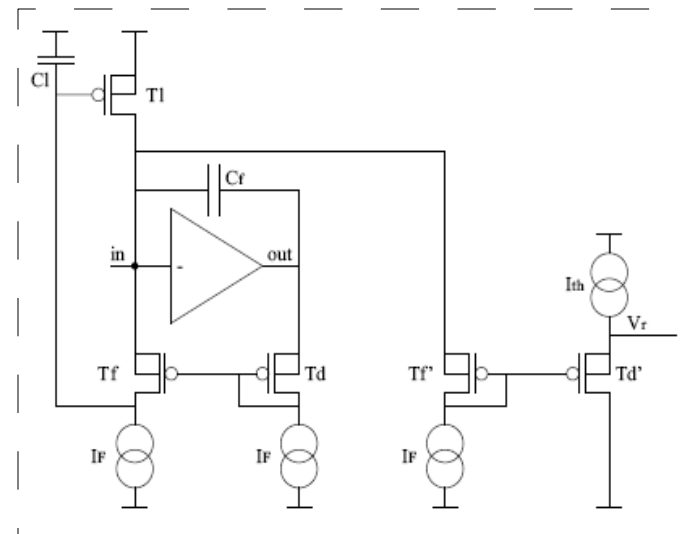
Sensor Testing: ToT tuning

- Add more complicated control circuits...

3-bit logic switch to control feedback current I_f

FDAC_i: per pixel 3-bit

Called "FDAC tuning"



8-bit logic switch to feed V_{Td}

Is this IF per FE chip?