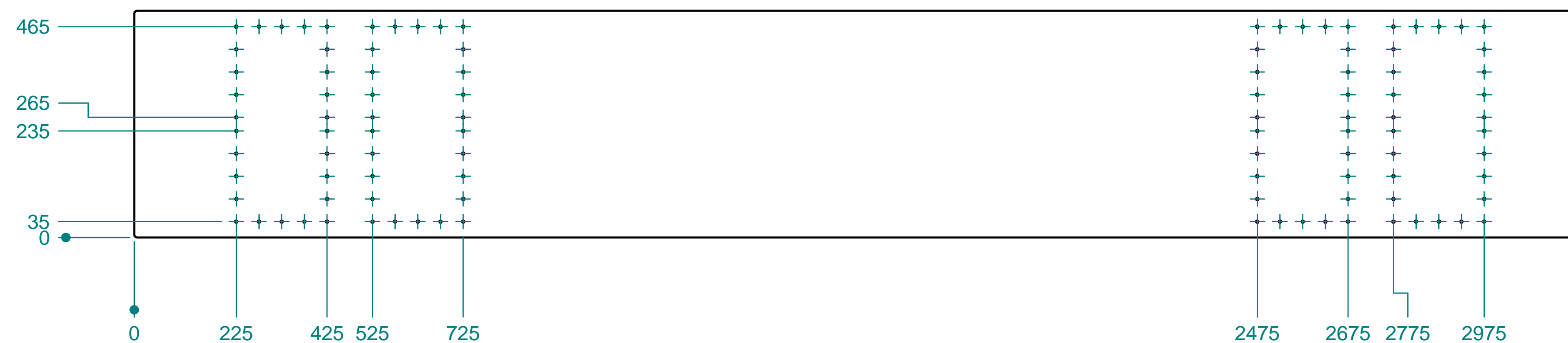
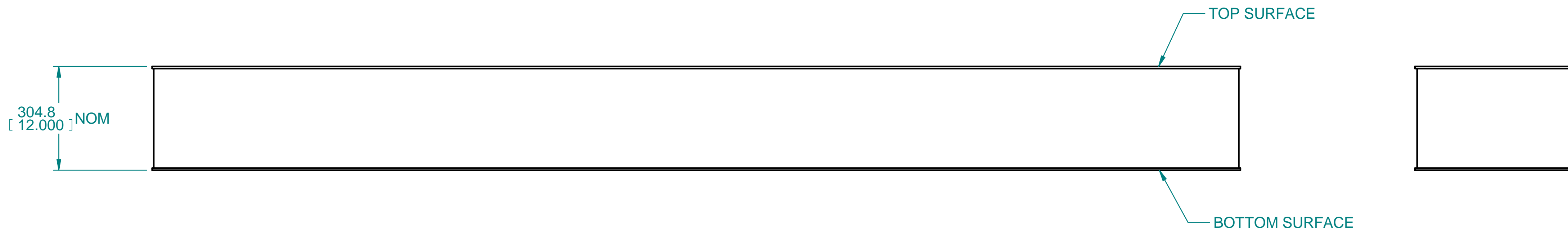
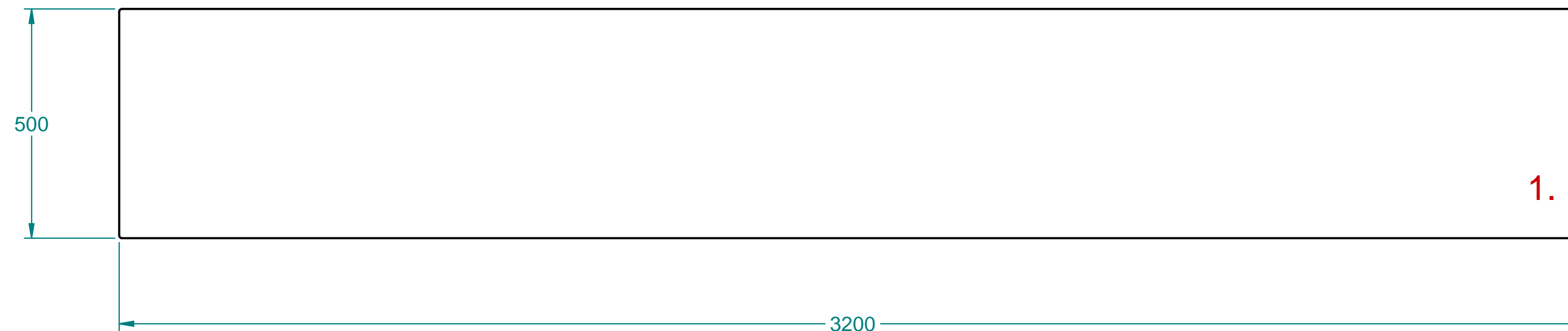


NOTES UNLESS OTHERWISE SPECIFIED:

1. MATERIAL: OPTICAL TABLE, CUSTOM
2. STAINLESS STEEL TOP AND BOTTOM SURFACES
3. TOP SURFACE: GRID OF M6 TAPPED HOLES ON 25mm CENTERS
4. BOTTOM SURFACE: M6 HOLES, HOLE PATTERN AS SHOWN
5. ALL HOLES TO BE SEALED **2.**



Newport Clarifications / Exceptions to SLAC drawing REF-000212037 revision A:

1. M6-1.0 countersunk corrosion proof sealed grid on 25.0 mm centers with 12.5 mm grid borders in top facesheet surface; instead of not specified.
2. (104) M6-1.0 x 4.6 mm thread engagement depth and 12.7 mm min clearance depth unsealed holes in bottom facesheet surface; instead of not specified.

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newbry
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---	DIMENSIONING AND TOLERANCING IS IN ACCORDANCE WITH ASME Y14.5-2009	SCALE: 1:8 DO NOT SCALE DRAWING	ESTIMATED MASS: 142.369 kg	DWG TYPE: PART
---	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	SLAC NATIONAL ACCELERATOR LABORATORY	U.S. DEPARTMENT OF ENERGY	ATLAS ITK INTEGRATION FIXTURE OPTICS TABLE, CUSTOM
---	TOLERANCES: BREAK EDGES 0.13 - 0.4 INTERNAL CORNERS R 0.4 MAX	THE DRAWINGS, SPECIFICATIONS AND OTHER DATA HEREIN PROVIDED SHALL NOT BE COPIED, PUBLISHED OR OTHERWISE FURTHER DISSEMINATED WITHOUT PRIOR WRITTEN PERMISSION OF STANFORD UNIVERSITY/SLAC		
---	ANGLE ± 1° ALL SURF 125	ENGR S. NEWBRY DWN S. NEWBRY CHKR ---	DATE 20220318	APPROVALS ---
REF-000083499	DIMENSIONS <6 ±0.1 >6 ±0.2 >30 ±0.3 >120 ±0.5 >315 ±0.8 >1000 ±1.2 >2000 ±2	DRAWING NUMBER REF-000212037		
NEXT ASSEMBLIES:	GENERAL TOLERANCES	REVISION NUMBER A D		