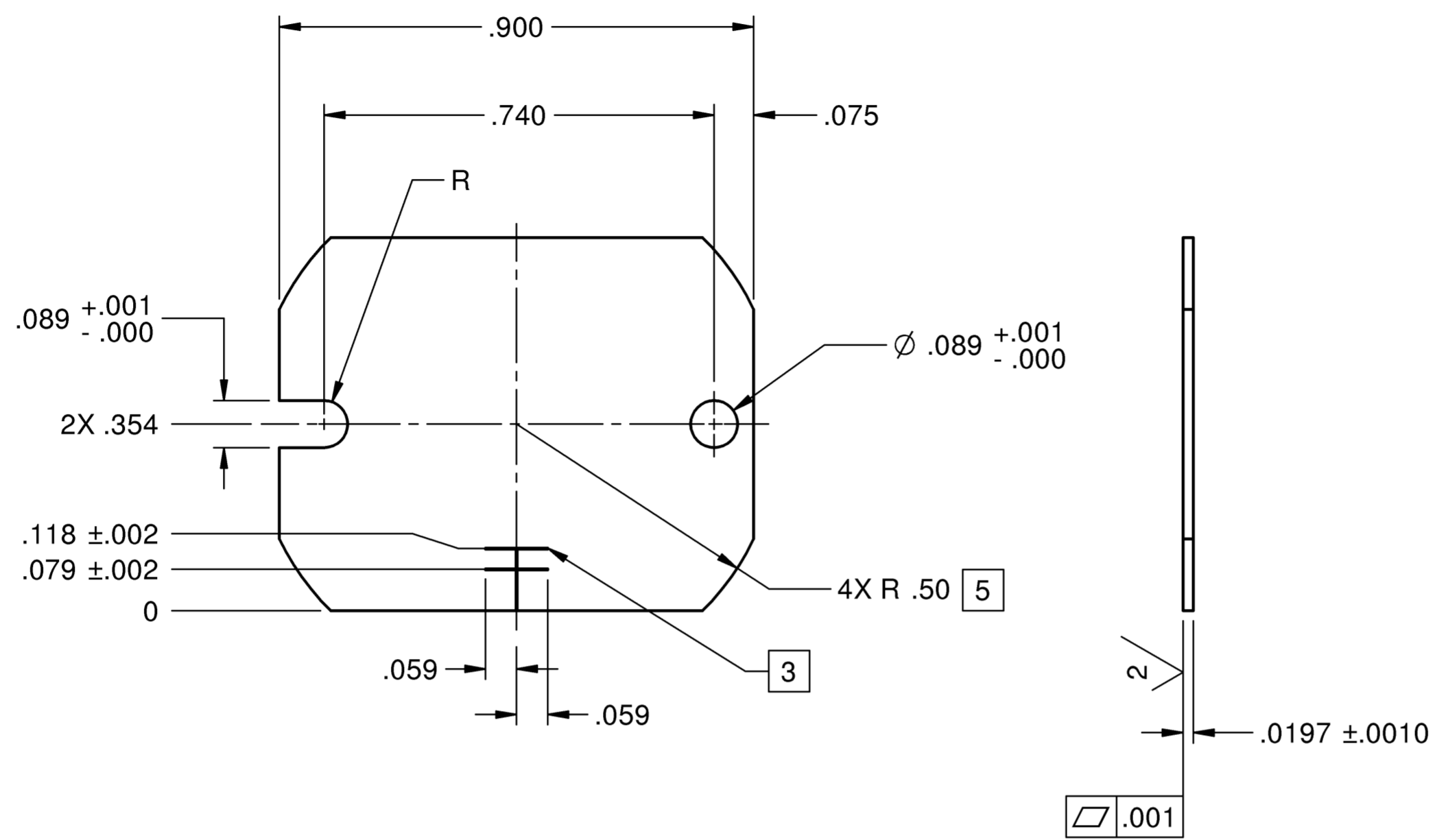


REV	DESCRIPTION	DWN	CHKR	APVD	DATE



NOTES: UNLESS OTHERWISE SPECIFIED

- 1 MATERIAL: TITANIUM SHEET, ALLOY TI-AL6-V4 ASTM GRADE 5, ANNEALED, IN ACCORDANCE WITH ASTM B265. MILL SOURCE CERTIFICATES REQUIRED, INCLUDING HEAT NUMBER AND CHEMICAL ANALYSIS.
- 2 HANDLE PART WITH TWEEZERS ONLY, ON OUTER EDGE.
- 3 SCRATCH 3 LINES .0020±.0002 WIDE WITH DIAMOND SCRIBE TO PATTERN SHOWN.
- 4 BAG AND TAG WITH PART NUMBER AND REV LEVEL.
- 5 RADII OPTIONAL. PART MAY BE RECTANGULAR.

ULTRA HIGH VAC PART
FABRICATE PER
FP-202-631-14

ESTIMATED MASS
.002 lbm

	DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5M-1994 AND Y14.41-2003	SCALE: 4:1 DO NOT SCALE DRAWING	CAD FILE NAME: pf25740238-0.dft
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: BREAK EDGES .005-.015 INTERNAL CORNERS R.015 MAX FRACTIONS ± --- DEC .XX± --- .XXX± .005 .XXXX± --- ANGLE ± ---		FACET DIAGNOSTICS SYSTEMS DISK MOUNT ASSY, 18MM TI DISK, 18MM, SCREW MT	
SA-257-402-46	<small>THE DRAWINGS, SPECIFICATIONS AND OTHER DATA HEREIN PROVIDED SHALL NOT BE COPIED, PUBLISHED OR OTHERWISE FURTHER DISSEMINATED WITHOUT PRIOR WRITTEN PERMISSION OF STANFORD UNIVERSITY/SLAC</small>	<small>DATE: 2-26-2014</small> <small>APPROVES: C. IVERSON</small>	<small>REVISION NUMBER</small> 0
NEXT ASSEMBLIES:	<small>ENGR: D. WALZ</small> <small>DWN: G. BOUCHARD</small> <small>CHKR: D. WALZ</small>	<small>DATE: 2-26-2014</small> <small>APPROVES: C. IVERSON</small>	<small>DRAWING NUMBER</small> PF-257-402-38

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SH 1 OF 1