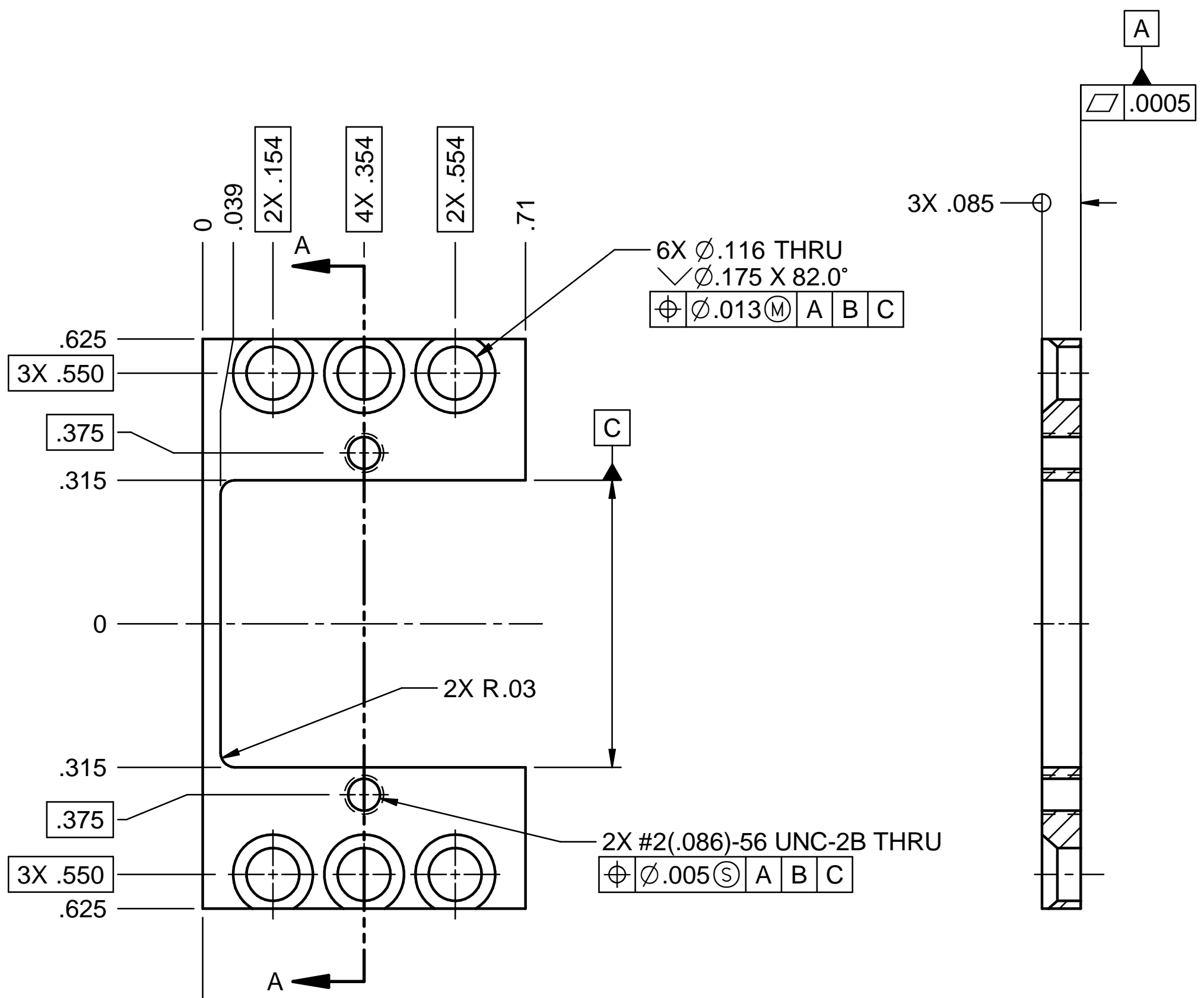


REV	DESCRIPTION	DWN	CHKR	APVD	DATE
1	CHANGED QUANTITY OF .116 DIA HOLES TO 6X. (PER ECR-728)	GB	DW	DW	3-13-2014
02	PER ECR-Txxxx	GB	GB	SG	5/3-2021

D  
C  
B  
A



SECTION A-A

**ULTRA HIGH VAC PART**  
FABRICATE PER FP-202-631-14

NOTES: UNLESS OTHERWISE SPECIFIED

- 1 MATERIAL: SST BAR, IN ACCORDANCE WITH ASTM A276. MILL SOURCE CERTIFICATES REQUIRED, INCLUDING HEAT NUMBER AND CHEMICAL ANALYSIS.
- 2 BAG AND LABEL WITH PART NUMBER AND REVISION.

1	BAR, .188 X .75, 304 SST, ASTM A276
STOCK NO	MATERIAL DESCRIPTION

**ESTIMATED MASS**  
**.009 lbm**

---	DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5M-1994 AND Y14.41-2003	SCALE: 4:1 DO NOT SCALE DRAWING	CAD FILE NAME: pf25740245.dft
---	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: BREAK EDGES .005-.015 INTERNAL CORNERS R.015 MAX FRACTIONS ± --- DEC .XX± .01 .XXX± .005 .XXXX± --- ANGLE ± 2.0°	<b>SLAC</b> NATIONAL ACCELERATOR LABORATORY	<b>U.S. DEPARTMENT OF ENERGY</b>
---	SA-257-402-46	THE DRAWINGS, SPECIFICATIONS AND OTHER DATA HEREIN PROVIDED SHALL NOT BE COPIED, PUBLISHED OR OTHERWISE FURTHER DISSEMINATED WITHOUT PRIOR WRITTEN PERMISSION OF STANFORD UNIVERSITY/SLAC	
---	NEXT ASSEMBLIES:	ENGR D. WALZ DWN G. BOUCHARD 10/24/2013 CHKR D. WALZ	APPROVALS D. WALZ C. IVERSON
---		FACET DIAGNOSTICS SYSTEMS DISK MOUNT ASSY, 18MM DISK MOUNT, 18MM	
		DRAWING NUMBER PF-257-402-45	REVISION NUMBER 02

D  
C  
B  
A  
02  
PF-257-402-45  
SH 1 OF 1