



- NOTES: UNLESS OTHERWISE SPECIFIED
- AFTER FABRICATION, DEGREASE AND CLEAN W/ ALCOHOL, WRAP IN TISSUE AND FOIL, PROTECT FROM HANDLING DAMAGE.
 - UHV HANDLING: AFTER UHV CLEANING OR PLATING, HANDLE WITH CLEAN LATEX GLOVES.
 - SHIPPING: PARTS MAY BE WRAPPED IN CLEAN LINT FREE TISSUE AND UHV FOIL, AND SEALED IN CLEAN PLASTIC BAGS WITH PART NUMBER AND REV VISIBLE.

SA-XXX-XXX-XX	DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5M-1994 AND Y14.41-2003	SCALE: 2:1 DO NOT SCALE DRAWING	CAD FILE NAME: CARBON FIBER FRAME.dft
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: BREAK EDGES .005-.015 INTERNAL CORNERS R.015 MAX FRACTIONS ± --- DEC .XX± .01 .XXX± .005 .XXXX± --- ANGLE ± ---		HPS 2014 LAYER 4-6 CARBON FIBER FRAME PROTOTYPE	
NEXT ASSEMBLIES:	ENGR S.OSIER DWN S.OSIER CHKR T.NELSON	DATE: --- APPROVALS: --- --- ---	DRAWING NUMBER: PF-XXX-XXX-XX REVISION NUMBER: 0 D

CARBON FIBER K13C2U	1
TITLE OR DESCRIPTION	QTY

1 OF 1
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